VISION ENERGY, INC. STATE # 2 DRILLING PROCEDURE AFE V9308

PROPOSED CASING PROGRAM:

Surface Casing	3501	8	5/8"	24#	J-55	LT&C	used
Production Casing	775 <i>1</i>	5	1/2"	17#	J-55	LT&C	used

- 1. Repair road, and build 75 X 100 location pad, with 6 X 6 X 6 cellar.
- 2. Dig drilling pit 15' X 20' X 6'
- 3. RU drilling rig.
- Drill 12" hole from surface to 350' with fresh water as drilling fluid.
- (note run deviation survey at 350')
- 5. Run 350' of 8 5/8" J-55 24# surface casing and circulate cement to surface W/ 175 sx class C cement.
 - (note: shut well in and let cement set 12 hrs.)
- 6. Install 8 5/8" csg head and install 3K manual BOP.
- 7. Drill out with 7 7/8" bit, with air and foam, drill to 775' with air and foam, RU mud logging trailer at 550' and sniff returns for gas.
- 8. Load hole with clean 2% KCL.
- 9. Install float shoe on bottom joint 5 1/2" J-55 17# csg and install centralizer on bottom 5 joints of csg.
- 10. Circulate cement to surface with 150 sx class C cement.
- 11. Shut well in, and allow cement to set at least 24 hrs before starting completion.

Tommy W. Folsom

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