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and circulate cement to surface. W.O.C. 18 hours. Drill out, test casing to 500 psi. Drill 12-1/4" hole to 3,000' 4, set 9-5/8" 36W, K-55, ST&C casing, cement with approximately 525 sx Lite Wate cement. Run temperature survey 8 hours after plug is down. Nipple up, install 5000 psi BOP, Hydril, and Rotating head, WOC 18 hours. Drill out cement and test casing to 1500 psi. Drill 8-3/4" hole to PTD of 9,500'. Log and evaluate for production casing. RECEIVED

FEB 2 2 1974

U.S. GEOLOGICAL SURVEY ARTESIA, NEW MEXICO

IN ABOVE SPACE DESCRIBE PROPOSED PROGRAM : If proposal is to deepen or plug back, give data on present productive zone and proposed new productive zone. If proposal is to drill or deepen directionally, give pertinent data on subsurface locations and measured and true vertical depths. Give blowout preventer program, if any.

24. SIGNED James R. Sutherland. TIT	District Prod. Manager Date February 20, 1974
APPBOV MAR 5- 1974 APPBOV APPBOV	_ APPROVAL DATE _ Approximition tigation alguerate
APPROV MAR 5- 1974 DATES	DEEP WELL ONTROL
T. L. FRICT ENGINE	DECLARED WATER BASIN
THIS AFPERING THE WITHIN 3 MONTHS.	CASING DITES DITES OF THE CONTINUE TO CASING

Instructions

General: This form is designed for submitting proposals to perform certain well operations, as indicated, on all types of lands and leases for appropriate action by either a federal or a State agency, or both, pursuant to applicable Federal and/or State laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from, the local Federal and/or State of a procedures and practices, either are shown below or will be issued by, or may

Item 1: If the proposal is to redrain to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable State or Federal regulations concerning subsequent work proposals or reports on the well.

Item 4: If there are no applicable state requirements, beations on Federal or Indian land should be described in accordance with Federal requirements. Consult local State or Federal office for specific instructions.

Item 14: Needed only when location of well cannot be found by road from the land or lease description. A plat, or plats, separate or on this reverse side, show-ing the roads to, and the surveyed location of the well, and any other required information, should be furnished when required by Federal or State agency offices.

Items 15 and 18: If well is to be, or has been directionally drilled, give distances for subsurface location of hole in any present or objective production zone.

Item 22: Consult applicable Federal or State regulations, or appropriate officials, concerning approval of the proposal before operations are started.

& U.S. GOVERNMENT PRINTING OFFICE : 1963--O-711-396

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NEW MEXICO OIL CONSERVATION COMMISSION WELL DEATION AND ACREAGE DEDICATION .AT

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J. M. Huber Corporation 1900 Wilco Building Midland, Texas 79701

February 21, 1974

DIL AND GAS

TELEPHONE MUTUAL 2-3784

Mr. Jim Knauf District Engineer U.S.G.S. Drawer U Artesia, New Mexico 88210

> Re: Application to Drill Irami Federal "Com" No. 1 660' FSL & 1980' FWL Section 34-T198-R25E Eddy County, New Mexico

Dear Mr. Knauf:

Enclosed are 5 copies of Form 9-331-C Application for Permit to drill the above referenced well. Also enclosed are 5 copies of the surveyor's plat, and 5 copies of our outlined recommended drilling mud program and B.O.P. program.

Attached are 5 copies each of our plat showing rig, reserve pit, pipe rack, steel mud tank layout and use of existing access road to location. Fresh water and brine water will be trucked by Rowland Trucking Company.

If we are successful in developing production from this well, 5 copies of our plat showing production facilities layout are also attached. All reserve pits will be backfilled, and location will be cleaned up and restored. The pad will remain as is to allow ample room for possible future access to work over this well. Water disposal, if any, will be handled by truck to approved disposal facilities.

If there are any questions or if clarification is needed for these enclosures, please contact this office.



FEB 2 2 1974

U.S. GEOLOGICAL SURVEY ARTESIA, NEW MEXICO Mr. Jim Knauf February 21, 1974 Page 2

We respectfully ask for your prompt approval of this application so that we may commence drilling operations.

