EXHIBIT "F"

CHI OPERATING, INC.

H₂S DRILLING OPERATIONS PLAN

I. HYDROGEN SULFIDE TRAINING

All contractors and subcontractors employed by Chi Operating, Inc. will receive or have received training from a qualified instructor within the last twelve months in the following areas prior to commencing drilling operations on this well:

- 1. The hazards and characteristics of hydrogen sulfide gas.
- 2. Safety precautions.
- 3. Operations of safety equipment and life support systems.

In addition, contractor supervisory personnel will be trained or prepared in the following areas:

- 1. The effect of H₂S on metal components in the system. If high tensile tubulars are to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-down procedures when drilling or reworking a well, blowout prevention and well control procedures, if the nature of work performed involves these items.
- 3. The contents and requirements of the contingency plan when such plan is required.

All personnel will be required to carry documentation of the above training on their person.

- II. H₂S EQUIPMENT AND SYSTEMS
- 1. Safety equipment.

The following safety equipment will be on location:

- A. Wind direction indicators as seen on Exhibit "D", Rig Layout.
- B. Automatic H_oS detection alarm equipment (both audio and visual).
- C. Clearly visible warning signs located as shown on Exhibit "D". Signs will use the words "POISON GAS" and "CAUTION" with strong color contrast.
- D. Protective breathing equipment will be located in the dog house and at briefing areas as seen on Exhibit "D".
- 2. WELL CONTROL SYSTEMS
- A. Blowout Prevention Equipment

Equipment includes but not limited to:

- a. pipe rams to accommodate all pipe sizes
- b. blind rams
- c. choke manifold
- d. closing unit

Auxiliary equipment added as appropriate includes:

- a. annular preventor
- b. rotating head
- c. mud-gas separator
- d. flare line and means of ignition
- e. remote operated choke

No No No No No