

Procedure by MAF

28. Close pipe rams and open 8-5/8" x 11-3/4" ann. Pump class "C" cmt mixed w/ 2% CaCl₂, as listed below, to cover the 11-3/4" csg shoe and the top of the salt section. Displace cmt to 380' w/ 3.3 bbl's of total displacement fluid (** Note: Check w/ cmtrs for WOC time).

Plug Set:

---- Depth ----			Tagged
Top'	Bottom'	Type Plug*	(yes/no)
<u>380</u>	<u>662</u>	<u>CEMENT</u>	<u>YES</u>

Cement:

Sqz Depth 660 (ft)
 Leak or Channel Depth _____ (ft)
 Volume of Cement 130 (sacks)
 Cement Class* APICLSC API CLASS C
 Avg Cementing Pressure _____ (psi)
 Avg Cementing Rate _____ (bpm)
 Service Company* _____
 temp pkr or Retainer Depth _____ (ft)
 Type of Job* P&A P&A

Additives:

Function*	amt	Brand name
<u>ACLR</u> ACCELERATOR	<u>2%</u>	<u>CaCl₂</u>

29. POH to 150' and rev circ 3-1/2" csg clean. WOC.

30. RIH and tag TOC. If TOC is below 430', then re-cement to bring the TOC to at least 430'.

31. POH laying down 3-1/2" csg to 100'.

32. Fill the 8-5/8" csg from surface to 100' w/ cmt as listed below.

Plug Set:

---- Depth ----			Tagged
Top'	Bottom'	Type Plug*	(yes/no)
<u>0</u>	<u>100</u>	<u>CEMENT</u>	<u>NO</u>