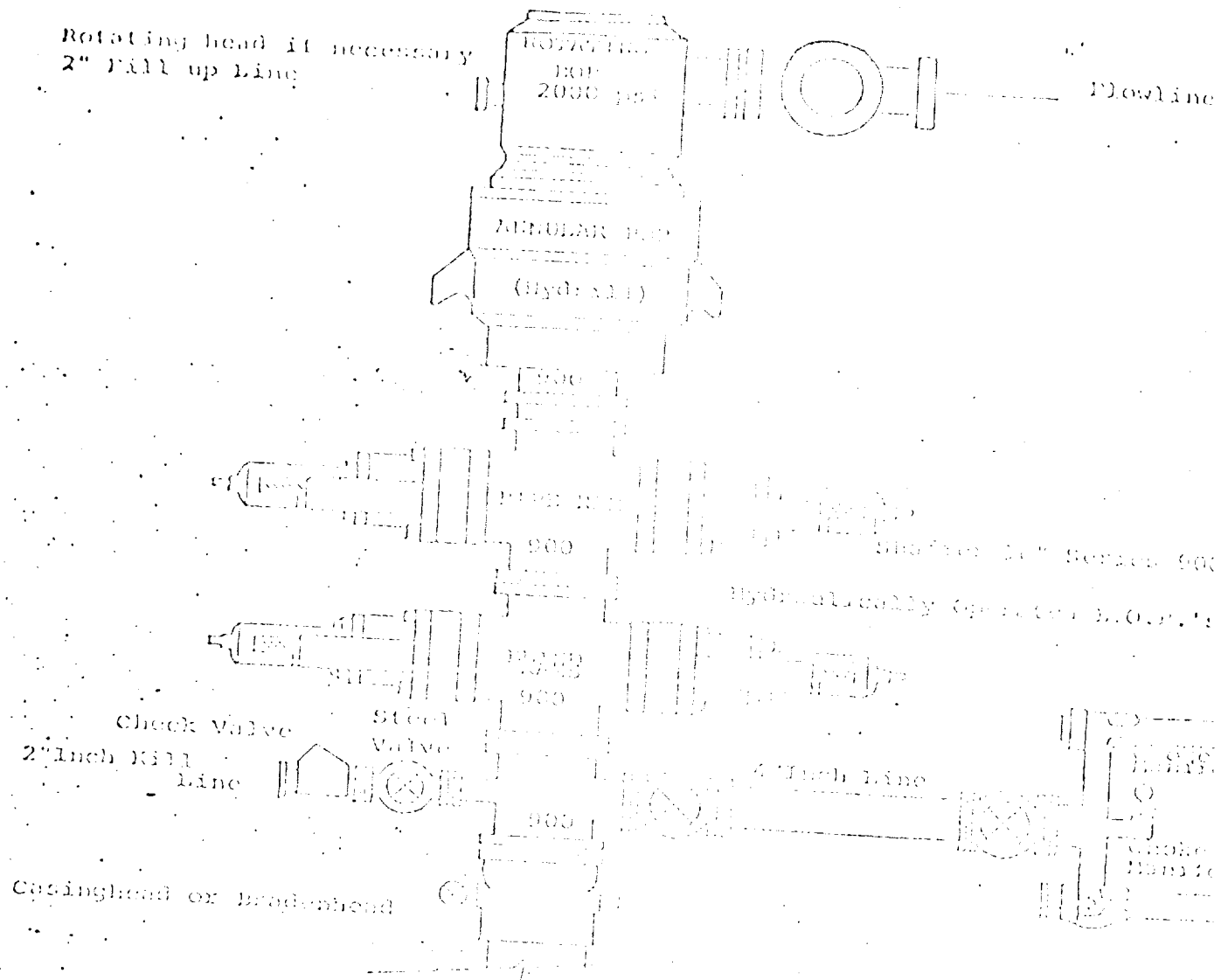


Rotating head if necessary
2" fill up line



THE FOLLOWING CONDITIONS MUST BE MAINTAINED AT ALL TIMES:

1. All preventers to be hydraulically operated with secondary manual control installed prior to drilling out from under casing.
2. Choke outlet to be a minimum of 4" diameter.
3. Kill line to be of all steel construction and 2" minimum diameter.
4. All connections from operating manifold to preventers to be all steel, hole or tube a minimum of one inch in diameter.
5. The available closing pressure shall be at least 15% in excess of that required with sufficient volume to operate the B.O.P.'s.
6. All connections to and from preventer to have a pressure rating equivalent to that of the B.O.P.'s.
7. Inside blowout preventer to be available on rig floor.
8. Operating controls located a safe distance from the rig floor.
9. Hole must be kept filled on trips before attempting casing. Operator not responsible for blowouts resulting from not keeping hole full.
10. B. P. float must be installed and used before none of first gas intrusion.