Form 3160-5 (November 1994) S Do not abando	BURE	UNITED STATE TMENT OF THE AU OF LAND MANA FICES AND REPO In for proposals to Form 3160-3 (AP	INTERI AGEMEN	T 120	4 \/	Oil Cons 1. DIV-Di V. Grand sia, NM 8	St. 2 S. Lease	OM Exp Serial N	RM APPROVED IB No. 1004-0135 birres July 31, 1996 No. 51 bittee or Tribe Name
		ATE - Other instr					7. If Uni	it or CA. VI 910	Agreement, Name and/or No.
<ol> <li>Type of Well</li> <li>Oil Well Gas</li> </ol>	Well 🖸 Other		·····	- (	<b>A</b>	+56	8. Well I Eddy		nd No. ederal Com No. 2
2. Name of Operator Gruy Petroleum Management Co.			9. API V		015-32386				
3a. Address P. O. Box 14090	7 Irving, TX	75014-0907	3b. F	hous No. (include 972-401-31	AR	epte)	10. Field	and Poo	il, or Exploratory Area
4. Location of Well (Footage, Sec., T., R., M., or Survey Description) 890' FNL & 990' FEL Sec. 21 T24S - R26E			11. Count		rish, State				
12. CHE	CK APPROP	RIATE BOX(ES) T	O INDI	CATE NATU	RE O	F NOTICE, R	EPORT,	OR OT	THER DATA
TYPE OF SUBMISS						F ACTION			
<ul> <li>Notice of Intent</li> <li>Subsequent Report</li> <li>Final Abandonment</li> </ul>		Acidize Alter Casing Casing Repair Change Plans Convert to Injection	Fra Ne Plu	epen acture Treat w Construction ug and Abandon ug Back		Production (Star Reclamation Recomplete Temporarily Ab Water Disposal			Water Shut-Off Well Integrity Other
If the proposal is to de Attach the Bond unde following completion testing has been comp determined that the sit	Completed Opera epen directionall r which the work of the involved o leted. Final Aba is ready for fina	tion (clearly state all per y or recomplete horizoni will be performed or p perations. If the operati indonment Notices shall 1 inspection.)	rtinent deta tally, give rovide the on results be filed o	ails, including esti subsurface locatio Bond No. on file in a multiple com only after all requ	with pletion iremen	BLM/BIA. Requind or recompletion nots, including recl	ired subsequ in a new in amation, ha	uent rep iterval, a ve been	and approximate duration thereof. f all pertinent markers and zones. orts shall be filed within 30 days Form 3160-4 shall be filed once completed, and the operator has ogram per attached.

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<ul> <li>14. I hereby certify that the foregoing is true and correct Name (Printed/Typed)</li> <li>Zeno Farris</li> </ul>		nager, Operations Administration			
Signature Zenno Farcel,	Date July 25, 2002				
THIS SPACE FOR FEDERAL OR STATE OFFICE USE					
Approved by	Title	Date			
Conditions of approval, if any, are attached. Approval of this notice does not warr certify that the applicant holds legal or equitable title to those rights in the subject which would entitle the applicant to conduct operations thereon.					
Title 18 U.S.C. Section 1001, makes it a crime for any person knowingly and willful fraudulent statements or representations as to any matter within its jurisdiction.	ally to make to any departme	nt or agency of the United States any false, fictitious or			

Gruy Petroleum Management Co Eddy 21 Federal Com 2 Eddy County 21D-T24S-R26E Drilling Procedure

