TODD "23G" FEDERAL #32 Drilling Program Page 2

4. Casing Program

<u>Hole Size</u>	<u>Interval</u>	Casing OD	Weight	Grade	Type
30"	0-40'	20"	-	Conductor	0.30" wall
17 1/2"	0-850'	13 3/8"	48#	H-40	ST&C, new R-3
12 1/4"	0-4400'	9 5/8"	40#	J-55	ST&C, new R-3
7 7/8"	0'-TD (12,000'±)	5 1/2"	17# & 20#	L-80	LT&C. new R-3

Cementing Program

20" Conductor Casing	Cement with Ready-mix to surface.			
13 3/8" Surface Casing	Cement to surface using 500 sx Poz (35% Poz, 65% Class C) with 6% Bentonite, 2% CaCl ₂ and 1/4 lb/sx Cellophane flakes + 200 sx Class C with 2% CaCl ₂ and 1/4 lb/sx Cellophane flakes.			
9 5/8" Intermediate Casing	Cement to surface using 1400 sx Poz (35% Poz, 65% Class C) with 6% Bentonite, 3% NaCl ₂ and 1/4 lb/sx Cellophane flakes + 200 sx Class C with 2% CaCl ₂ and 1/4 lb/sx Cellophane flakes.			
5 1/2" Production Casing with DV tool at \pm 5500'	Cement 1 st stage with 250 sx Class H with 12lbs/sx BA-0, 2#/sx NaCl ₂ , 0.5% FL-52, 0.25% CD-32 and 1/4 lb/sx Cellophane flakes. Cement 2 nd stage with 420 sks Class C with 4% Bentonite, 6.5% NaCl ₂ and 1/4 lb/sx Cellophane flakes.			

The above cement volumes could be revised pending the caliper measurement from the open hole logs. The top of cement is designed to reach $450^{2}\pm above$ the 9 5/8" casing seat at 4400². Circulate to Sufface per IBLM

5. Minimum Specifications for Pressure Control

The blowout preventer equipment (BOP) shown in Exhibit #1 will consist of a (3M system) double ram type (2000 psi WP) preventer and a bag-type (Hydril) preventer (2000 psi WP). Both units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 4 1/2" drill pipe rams on bottom. Both BOP's will be installed on the 13 3/8" surface casing and utilized continuously until total depth is reached. All BOP's and associated equipment will be tested to 1200 psi before drilling