

1. BOP'S TO BE FIELD OPERATED.
2. BOP'S AND ALL FITTINGS MUST BE IN GOOD CONDITION AND RATED AT 3000 PSI W.P. MIN. MIN.
3. DRILLPIPE THROUGH WHICH REMOTE PRESS SHALL BE AT LEAST AS LARGE AS CASING SIZE BEING DRILLED THROUGH.
4. HOLE IN ABOVE BOP'S SHALL BE SAME SIZE AS LAST CASING SET.
5. LOWER KILLY COCK IS REQUIRED AND SHALL BE 3000 PSI MINIMUM.
6. T. I. W. OR COMPAREX SAFETY VALVE SHALL BE AVAILABLE ON RIG FLOOR WITH CONNECTION OR SUBS TO FIT ANY TOOL JOINT IN THE STRING. VALVE TO BE FULL BORE 5000 PSI MIN.
7. VALVE NEXT TO SPOOL SHALL BE 4". OTHER EQUIPMENT MAY BE 3" OR 4". ALL CROSS MANIFOLD EQUIPMENT SHALL BE FLANGED. PION LINE FROM MANIFOLD TO BE MINIMUM OF 3" AND STRONGEST AS POSSIBLE WITH MINIMUM BENDS.
8. FLUID LINES FROM ACCUMULATOR TO BOP'S AND ALL REMOTE CONTROL FLUID LINES SHALL BE STEEL, AND RATED AT OR ABOVE MAXIMUM ACCUMULATOR PRESSURE. LINES SHALL BE BOUTED IN BUNDLES AND ADEQUATELY PROTECTED FROM DAMAGE.
9. USE RAYS IN FOLLOWING POSITIONS:*

	<u>DRILLING</u>	<u>RUNNING CASING</u>
UPPER RAM	DRILL PIPE	CASING
LOWER RAM	BLIND	BLIND

*AMCCO AREA SUFT. MAY REVERSE LOCATION OF RAM'S.

10. CROSS MANIFOLD, BEYOND SECOND VALVE FROM CROSS MAY BE OPTIONALLY POSITIONED OUTSIDE OF SUBSTRUCTURE.
11. EXTENSIONS AND HIND WHEELS TO BE INSTALLED AND BRACED AT ALL TIMES.
12. TWO INCH (2") LINES AND VALVES ARE PERMITTED ON THE KILL LINE.

NOTE: ALL UNMARKED VALVES MAY BE PLUG OR GATE VALVE, INSTAL TO MEET SEAL.

AMCCO PRODUCTION COMPANY
BRADY FEDERAL NO. 1
SEC. 1, T-22-5 R-25-E
EDDY COUNTY, N.M.

