

THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- 1. ALL PREVENTERS TO BE HYDRAULICALLY OPERATED WITH SECONDARY MANUAL CONTROLS INSTALLED PRIOR TO DRILLING OUT FROM UNDER CASING.
- 2. CHOKE OUTLET TO BE A MINIMUM OF 4" DIAMETER.
- 3. KILL LINE TO BE OF ALL STEEL CONSTRUCTION OF 2" MINIMUM DIAMETER.
- 4. OPENING BETWEEN RAMS TO BE FLANGED, STUDDED, OR CLAMPED.
- 5. ALL CONNECTIONS FROM OPERATING MANIFOLDS TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
- 6. THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUPFICIENT VOLUME TO OPERATE THE B.O.P.'s.
- 7. ALL CONNECTIONS TO AND FROM PREVENTER TO HAVE A PRESSURE RATING EQUIVALENT TO THAT OF THE B.O.P.'s.
- 8. UPPER & LOWER MELLY COCK TO BE INSTALLED ON KELLY. USE MUD SCREEN IN LOWER VALVE.
- 9. INSIDE BLOWOUT PREVENTER TO BE AVAILABLE ON RIG FLOOR.
- 10. DUAL OPERATING CONTROLS ONE LOCATED BY DRILLERS POSITION AND THE OTHER LOCATED A SAFE DISTANCE FROM THE RIC FLOOR.
- 11. KILL LINE FOR EMERGENCY USE ONLY NOT TO BE USED FOR FILL UP.
- 12. STABBING VALVES FOR ALL CONNECTIONS IN DRILL STRING TO BE LOCATED ON RIG FLOOR.
- 13. HOLE MUST BE KEPT FILLED ON TRIPS BELOW INTERREDIATE CASING. OPERATOR NOT RESPONSIBLE FOR BLOWOUTS RESULTING FROM NOT RESPINC HOLE FULL.