EXHIBIT #1

MINIMUM BLOWOUT PREVENTER R. AREMENTS

3.000 ps! Working Pressure

3 MWP

STACK REQUIREMENTS

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No.			Min. I.D.	Min. Nominal
1	Flowline			
2	Fill up line			2*
3	Dritting nipple		1	
4	Annular preventer			
5	Two single or one dual hys operated rams	raulically		
64	Drilling speel with 2° min. I 3° min choke line outlets	ill line and		
6 b	2" min. kill line and 3" min. choke line cullets in ram. (Alternate to 6a above.)			
7	Valve	Gale D Plug D	3-1/8*	
8	Gate valve power operated		3-1/8"	
9	Line to choke manifold			3.
10	Valves	Gale C Plug C	2-1/18*	
11	Check valve		2-1/16-	
12	Casing head			
13	Valve	Gale D Plug D	1-13/16*	<u> </u>
14	Pressure gauge with needle	valve		
15	Kill line to rig mud pump ma	niloid		2"



OPTIONAL					
16 Flanged valve	1-13/16"				

CONTRACTOR'S OPTION TO FIMMISH:

- 1.All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 3,000 psi. minimum.
- 2. Automatic accumulator (80 gallon, minimum) capable of closing EIOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.BOP controls, to be located near drillers position.
- 4.Kelly equipped with Kelly cock.
- 5.Inside blowout prevventer or its equivalent on derrick floor at all tim with proper threads to fit pipe tieing used.
- 6.Kelly saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- 8.Extra set pipe rams to lit drill pipe in use on location at all times.
- 8. Type RX ring gaskets in place of Type R.

MEC TO FURNISH:

- 1.Bradenhead or casinghead and side
- valves. 2.Wear bushing, il required.

GENERAL NOTES:

- 1.Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2.All connections, valves, ittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chore. Valves must be full opening and suitable for high pressure mud service.
- 3.Controls to be of standard design and each marked, showing opening and closing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beens. Replaceable parts for adjustable choke, other been sizes, retainers, and choice wrenches to be conveniently located for immediate use.
- 5.All valves to be equipped with handwheels or handles ready for immediate use.
- 6.Choke lines must be suitably anchored.

- 7.Handwheels and extensions to be connecled and ready for use.
- 8.Valves adjacent to drilling speel to be kept open. Use outside valves except for emergency.
- 9.All seemless steel control piping (3000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- 10.Casinghead connections shall not be used except in case of emergency. Ŷ.
- 11.Do not use kill line for routine fill-up operations,