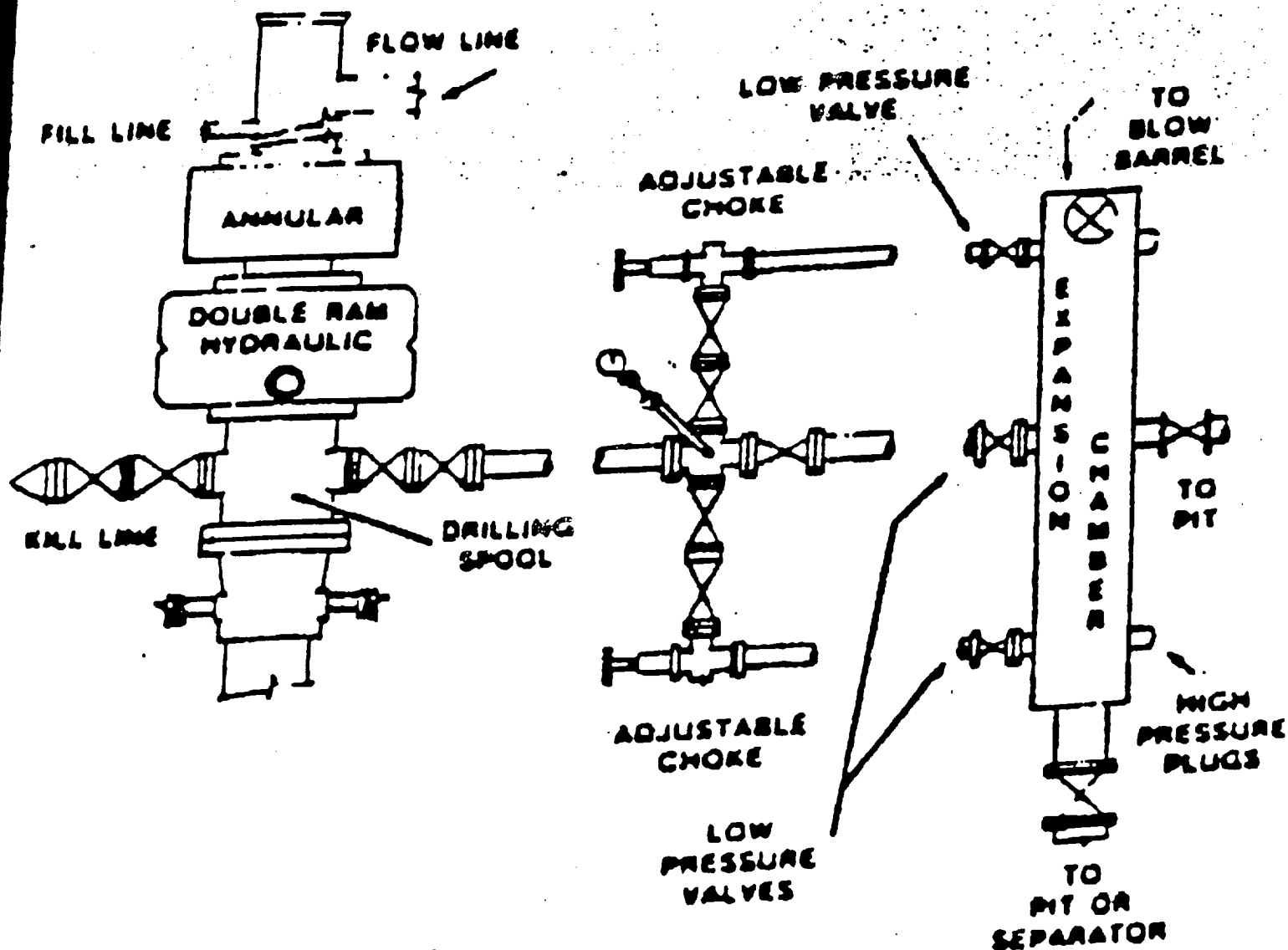




Standard Blowout Preventer Stack

EXHIBIT "E"
PENWELL ENERGY, INC.

OPERATING INSTRUCTIONS