

Test #7 Repeated test. Pressured to 5000# with leak to flange between blind rams bop and adaptor flange and leak to door seal of pipe rams bop (doghouse side). Tightened.

Test #8 Repeated test. Pressured to 5000# with same leak to flange between blind rams bop and adaptor flange and leak to door seal of blind rams bop (doghouse side) and leak to locking screws on casing spool. Tightened.

Test #9 Repeated test. Pressured to 5000# with loss of approximately 50# during first eleven minutes then leveling out for remaining five minutes of test. Released pressure to 600# and closed Hydril and opened rams.

NO VISIBLE LEAK. PRESSURE STEADY AT APPROXIMATELY 5000#.

TESTING: Hydril with main inlet valve closed off choke-manifold cross.

Test #10 Pressured to 200# and released air; repressured to 3000# with loss of pressure; repressured to 3000# with leak thru main inlet valve off choke-manifold cross; operated valve under pressure; repressured to 3000# with same leak; closed valve next to stack on chokeline; repressured to 3200# with loss of approximately 50# during first nine minutes then leveling out for remaining two minutes of test.

NO VISIBLE LEAK. PRESSURE STEADY AT APPROXIMATELY 3200#.

TESTING: Blind Rams with wing valves closed off manifold cross and inside outlet valve closed off choke-manifold cross - pressure applied thru guage connection.

Test #11 Pressured to 5000# with leak to flange between blind rams bop and adaptor flange and leak to weld of flange between main inlet valve off choke-manifold cross and chokeline.

TESTING: Upper Kelly Cock with pressure applied at bottom of kelly.

Test #12 Pressured to 5000# with loss of approximately 50# during first three minutes then slowly rising approximately 50# during next nine minutes then leveling out for remaining one minute of test.
NO VISIBLE LEAK. PRESSURE STEADY AT APPROXIMATELY 5000#.

RETEST: Blind Rams same as before - pressure applied as before.

Test #13 Pressured to 5000# with leak to weld of flange between main inlet valve off choke-manifold cross and chokeline. Rewelded.

START CHART #2

Test #14 Repeated test. Pressured to 5000# with leak to flange between tee and chokeline. Tightened.

Test #15 Repeated test. Pressured to 5000# with loss of approximately 100# during first thirteen minutes then leveling out for remaining two minutes of test.
NO VISIBLE LEAK. PRESSURE LEVELING OUT TOWARDS APPROXIMATELY 4900#.

No delay was observed to operation of blowout control equipment at the conclusion of testing. Closures were made using closing unit pump only to the observed pressure of 2000# for test to ram type bops and 1300# for test to Hydril. Accumulators were pressured