Very truly yours,

J.M. HUBER CORPORATION

Games L. Sutherland

James R. Sutherland District Production Manager

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JRS:mt

Enclosures:

- J Copies Form 9-331-C
- 5 copies Surveyor's Plat
- 5 Coples Diilling Mud & B.O.P. Programs
- 5 Coples Rig Layout, et ..
- 5 Copies Proposed Production Layout



A STATISTICS STRVEY

J. M. Huber Corporation

1900 Wilco Building Midland, Texas 79701

February 21, 1974

OIL AND GAS

TELEPHONE MUTUAL 2-3794

Mr. Jim Knauf District Engineer U.S.G.S. Drawer U Artesia, New Mexico 88210

> Re: J.M. Huber Corporation Irami Federal "Com" No. 1 660' FSL & 1980' FWL Section 34-T19S-R25E Eddy County, New Mexico

Dear Mr. Knauf:

The following recommended mud program and B.O.P. program are presented for approval for the above captioned well. We respectfully submit the following outlined program as an attachment to our application to drill, Form 9-331-C.

Recommended Drilling Mud Program:

0 - 475' Fresh water spud mud, aquagel flocculated with lime. Use cottonseed hulls and fibertex for loss of circulation, if it occurs. Set 13-3/8" H-40, 48#, ST&C casing at 475'.

475' - 3000' Drill out surface casing with clear fresh water, and circulate a controlled section of the reserve pit. Use paper for seepage loss of fluid. Treat water with amine corrosion inhibitor. Reserve pit will be plastic lined to prevent loss of water. Use flosal to clean the hole to set 9-5/8" casing. Set 9-5/8" K-55, 36#, ST&C intermediate casing at 3000'.

<u>3000' - 6400'</u> Drill out intermediate casing with fresh water, and circulate a controlled section of the reserve pit. Treat fluid with amine corrosion inhibitor. Use paper for seepage loss control, and flosal to clean the hole before trips or when needed.

Mr. Jim Knauf February 21, 1974 Page 2

6400' - 8200' Prior to drilling in the Wolfcamp shale at approximately 6400', add 10 p.p.g. brine water to increase the fluid density to 9.0 - 9.2 p.p.g. for shale inhibition. Use brine water to build and maintain volume, and continue to circulate through controlled section of the reserve pit. Use caustic soda for PH control of approximately 10.5, and amine corrosion inhibitor for drill pipe and casing protection. Use paper for seepage loss control.

8200' - 8600' Increase weight of fluid to 10 p.p.g. before reaching top of Atoka at approximately 8600'. Reduce water loss control to 10 - 15 cc with dextrid drespac additives. Use flosal to increase viscosity, if needed, and continue to use paper for seepage loss control.

8600' - 8900' Maintain water loss control at 10 - 15 cc. The viscosity should be kept low, in the 30 - 32 sec/1000 cc range. The Atoka interval may dictate a mud weight up to 10.6 p.p.g. for pressure control. Should 10.6 p.p.g. or greater mud weights be required to control pressure, barite should be used. Additions of flosal for barite suspension, and dextrid drespac for reduction of fluid loss to 10 cc or less will be necessary.

8900' - 9500' Maintain the existing mud properties as hole conditions dictate. The fluid loss should be kept below 10 cc to minimize damage, and help prevent damage to the Morrow formation.

Recommended Blow-Out Prevention Program:

It is recommended that a Cameron double stack 10" 5000 psi BOP and 5000 psi Hydril be installed after setting the 9-5/8" intermediate casing. Also a rotating-drilling head will be installed at this time. A unit of 80 gallon minimum capacity panying the installation of BOP, Hydril, and rotating-drilling head, a flow manifold and 2-3/8" kill line will be laid to the end of the catwalk. Prior to drilling out the 9-5/8" intermediate casing shoe, the BOP, line and manifold will be pressure

Operational tests of BOP's will be made before all DST's; blind rams will be tested each trip, and pipe rams are to be tested each tour.

U.S. GETTING

Mr. Jim Knauf February 21, 1974 Page 3

If pressure control is critical with afore outlined mud program, pit level alarm system, de-gasser, and super choke control equipment will be installed.

If any additional information can be furnished or if any clarification is needed on the outlined programs, please contact this office.

Very truly yours,

J.M. HUBER CORPORATION

land.

James R. Sutherland District Production Manager

JRS:mt







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