State 22 Communitized	1	2950 TD	of 11" hole.	woc.
(McVay Drlg. Co.) (10 days)				. · ·

24-HOUR RECAP: Pulled out of hole: rigged up ran 8 5/8" OD casing:

No. Jts.	Description		Threads Off Length	From	To
	Rotary correction		18.90	0.00	18.90
18	24#/ft. K-55, ST&C	casing	748.22	18.90	767.12
	HOWCO DV tool		2.95	767.12	770.07
32	24#/ft. K-55, ST&C	casing	1337.76	770.07	2107.83
16	32#/ft. K-55, ST&C		<b>713.</b> 74	2107.93	2821.67
10	HOWCO float collar		1.53	2821.67	2823.20
1	32#/ft. K-55, ST&C	casing	21.80	2823.20	2845.00
	HOWCO Texas patter		1.00	2845.00	2846.00

1 HOWCO metal-petal baskets installed on joints #20, #21 and #22.

Worked and washed casing 1792' - 1803'; 2782 - 2800'; 2824 - 2834; and 2834' to 2867'. Casing stopped at 2867'; while working casing up hole to 2846'; csg. stuck at 2846 Unable to circulate around bottom. Unable to work casing free -- pulled to 200,000#.

Rigged up Halliburton at 5:30 p.m. Pumped 20 bbls. fresh water via 8 5/8" casing, followed with 300 sacks class "C" cement containing 1/4# Flocele per sack and 2% CaCl -- slurry weight 14.8 PPG; maximum pressure 2000 psi. Bumped plug with 2300 psi. The following pressures were observed:

Bbls. Water	
Behind Cement	Psi
110	900
120	1100
130	1350
140	1500
150	1650
160	1800
170	1950
177	2000

Dropped bomb to open DV tool; pumped 120 bbls. fresh water at 7 bbls. per minute -did not circulate. Dropped DV closing plug and closed DV tool. Set casing on slips and nippled up casing head; rigged up BOP.

Tied Halliburton onto 11 3/4" - 8 5/8" annulus. Pumped 5 bbls. water, followed by 300 sacks HOWCO "light" cement, containing 5# gilsonite/sack and 1/4# Flocele per sack. Slurry weight 12.8 PPG; closed valve on annulus -- WOC. Job completed at 2:00 a.m., 11-12-74.

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NOV 13 1974 State 22 Communitized 1 2835 PBD Orig TD 2950'. 8 5/8" ODCSA 2846'. (McVay Drlg. Co.) Coming out of hole with a Hughes 7 7/8", (11 days)J-7 bit. Preparing to run Schlumberger cement bond log. At 8:00 p.m., connected to 11 3/4" - 8 5/8" annulus. Pumped in 40 sacks of Halliburton "Light" cement containing 5# gilsonite per sack plus 2# Flocele per sack -- pressuring to 400 psi. Bled off air. Pumped in an additional 20 sacks in two ten-sack slurries, bleeding air again between 10-sack batches. Finished job at 10:00 p m. Waited on cement until 2:00 a.m., 11-13-74. Tested BOP equipment to 5000 psi -- held. Drilled DV tool, float collar and 15' cement -- drilling to 2835'. 11' cement left in casing. 24-HOUR RECAP: 21 hours, WOC (including 2 hours, cementing with additional 60 sacks, as above). 2 hours, drilling to 2835. 1 hour, coming out of hole with 7 7/8" bit. Cumulative mud costs: \$1636.00 Cumulative drilling costs: \$100,761.00. 13 NOV 14 1974 State 22 Communitized 1 Drilling, lime and sand, with bit #7. 3200 (McVay Drlg. Co.) Drilling progress: 250' -- losing 5% of (12 days) . returns. Bit #7, 7 7/8" Reed ST-63, has drilled 250' in 9 1/4 hours. weight on bit; rotary speed 45 RPM; pump pressure 1200 psi. Running 40,000# 24-HOUR RECAP: 7 3/4 hours, running cement bond log -- found good cement from bottom of casing to 2548'; no cement 2548' to 940'; some cement 940' to 764'; fair 'cement 760' to 300'; no cement 300' to 222'; fair cement 220' to surface. 7 hours, trips and drilling out shoe, and testing bottom to 500 psi -- bled off 50 psi in 30 minutes. 9 1/4 hours, drilling. Slope test: 1/2° at 2950'. Additives: 20 sacks lime, 5 sacks paper. Hauled 570 bbls. fresh water. Drilling fluid: Fresh water. Cumulative mud cost: \$1640.00 Cumulative drilling cost: \$105,990.00