the volume of H_2S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H_2S scavengers will minimize hazards when penetrating H_2S bearing zones.

- B. A mud-gas separator and an H_2S gas buster will be utilized.
- 6. Communication:
 - A. Radio communications in company vehicles including cellular telephone and 2-way radio.
 - B. Land line (telephone) communications at field office.