- 1. MIRU Patterson-UTI Rig 80. Over preset 20" conductor pipe.
- Drill 17 1/2" hole to 425'. Place stabilizers as needed. Take surveys every 500' maximum. Run 13 3/8 ", 48 ppf, H-40 casing with PDC drillable float equipment and cement to surface drift 13 3/8" on location. Centralizers to be run on shoe joint and every fourth joint per NM specifications. WOC 8 hours. Note: Drift all drill pipe to full ID when picking it up.
- 3. Install 13 3/8"- 3M SOW casing head. Test same to 500 psi. N/U 13 5/8" 3M BOP's and function test. Run accumulator test. Pick up 12 1/4" bit, and required BHA and TIH above float collar and drill ahead. Maximum distance between surveys will be 500 feet, unless hole conditions dictate shorter intervals.ALWAYS BREAK CIRCULATION IN STAGES WHILE TRIPPING.
- 4. Drill to +/- 3200'. Short trip as required . BE SURE TO WATCH ECD AND KEEP HOLE CLEAN.
- 5. Circulate and condition hole to run pipe. Run fluid caliper for cement volume. POOH .
- 6. Clean and drift 9 <sup>5</sup>/<sub>8</sub>", 40 ppf, J-55, casing on location. Run and cement 9 <sup>5</sup>/<sub>8</sub>" casing with 1 shoe joint and PDC drillable float equipment. Install centralizers on shoe joint, then every fourth casing collar to surface. NU 11" 5M x 13 3/8" 3M casing head. Test to 1000 psi. NU 11" 5M BOP's and test to 5,000 psi. Install rotating head and function test same.
- 7. Install wear bushing. Pick up 8 3/4" bit and required BHA and GIH to FE. Test casing to 2200 psi for 30 mins on chart. Drill out and C&CM. Test formation to 10.5 ppg EMW ( if leak off occurs record same and call Tom Strother for instructions ). Drill ahead taking surveys as required and short trips as hole dictates. Follow mud program as required. Follow any requirements of Regulatory Agencies. Drill to TD of 11700' or sufficient depth below the Morrow to allow for logging and setting pipe.

Eddy 21 Federal Com 2 Eddy County Drilling Procedure Page 2

## Note: Watch all Mud properties closely and maintain pH at or near 10.5 at all times. Mud logger on at 6000'.

- 8. Circulation bottoms up at TD and make a wiper trip into casing. POOH for logs.
- 9. If required a condition trip will be needed for MRIL run. Check with Irving, Texas office.
- 10. If productive run and cement 5 <sup>1</sup>/<sub>2</sub>", 17 ppf, HCN-80, LTC casing as per Irving office. Install temp wellhead and De Mob rig to next location. Use marker joints.
- 11. If non-productive P&A as approved by the State of New Mexico.

#### **RECOMMENDED CASING PROGRAM**

,	13 3/8"	at	500° 4251
	9 5/8"	at	<del>3,990</del> ' 3200'
	5 1/2"	at	12,000'

# RECOMMENDED DRILLING FLUID PROGRAMDEPTH\_425WEIGHTVISCOSITYFILTRATE0-500\*8.6-9.032-34No Control

Spud with Fresh Water Gel and Lime spud mud, circulating through the working pits. Use Paper seepage control and hole sweeps. There is a potential for lost returns in this interval. If lost returns are encountered, and circulation cannot be regained after pumping several viscous LCM pills, you should consider dry drilling to casing point. While dry drilling, we recommend periodically pumping viscous LCM sweeps, to prevent solid accumulation in annulus.

## Devon's, Elbow Canyon 4 Fed # 1, Section 4, T-24-S, R-26-E, reported dry drilling to casing point at 496'.

Interval Days 2 Cumulative Days 2 Estimated Product Usage This interval: Product Units 70 Fresh Gel 7 Lime 20 Paper Transportation 1 Interval Cost \$1,110.00 \$1,110.00 Cumulative Cost

DEPTH 37.00	WEIGHT	VISCOSITY	FILTRATE			
500'-3,900'	10.0-10.1	28-29	No Control			

Drill out from under surface with brine water, circulating through the inner reserve. Use premixed Salt Gel for hole sweeps. Use Paper as needed for seepage. Control the pH 9.0-9.5 with Caustic and Lime. Use Star NP-110 to control solids. There is a potential for lost circulation in this interval. If lost circulation is encountered, refer to Ambar Lone Star's Lost Circulation Procedure.

Note: most operators set pipe into the Bone Spring to eliminate the potential for losses in the Delaware Group.

Mallon's, Black River 10 # 1, Section 10, T-24-S, R-26-E, reported 3.75° deviation at 2,986'.

Devon's, Elbow Canyon 4 Fed # 1, Section 4, T-24-S, R-26-E, reported 3.75° deviation at 975'.

