

- B. 1 - portable SO₂ monitor positioned near flare line.
4. Visual warning systems:
- A. Wind direction indicators as shown on well site diagram.
 - B. Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.
5. Mud Program:
- A. The mud program has been designed to minimize the volume of H₂S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H₂S scavengers will minimize hazards when penetrating H₂S bearing zones.
 - B. A mud-gas separator and an H₂S gas buster will be utilized.
6. Communication:
- A. Radio communications in company vehicles including cellular telephone and 2-way radio.
 - B. Land line (telephone) communications at field office.