### MINIMUM BLOWOUT PREYENTER REQUIREMENTS

#### \* 3,000 psi Working Pressure

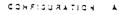
3 HWP

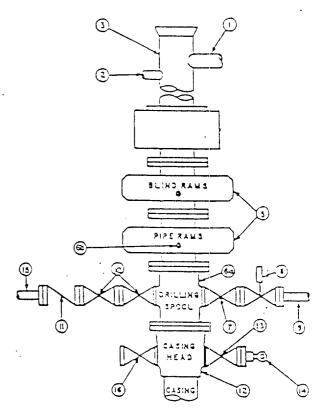
### STACK REQUIREMENTS

No.	ltam		Min. I.D.	Min. Nominal
•	Flowline			
2	: Fili up line			2*
3	Criting alopte	Ì		
5	Two single or one dual hydraulically operated rams			
ŝa	Oniling spool with 2" min. ! 3" min chake line outlets	kill line and		**
ಕರ	2° min, kill line and 3° min outlets in ram. (Alternate to			
7	Yarve	Gate 🗆 Plug 🗆	3-1/8*	
3	Gata valve—power operat	ed .	3-1/8*	
9	Line to choke manifold			3.
10	Valves	Gate 🗆 Plug 🗇	2-1/16*	
111	Check valve		2-1/16*	
1.5	Casing head			
13	Vane	Gate 🗆 Plug 🗅	1-12/16*	
14	Pressura gauge with need	dle valve		1
1.5	Kill line to rig mud pump r	manilok		2-

OPTIONAL				
16   Flanged valve	1-13/16"			

# ILLEGIBLE





## CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above bradennead or casinghead. Working pressure of preventers to be 3,000 psi, minimum.
- 2. Automatic accumulator (80 gation, minimum) capable of closing 80P in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.80P controls, to be located near drillers position.
- 4. Kally equipped with Kally cock.
- 5.Incide blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- Kelly saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- Exuz set pipe rams to fit drill pipe in use on location at all times.
- 9. Type RX ring gaskets in place of Type R.

## MEC TO FURNISH:

- 1.Bradenhead or casinghead and side valves.
- 2.Wear bushing, if required.

## GENERAL HOTES:

- Deviations from this drawing may be made only with the express permission of MEC's Orilling Manager.
- 2.All connections, valves, fittings; piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chare. Valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans. Replaceable parts for adjustable choke, other bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- 5.All valves to be equipped with handwheels or handles ready for immediate
- 6. Choke lines must be suitably anchored.

- 7.Handwheels and extensions to be connected and ready for usa.
- Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- 9.All seamless steel control piping (3000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- 10.Casinghead connections shall not be used except in case of emergency.
- 11.Do not use kill line for routine fill-up operations.

Exhibit 1