SEP 2 5 1964

Drilling Prognosis Jones Federal. "B" No. 2013 3 Page Two

O. C. C. ARTESIA, OFFICE

- 11. Cement with sufficient 50-50 Posmix S cement w/0.4% HR-4 to cover zones of interest. Tail in with enough Latex cement to cover 150' above pay zone. Approximately 60 sx required. Use 2 sx of line in 10 bbls. water sheed of cement. Add 2 sx sodium bichromate to rad system prior to running casing.
- 12. If float holds, land casing as cemanted, release pressure insedictely, WOC 8 hrs. and run temperature survey and release rig.

DRILLING FLUIDS PROGRAM:

- 1. Surface hole 0 to 600': Spud mud. Add gel and lime as needed to clean hole. Use fiber for loss of circulation as needed.
- 2. Intermediate hole 600 to 4000' : Saturated brine water. Add water to maintain minimum viscosity needed. Pretreat system w/fiber (6 to 8 lbs./ bbl.) at 2800'. If hole gives trouble, lower water loss to 20 cc. to run casing. Note: If severe loss of circulation is encountered below 2600°, hole will be dry drilled to intermediate point. Drilling should not be stopped to combat loss of circulation.
- 3. Below intermediate 4000 to 11,100": clear water treated with surfactant, some treatment w/paper may be required to reduce losses. Line should be added to keep pH above 10 for corrosion control.
 - 11,100" to T.D.: Use low solids, CMC system with the following properties: Weight: 9.5 to 9.8
 - Viscosity: 38-42
 - Water loss: 20-25
 - Add chemicals and barite as required to maintain good hole conditions to T.D.

DRILLING TIDE:

- 1. A recorder with torque, hook load, pump pressure and rate of penetration vill be used.
- 2. Record 10' drilling time from surface to T.D. on company forms.

A CARLER CONTRACTOR DRILL PIPE MEASUREMENTS: Strap drill pipe at all casing and coring points and at T.D.

DRILLING SAMPLES:

- 1. Two sets of 10° samples will be caught, washed, sacked, and labeled in bundles of 100' from surface to T.D.
- 2. Circulating and additional samples will be obtained as directed.
- 3. Quart samples will be obtained of all fluids recovered on DST.