Interval Summary 1

Chi Operating, Inc.

0 - 500 ft MD - 17 1/2" Open Hole					
Drilling Fluid System	M-1 Gel/Lime Spud Mud				
Key Products	M-I Gel, Lime, Drilling Paper, Bulky Fibrous LCM				
Solids Control	Adjustable Linear Shaker, Desander, Desilter				
Potential Problems	Seepage Losses, Lost Returns, Hole Cleaning				

Interval Drilling Fluid Properties

Depth Interval (ft)	Mud Weight (ppg)	Plastic Viscosity (cp)	Yīeld Point (lb/100ft ²⁾	API Fluid Loss (m!/30min)	HTHP Fluid Loss (ml/30min)	Total Solids (%)
0 - 500	8.8 - 9.2	4 - 8	4 - 6	NC		4 - 6

- Spud with a M-I Gel/Lime type drilling fluid having a 34 36 sec./qt viscosity, add 5 7 sacks of Drilling Paper to spud mud.
- Drilling Paper additions should be sufficient to control minor seepage losses and aid in hole cleaning.
- There is a good possibility you will encounter lost returns while drilling this interval. We suggest using bulky fibrous LCM pills to control losses.
- In the event losses are not easily controlled, it may become necessary to dry drill to casing point.
- Use viscous M-I Gel pill sweeps to ensure a clean hole if dry drilling becomes necessary.
- The gravel beds (50' 70') can sometimes be troublesome, viscosities in the 45 50 sec/qt range may be required.



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