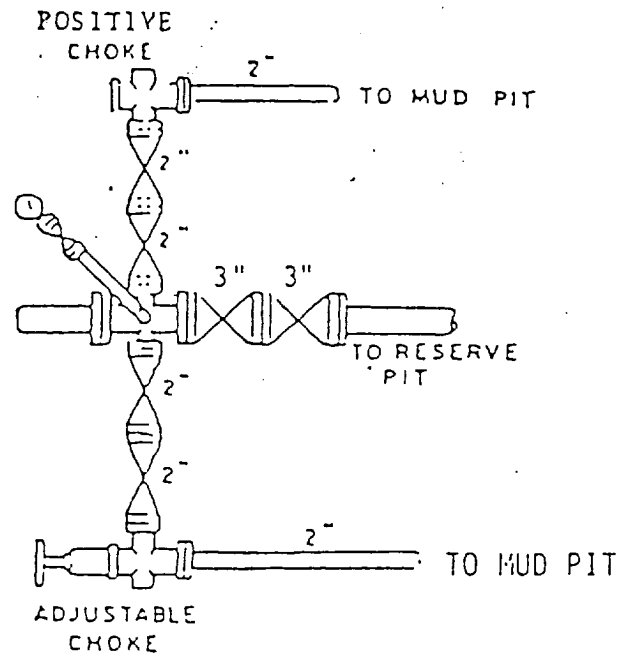
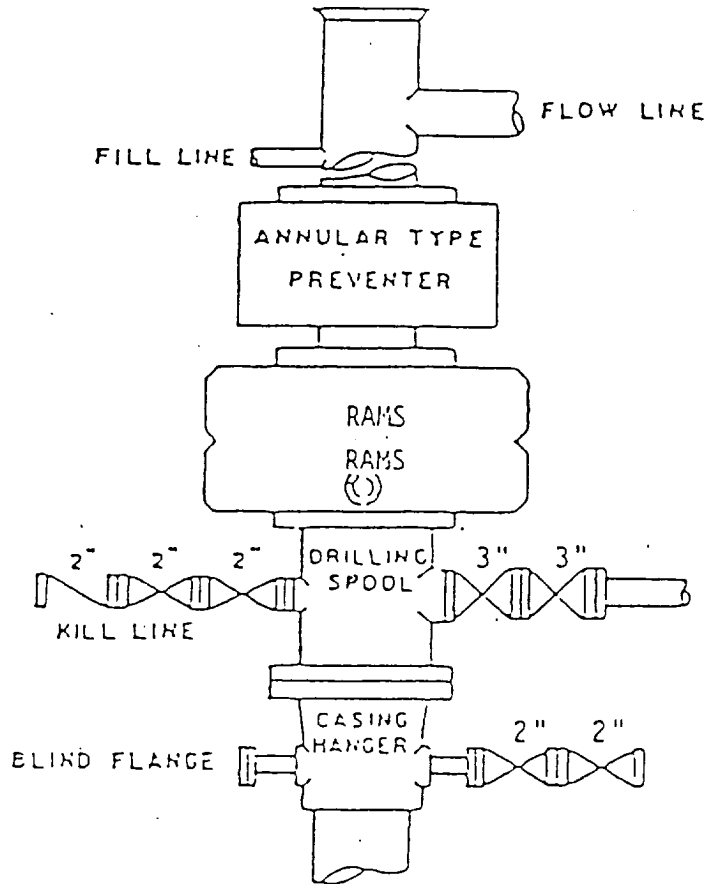




BOP STACK

3000 PSI WORKING PRESSURE

IN USE WHILE DRILLING BELOW
8-5/8" CASING SEAT

Exhibit No. 1
BOP ARRANGEMENT

QUAHADA RIDGE FEDERAL 31 NO.2