Interval Days 7 Cumulative Days 9 Estimated Product Usage This Interval: Units Product 4 Star NP-110 30 Lime 30 Caustic Paper 35 \$1,457.00 Interval Cost \$2,567.00 Cumulative Cost

## RECOMMENDED DRILLING FLUID PROGRAM

DEPTH	WEIGHT	VISCOSITY	FILTRATE
3,900'-10,500'	8.4-9.5	28-29	No Control

Drill out from under intermediate with fresh water, circulating through the outer reserve pit. Control the pH 9.0-9.5 with Lime and Caustic. Use Star NP-110 for hole sweeps and to control solids. Paper should be utilized to control seepage. If lost circulation is encountered, refer to Ambar Lone Star's Lost Circulation Procedure. There is a potential for abnormal pressure in this interval. Diligently monitor background gas and penetration rates, adjusting the fluid weight with brine or Salt, as hole conditions dictate. If a sample mud is required for evaluation, or if hole conditions dictate, we recommend returning into the working pits and mudding up with a Star NP-110/Starch system. Use Starch for a 20cc API fluid loss. Star NP-110 should be used for hole stability and to control solids.

Mallon's, Pennzoil 10 Fed WD # 2, Section 10, T-24-S, R-26-E, is reported as a water disposal well with perforations from 7,636' to 7,804'.

Mewbourne's, Black River 35 State Com # 1, Section 35, T-23-S, R-26-E, reported a kick at 7,708' while drilling with a 9.2 ppg fluid weight. The fluid weight was increased to 9.5 ppg with brine to control.

Interval Days 17	
Cumulative Days 26	
Estimated Product Usage	This Interval:
Product	Units
Star NP-110/MF-55	8
Lime	100
Caustic	30
Paper	80
Transportation	1
Interval Cost	\$3,034.00
Cumulative Cost	\$5,601.00

### RECOMMENDED DRILLING FLUID PROGRAM

DEPTH	WEIGHT	VISCOSITY	FILTRATE
10,500'-12,000'	9.5-10.2	42-50	15-8cc

At **10,500'**, or prior to drilling the **Atoka**, Return to the working pits and mud up with a Xanthan Gum/White Starch system. Maintain an API filtrate of 10cc to 15cc. Caustic Soda should be used to control pH at 9-10. Begin additions of and maintain 2% to 4% KCI. Prior to drilling the **Morrow** at  $\pm$ **10,932'**, reduce the API fluid loss to <8cc with White Starch. If abnormal pressures are encountered, we recommend additions of Salt, as needed to control. If densities above 10 ppg are required, we recommend additions of Barite. Our engineer will monitor the .3 rpm reading with a Brookefield rheometer, and maintain a minimum 18,000 centipoise viscosity through this interval.

While mudding up with an enhanced LSRV (Low Shear Rate Viscosity) fluid, we recommeded you initially add 1.0 to 1.25 ppb Xanthan Gum, and drill for a minimum of 12 hours before adding the remaining 1.0 to .75 ppb. This allows time for the Xanthan Gum to sheer, which reduces the potential for blinding at the shaker, airation of the fluid and pumps, and severe gas cutting.

We recommend a linear shaker with <120 mesh screens and a decanting centrifuge for solids control. We also recommend a 150-bbl premix pit and a rotating head for this well.

Note: we estimate an additional interval cost of \$10,000.00 if Barite is required for an 11.0 ppg fluid weight.

C & K's, Pennzoil Federal 15 # 1, Section 15, T-24-S, R-26-E, reported a gas kick at 11,583'. They reported an 11.6 ppg fluid weight at 11,735'. They noted lost circulation several time in this interval. This well was drilled in 1976.

Interval Days 7 Cumulative Days 3 Estimated Product Usage This Interval: Product Units Xanthan Gum 115 White Starch 100 20 Caustic KCL 200 Brine Defoamer 10 10 IDB-60 Transportation 2 Interval Cost \$28,127.00 Cumulative Cost \$33,728.00

Cost is based on a 1,200 bbl system. It does not reflect lost circulation, water flows, or pressures requiring fluid weights in excess of 10.0 ppg.