## Page 2 H2S DRILLING OPERATIONS PACER 28 FEDERAL #1

- 1. Well Control Equipment:
  - A. Flare line with electronic igniter or continuous pilot.
  - B. Choke manifold with a minimum of one remote choke.
  - C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
  - D. Auxiliary equipment to include: annular preventer, mud-gas separator, and flare gun with flares.
- 2. Protective equipment for essential personnel:
  - A. 30-minute air units located in the dog house and at briefing areas, as indicated on well site diagram.
- 3. H<sub>2</sub>S detection and monitoring equipment:
  - A. 2 portable H<sub>2</sub>S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H<sub>2</sub>S levels of 20 ppm are reached.
  - B.  $1 \text{portable SO}_2$  monitor positioned near flare line.
- Visual warning systems :
  - A. Wind direction indicators as shown on well site diagram.
  - B. Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs well be used when appropriate. See example attached.

## 5. Mud program:

- A. The mud program has been designed to minimize the volume of H<sub>2</sub>S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H<sub>2</sub>S scavengers will minimize hazards when penetrating H<sub>2</sub>S bearing zones.
- B. A mud-gas separator will be utilized if needed.