Attachment to Form 31.0-3 (APD) Union Texas Petroleum Neste Tamano Federal #1 Eddy County, New Mexico Page 2

## IV. Casing and Cementing Program

## A. Casing Program

<u>Depth</u>	Hole <u>Size</u>	Csg. <u>Size</u>	Wt	<u>Grade</u>	Coupling	<u> Type</u>
0 - 650'	17-1/2"	13-3/8"	48#	H-40	STC	Surf.
0 - 2100'	11"	8-5/8"	24#	K-55	STC	Int.
2100-3000'	11"	8-5/8"	24#	S-80	STC	Int.
0 - 5300'	7-7/8"	5-1/2"	17#	K-55	LTC	Prod.
5300-8300'	7-7/8"	5-1/2"	17#	L-80	LTC	Prod.

## B. Cementing Program

<u>Casing</u>	Top of Cement	Cement Type	<u>Sacks</u>
Surf. Int.	Surface Surface	Class C w/2% CaCl Lead: Lite w/10% <sup>2</sup> salt	610 515
Prod.	Surface	Tail: Class C Neat Lead: 85/15 C/Poz w/4% Gel Tail: Class "C"	390 691 235

## V. Drilling Fluids Program

Α.

<u>Depth</u>	Hole <u>Size</u>	MW pqq	VIS sec	WL cc/30 min	<u>Comments</u>
0- 650′ 500-3000′ 3000-7000′ 7000-8300′	7-7/8"	8.5-9.2 9.8-10.2 8.8-9.4 9.0-9.4	35-45 30-32 28-30 30-32	NC NC NC 15-20	Fresh wtr. spud mud Brine w/salt gel Cut brine, lime Cut brine w/salt gel and starch

- B. The mud system volume will be approximately 800 barrels.
- C. No weighting material should be necessary, but barite will be kept on site.
- D. The level of the mud pits will be monitored visually, and a flow rate indicator will be installed.
- E. Chemicals kept on site to control a possible H<sub>2</sub>S influx are sodium and calcium hydroxide to raise the pH and zinc carbonate as a scavenger.