HYDROGEN SULFIDE DRILLING OPERATIONS PLAN (Attatched to Form 3160-3)

Mewbourne Oil Company Santo Nino "29" Federal #1 Lease # NM-27279 Unit Letter "E" 510' FWL & 1980' FNL Section 29 - T18S - R30E Eddy County, New Mexico

I. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will have received training from a qualified instructor in the following areas prior to entering the drilling pad on this well:

- 1. The hazards and characteristics of hydrogen sulfide (H2S).
- 2. The proper use of personal protective equipment and life support systems.
- 3. The proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- A. The effects of H₂S on metal components. If high tensile tubular are to be used, personnel will be trained in their special maintenance requirements.
- **B.** Corrective action and shut-in procedures, blowout prevention, and well control procedures when drilling a well.
- C. The contents and requirements of the H2S Drilling Operations Plan.

There will be an initial training session just prior to encountering a known H₂S zone. The initial training session shall include a review of the site specific H₂S Drilling Operations Plan.

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II. H₂S SAFETY EQUIPMENT AND SYSTEMS

Note: All H₂S safety equipment and systems will be installed, tested, and operational before drilling out from under intermediate casing.

1. <u>Well Control Equipment:</u>

- A. Flare line with diesel fueled igniter or continuous propane pilot.
- B. Choke manifold with a minimum of one adjustable choke.
- C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- D. Auxiliary equipment to include annular preventer and rotating head.
- 2. Protective Equipment for Essential Personnel:
 - A. Mark II Surviveair 30 minute unit or equivalent located at briefing area as indicated on well site diagram.
- 3. H2S Detection and Monitoring Equipment:
 - A. Two portable H2S monitors positioned on location for best coverage and response. These units have audible sirens when H2S levels of 20 ppm are reached.

4. Visual Warning Systems:

- A. Wind direction indicators as shown on well site diagram.
- B. Caution/Danger signs will be posted on roads providing direct access to location. Signs will be painted a high visibility color with lettering of sufficient size to be readable at at reasonable distance from the immediate location.

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- 5. <u>Mud Program:</u>
 - A. The mud program has been designed to minimize the volume of H₂S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H₂S scavengers will minimize hazards while drilling the well.

6. <u>Metallurgy:</u>

- A. All drill strings, casings, tubing, wellhead, blowout preventers, drilling spools, kill lines choke manifold and lines, and valves shall be suitable for H₂S service when chemically treated.
- 7. <u>Communications:</u>
 - A. Communications in company vehicles, mud logging trailer, and toolpushers vehicle may be cellular telephone or two way radio.
- 8. <u>Well Testing:</u>

Drill Stem testing is not anticipated in this well. If a DST is required, it will be conducted with a minimum number of personnel in the immediate vicinity which are necessary to conduct the test. The test will be conducted during daylight hours only.

