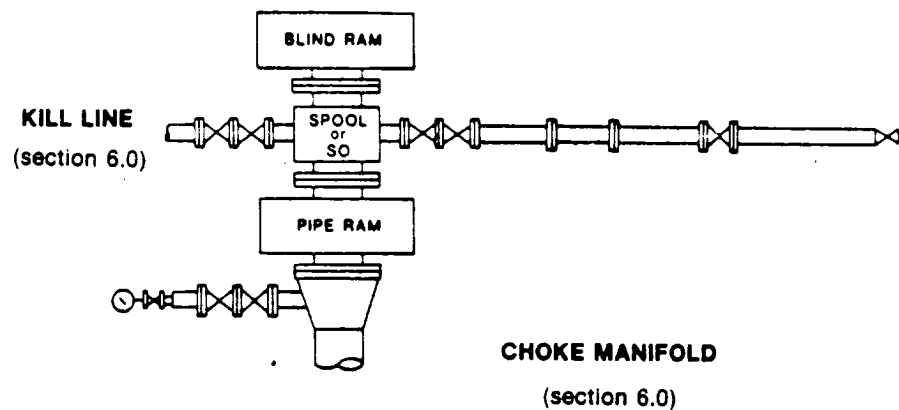


FLOOR SAFETY VALVES

(section 7.0)



PREVENTER STACK



- The working pressure of the Stack, Choke and Kill Manifold, and Floor Safety Valves is to be equal to or greater than the working pressure of the tubinghead flange.
- A preventer side outlet acceptable, in place of the spool, if an API drift bar will pass into the bore of the preventer with the rams opened and closed.
- For a tapered string, add a pipe or annular preventer and arrange blind or annular, spool or side outlet, small pipe, and large pipe.