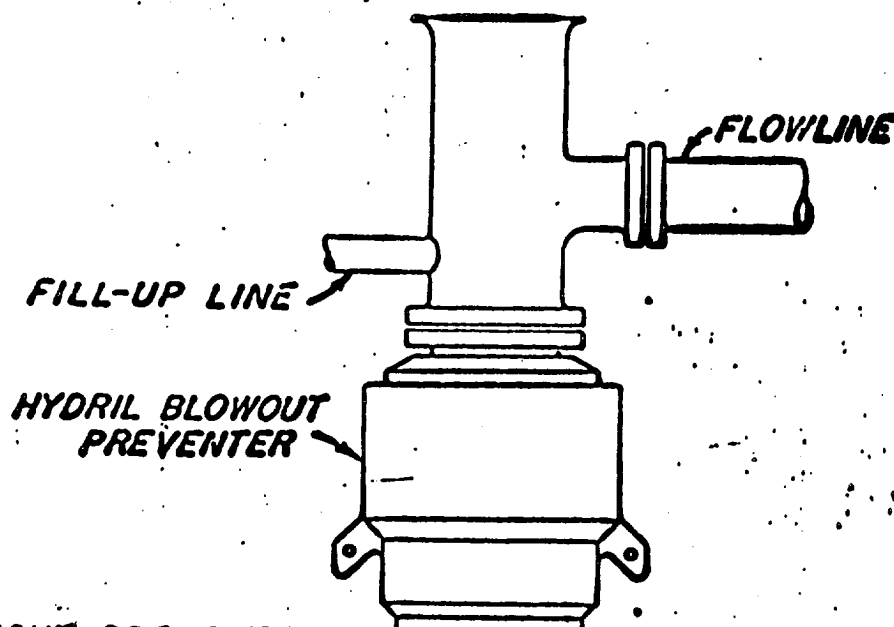


BLOWOUT PREVENTER HOOK-UP FOR DRILLING BELOW INTERMEDIATE CASING

1. BLOWOUT PREVENTERS AND MASTER VALVE TO BE FLUID OPERATED AND ALL FITTINGS MUST BE IN GOOD CONDITION (MINIMUM: WP - 3000 PSI, TEST - 6000 PSI).
2. EQUIPMENT THROUGH WHICH BIT MUST PASS SHALL BE AS LARGE AS THE INSIDE DIAMETER OF CASING THAT IS BEING DRILLED THROUGH.
3. KELLY COCK REQUIRED (MINIMUM: 3000 PSI WP, 6000 PSI TEST)
4. OMSCO OR COMPARABLE SAFETY VALVE MUST BE AVAILABLE ON RIG FLOOR AT ALL TIMES WITH PROPER CONNECTION OR SUB. (MINIMUM: 3000 PSI WP, 6000 PSI TEST)



BLOWOUT PREVENTER