

# Interval Summary 2

Chi Operating, Inc.

## 13-3/8" Surface Casing, 500 - 1,900 ft MD - 12-1/4" Open Hole

<b>Drilling Fluid System</b>	Fresh/Native
<b>Key Products</b>	M-I Gel, Lime, Drilling Paper, Bulky Fibrous LCM
<b>Solids Control</b>	Reserve Pit
<b>Potential Problems</b>	Seepage Losses, Lost Returns, Hole Clearing

## Interval Drilling Fluid Properties

Depth Interval (ft)	Mud Weight (ppg)	Plastic Viscosity (cp)	Yield Point (lb/100ft <sup>2</sup> )	API Fluid Loss (ml/30min)	HTHP Fluid Loss (ml/30min)	Total Solids (%)
500 - 1,900	8.4			NC		<1.5

- Drill out below 13-3/8" surface casing with fresh water, circulating a portion of the reserve pit.
- Drilling Paper additions should be sufficient to control minor seepage losses and aid in hole cleaning.
- Maintain 9.0 - 10.0 pH control with Lime.
- There is a good possibility you will encounter severe losses from 450' to total depth, use bulky fibrous LCM pills to control losses.
- In the event losses are not easily controlled, it may become necessary to dry drill to casing point.
- Use viscous M-I Gel pill sweeps to ensure a clean hole if dry drilling becomes necessary.

