Forn 3160-5 (November 1994)	UNI STATE	NTERIOR Expires July 31, 1996	c	
SUND	BUREAU OF LAND MANA			
Do not use t		6. If Indian, Allottee or Tribe Name		
SUBMIT IN TI	ctions on reverse side	7. If Unit or CA/Agreement, Name and/or No. SW 550		
1. Type of Well Qil Well Sas Well	Other	8. Well Name and No.		
2. Name of Operator Gruy Petroleum Management Co.		Gulf Federal Com No. 3	Gulf Federal Com No. 3 9. API Well No.	
3a. Address		3b. Phòne No. (include and code) 30-015 32288		
P. O. Box 140907 Irvi 4. Location of Well (Footage, Se		972-401-3111 RECEIVED 10. Field and Pool, or Exploratory Carlsbad; Morrow, Sout		
-	EL Sec. 1 T23S - R26E	OCD - ARTESIA OCD - ARTESIA 11. County or Parish, State Eddy Co., NM		
12. CHECK A	PPROPRIATE BOX(ES) T	INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA		
TYPE OF SUBMISSION		TYPE OF ACTION		
Notice of Intent	Acidize	Deepen Production (Start/Resume) Water Shut-Off Fracture Treat Reclamation Well Integrity		
Subsequent Report	Alter Casing Casing Repair	Image: Second	asing test	
Final Abandonment Notice	Change Plans	Plug and Abandon I Temporarily Abandon		
 Describe Proposed or Complet If the proposal is to deepen din Attach the Bond under which 	rectionally or recomplete horizonta the work will be performed or pro	Plug Back Water Disposal ent details, including estimated starting date of any proposed work and approximate d y, give subsurface locations and measured and true vertical depths of all pertinent mar- ride the Bond No. on file with BLM/BIA. Required subsequent reports shall be filed	ers and zone within 30 day	
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Gruy Petroleum Management Co Gulf Federal Com 3 Eddy County 10D-T24S-R26E Drilling Procedure

- 1. MIRU Patterson-UTI Rig 80. Over preset 20" conductor pipe.
- Drill 17 1/2" hole to 575'. Place stabilizers as needed. Take surveys every 500' maximum. Run 13 3/8 ", 48 ppf, H-40 casing with PDC drillable float equipment and cement to surface drift 13 3/8" on location. Centralizers to be run on shoe joint and every fourth joint per NM specifications. WOC 8 hours. Note: Drift all drill pipe to full ID when picking it up.

900 psi

- 3. Install 13 3/8"- 3M SOW casing head. Test same to 500 psi. N/U 13 5/8" 3M BOP's (5M) and function test. Run accumulator test. Pick up 12 1/4" bit, and required BHA and TIH above float collar and drill ahead. Maximum distance between surveys will be 500 feet, unless hole conditions dictate shorter intervals.ALWAYS BREAK CIRCULATION IN STAGES WHILE TRIPPING.
- 4. Drill to +/- 3200'. Short trip as required . BE SURE TO WATCH ECD AND KEEP HOLE CLEAN.
- 5. Circulate and condition hole to run pipe. Run fluid caliper for cement volume. POOH.
- 6. Clean and drift 9 ⁵/₈", 36 ppf, J-55, casing on location. Run and cement 9 ⁵/₈" casing with 1 shoe joint and PDC drillable float equipment. Install centralizers on shoe joint, then every fourth casing collar to surface. NU 11" 5M x 13 5/8" 3M casing head. Test to 1000 psi. NU 13 5/8" 5M BOP's and test to 5,000 psi. Install rotating head and function test same.
- 7. Install wear bushing. Pick up 8 3/4" bit and required BHA and GIH to FE. Test casing to 2200 psi for 30 mins on chart. Drill out and C&CM. Test formation to 10.5 ppg EMW (if leak off occurs record same and call Tom Strother for instructions). Drill ahead taking surveys as required and short trips as hole dictates. Follow mud program as required. Follow any requirements of Regulatory Agencies. Drill to TD of 12000' or sufficient depth below the Morrow to allow for logging and setting pipe.

Gulf Federal Com 3 Eddy County Drilling Procedure Page 2

Note: Watch all Mud properties closely and maintain pH at or near 10.5 at all times. Mud logger on at 6000'.

- 8. Circulation bottoms up at TD and make a wiper trip into casing. POOH for logs.
- 9. If required a condition trip will be needed for MRIL run. Check with Irving, Texas office.
- 10. If productive run and cement 5 ¹/₂", 17 ppf, HCN-80, LTC casing as per Irving office. Install temp wellhead and De Mob rig to next location. Use marker joints.
- 11. If non-productive P&A as approved by the State of New Mexico.