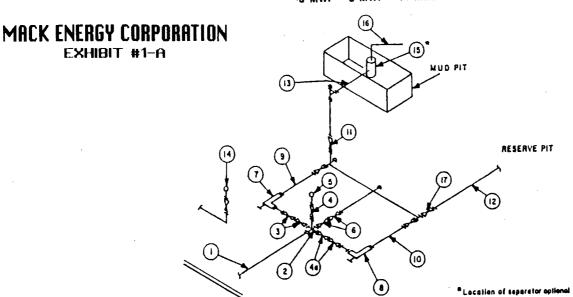
MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure 2 m will be used or greater 3 MWP - 5 MWP - 10 MWP



BEYOND SUBSTRUCTURE

			MINI	MUM REQU	HREMENTS	3				
		3,000 MWP			5,000 MWP			10,000 MWP		
		I.D.	NOMINAL	RATING	I.D.	NOMINAL	RATING	I.D.	NOMINAL	RATING
No.	Line from drilling spool		3*	3,000		3*	5,000		3*	10,000
2	Cross 3"x3"x3"x2"	 		3,000			5,000			
	Cross 3"x3"x3"x3"									10,000
3	Valves(1) Gate □ Plug □(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8*		10,000
4	Valve Gate □ Plug □(2)	1-13/16*		3,000	1-13/16"		5,000	1-13/18*		10,000
	Valves(1)	2-1/16"		3,000	2-1/16"		5,000	3-1/8"		10,000
4 <u>a</u>	Pressure Gauge			3,000			5,000			10,000
8	Valves Gate C Plug (2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8*		10,000
	Adjustable Choke(3)	2.	 	3,000	2*		5,000	2"		10,000
7	Adjustable Choke	 		3,000	1"		5,000	2*		10,000
- <u>8</u>	Line	 	3.	3,000		3*	5,000		3*	10,000
			2"	3,000		2*	5,000		3*	10,000
10 11	Valves Gate □ Plug □(2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8*		10,000
	Lines	 	3.	1,000		3*	1,000		3*	2,000
12	Lines		3*	1,000		3*	1,000	·	3.	2,000
14	Remote reading compound standpipe pressure gauge	 		3,000			5,000			10,000
15	Gas Separator		2'x5'	<u> </u>		2'x5'			2'x5'	
16	Line Line		4*	1,000		4*	1,000		4"	2,000
16	Valves Gate □ . Plug □(2)	3-1/8*	<u> </u>	3,000	3-1/8*		5,000	3-1/8*		10,000

- (1) Only one required in Class 3M.
- (2) Gate valves only shall be used for Class 10M.
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be waited, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 68 or 68X and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chakes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- 6. Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.