- B. Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.
- 5. Mud Program:
 - A. The mud program has been designed to minimize the volume of H_2S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H_2S scavengers will minimize hazards when penetrating H_2S bearing zones.
 - B. A mud-gas separator will be utilized.
- 6. Communication:
 - A. Radio communications in company vehicles including cellular telephone and 2-way radio.
 - B. Land line (telephone) communications at field office.