

CHOKE MANIFOLD DETAIL

**ADDITIONS-DELETIONS-CHANGES
SPECIFY**

The blowout preventer assembly shall consist of one single type blind ram preventer and one single type pipe ram preventer, both hydraulically operated; a Hydril "GK" preventer; a rotating blowout preventer; valves; chokes and connections, as illustrated. If a tapered drill string is used, a ram preventer must be provided for each size of drill pipe. Casing and tubing rams to fit the preventers are to be available as needed. If correct in size, the flanged outlets of the ram preventer may be used for connecting to the 4-inch I. D. choke flow line and 4-inch I. D. relief line, except when air or gas drilling. All preventer connections are to be open-face flanged.

The choke manifold, choke flow line, relief line, and choke lines are to be supported by metal stands and adequately anchored. The choke flow line, relief line, and choke lines shall be constructed as straight as possible and without sharp bends. Easy and safe access is to be maintained to the choke manifold. If deemed necessary, walkways and stairways shall be erected in and around the choke manifold. All valves are to be selected for operation in the presence of oil, gas, and drilling fluids. The choke flow line valves and relief line valves connected to the drilling spool and all new type presenters must be equipped with stem extensions, universal joints if needed, and hand wheels which are to extend beyond the edge of the platform with handles.

* To include demick floor mounted controls.