SHELBY FEDERAL NO.4

Mud Program - Typical

Set 10-3/4" casing at 1620'

Drill 0 to 8000' w/a chemically treated mud having the following properties:

Weight	\$.8 - 9.3#/gal		
viscosity	34 - 40 sec/liter		
Water Loss	20.0 cc or less		
PH	9.0 - 20.0		
Set 7-5/8" casing at 8000' By 8000' and to TD of 10,700' following characteristics:	- the mud should have the		

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••	Weight	÷		9.0 - 9. 3#/gal	•
•	Viscosity	-		38 - 40 [:] Sec/liter	•
	Water Loss			5.0 cc down to 10,000	' than
		•	•	3.0 cc to TD	•
	PH		•	9.0 - 9.5	•

No severe lost circulation or geo-pressured zones are expected.