

THE FOLLCHING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

All preventers to be hydraulically operated with secondary manual co 1. installed prior to drilling out from under casing.

2.

- Choke outlet to be à minimum of 3 " diameter.
- 3. Kill line to be of all steel construction of 2" minimum diameter. All connections from operating manifolds to preventers to be all ste ·4.
- hole or tube a minimum of one inch in diameter. The available closing pressure shall be at least 15% in excess of th 5.
- . required with sufficient volume to operate the B.O.P.'s. All connections to and from preventer to have a pressure rating equi 6. to that of the B.O.P.'s.
- 7. Inside blowout preventer to be available on rig floor.
- 8. Operating controls located a safe distance from the rig floor Hole must be kept filled on trips below intermediate casing.