

Blowout Preventer Requirements

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III. C. (continued)

10. Hydraulic pump of sufficient pressure rating to test preventer assembly to rated working pressure with necessary hose and fittings to connect the pump to drill pipe box or safety valve pin.
11. Drilling spool for use with single ram type preventers or with dual ram type preventers which do not have outlets between the rams.
12. Two valves on each side of drilling spool or dual preventers, one side for choke manifold connection and the other for kill line connection.
13. Hand wheels and extensions for manual operation of the ram type preventers. U-joints, extension guides, working platform(s) as necessary.
14. A 1" - 5000 psi WP plug valve on the closing side of the annular type preventer using a XXE 1" x 4" nipple.
15. Flowlines from choke manifold to pits.
16. Pressure gauge with pressure range at least equivalent to BOP WP.

IV. Equipment to be Furnished by Phillips:

- A. Test plug to seat in casing head.
- B. Remote controlled chokes, if installed.
- C. Casinghead with valves on outlets.
- D. Inside blowout preventer, if required.
- E. Mud-gas separator, if required, and necessary piping.

V. Location of Equipment & Controls:

- A. Remote control panel on the rig floor adjacent to drillers position and stairway exit from the floor.
- B. Accumulator-Hydraulic Control Valve Unit to be placed minimum of 50 feet from well bore in easily accessible location.
- C. Choke Manifold located 5 feet or more from the BOPs with minimum number of turns in the run.
- D. Manual closing facilities installed so handwheels are outside the substructures in unobstructed location. U-joints, extension guides and working platforms installed as necessary for proper and safe operation.
- E. Choke Manifold connection, where possible, is to be made between the two bottom ram type preventers through use of a drilling spool or by connecting between rams of dual type units with outlets so installed.
 1. On dual type preventers where outlets are not installed between rams, connection is to be made to a drilling spool installed between the ram type and annular type preventers.