

THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- All preventers to be hydraulically operated with secondary manual control 1. installed prior to drilling out from under casing.
- Choke outlet to be à minimum of 2" diameter. 2.
- Kill line to be of all steel construction of 2" minimum diameter. 3. 4
- All connections from operating manifolds to preventers to be all steel. hole or tube a minimum of one inch in diameter.
- The available closing pressure shall be at least 15% in excess of that 5. required with sufficient volume to operate the B.O.P.'s.
- All connections to and from preventer to have a pressure rating equivale: 6. to that of the B.O.P.'s.
- Inside blowout preventer to be available on rig floor. 7.
- 8. Operating controls located a safe distance from the rig floor 9.
- Hole must be kept filled on trips below intermediate casing.