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PROPOSED DRILLING AND COMPLETION PROCEDURE

PERRY R. BASS

Poker Lake Unit #42

Location: 1980' FN & EL of Sec 10, T25S, R30E, Eddy County, New Mexico.

Elevation: Est 3305 GL

Proposed Total Depth: 16000' (maximum anticipated)

Drilling Method: Rotary tools

Casing Program:

General Specifications for Cementing Casing:

- (1) Run casing at the slowest practical rate.
- (2) Support about 10% of the string weight by resting it against the bottom of the hole while cementing, to minimize the chances of parting the string by pressure surges.
- (3) Circulate the volume of the casing before cementing the string.
- (4) Check the cement pumping time in the laboratory several days before the job, using water that will actually be used to mix the cement.
- (5) Pump at least 20 bbls of water ahead of the cement.
- (6) Leave the tub full of cement at the end of the mixing operation, to eliminate having water under the top wiper plug.
- (7) When the plug is bumped, release all pressure to zero.
- (A) <u>Conductor Casing</u>:

30" OD conductor casing is to be set in 36" hole approximately 20' below ground level, and cemented with ready mix concrete. This casing is to be set before moving in the rig and extended upward to the height desired after moving in the rig.

(B) Surface Casing: 20" OD 94 lb per ft., H-40 casing is to be set in 26" hole approximately 570' below ground level. Casing U setting is anticipated as follows:

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Casing Program: (cont'd)

(B) Surface Casing: (cont'd)

No.		Thds Off			
<u>Jts.</u>	Description	Length		From	То
	Rotary correction	34		0	34
	20" OD 94#/ft H-40 ST&C 8rd thd csg	532		34 .	566
	20" OD baffle collar with plugging				
	& sealing valve for cementing thru				
	drill pipe	2	,	566	568
	20" OD float shoe	2		568	570

The shoe must have lateral exits for cement, as it is intended that part of the weight of the casing string be rested against the bottom of the hole. API modified thread lubricant is to be used on the threads. The bottom three joints are to be welded, and sealed with HowcoWeld "A" . Casing is to be cemented with an estimated 650 sx Halliburton light (mixed at 12.5 PPG, yield factor 1.80 cf/sk, 9.9 gallons water per sack) followed by 200 sx class "C" with 2% CaCl₂ (mixed at 14.8 PPG, yield factor 1.34 cf/sk., 6.3 gallons water per sk.). So that the volume of cement required may be supplied within fairly close limits, it is recommended that this string of casing be cemented through drill pipe that will be in service at the time the 26" hole is made. By inserting a "stringer" into the baffle collar, the cement can be placed through the drill pipe, and enough cement can be mixed to bring clean Halliburton light returns to the surface before starting to mix the class "C" cement. In some instances, the cement level in the annulus has fallen after the cememt has been placed, and the annulus must then be filled by running 1" tubing into the annulus to the cement top, and cementing to the surface. WOC time 24 hrs. Pressure test to 600 psig for 30 minutes. A caliper survey is to be run to help determine the correct cement volume. After WOC time, the casing is to be cut off at the proper level for the well head plan and the levelling plate is to be installed, welded, and the weld is to be tested. Next, the slip-on type housing is to be installed and simultaneously welded on the inside and outside by two welders. After this welding has been tested, the collar is to be filled with ready-mix concrete to the base of the levelling plate RECEIVED

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Casing Program: (cont¹d)

(C) Salt Protection Casing: 13 3/8" OD casing is to be set in 17¹/₂" hole at approximately 3800'. Casing setting is anticipated as follows:

	Thds Off		
Description	Length	From	То
Rotary correction	33	0	33
13 3/8" OD 54.5#/2t K-55 ST&C csg	717	33	750
13 3/8" OD 48#/ft H-40 ST&C csg	350	750	1100
13 3/8" OD 54.5#/ft: K-55 ST&C csg	700	1100	1800
13 3/8" OD 61 #/ft K-55 ST&C csg	700	1800	2500
13 3/8" OD 68#/ft K-55 ST&C csg	1460	2500	3960
Float collar	2	3960	3962
13 3/8" OD 68#/ft K-55 ST&C csg	36	3962	3998
Float shoe	2	3998	4000

The casing shoe must be equipped with lateral exits for cement, as it is intended that part of the weight of the casing string be rested on bottom. API modified thread lubricant is to be used on the threads. The couplings on the bottom three joints are to be welded. A caliper survey is to be run to assist in calculating cement volumes. If a loss of circulation occurs while drilling below the 20" OD casing to the 13 3/8" OD casing point; cementing will be done in two stages with DV tool at 1750".

First: 13 3/8" OD casing is to be cemented with an estimated 2000 sx Halliburton light with 18# salt/sx and ½# flocele per sx (mixed at 12.6 PPG, yield factor 2.1 cf/sx, 11.0 gal water per sack) followed by 200 sx class "C" (mixed at 14.8 PPG, yield factor 1.32 cf/sx, 6.3 gals water per sx). Second: 2100 sx Halliburton light containing

flocele/sx followed by 200 sx class "C".
Cement is to be circulated to the surface. A
WOC time of 24 hrs will be observed. Pressure
test to 1000 psi for 30 min.

(D) <u>Protection Casing</u>:

9 5/8" OD casing is to be set in 12½" hole at approximately 11,100' (Upper Wolfcamp). Casing setting iRECEIVED as follows:

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Casing Program: (cont'd)

(D) Protection Casing: (cont'd)

No.		Thds Off		
<u>Jts.</u>	Description	Length	From	То
	Rotary correction	27	0	27
7	9 5/8" OD 40#/ft N-80 buttress	263	27	290
88	9 5/8" OD 40#/ft N-80 LT&C	3510	290	3800
	Halliburton DV tool	3	3800	3803
30	9 5/8" OD 40#/ft N-80 LT&C	1190	3803	499 3
38	9 5/8" OD 43.5#/ft N-80 LT&C	1507	4993	6500
	H alli burton DV tool	3	6500	6503
5	9 5/8" OD 43.5#/ft N-80 LT&C	193	6503	6696
107	9 5/8" OD 43.5#/ft S-95 LT&C	4360	6696	1 10 56
	Halliburton float collar	2	11056	11058
1	9 5/8" OD 43.5#/ft S-95 LT&C	40	11058	11098
	Halliburton float shoe	2	11098	11100

All 9 5/8" OD casing is to be inspected using a combination mechanical-optical and magnetic particle inspection-full length.

The bottom three joints are to be sealed with HOWCO-weld, welded and modified thread lubricant is to be used on the casing threads.

Prior to running the 9 5/8" OD casing, a caliper survey is to be made to determine the actual cement volumes required. Cementing will be done in three stages as follows:

First Stage: Est 1850 sx Halliburton light with 0.4% HR-4 (mixed at 12.3 PPG, yield factor 1.91 cf/sx, 10.7 gals water/sx) followed by 500 sx class "H" with 0.75% CFR-2 and 3# Kcl/sx (mixed at 15.7 PPG, yield factor 1.23 cf/sx, 5.6 gals water/sx). WOC 12 hrs.

Second Stage: Est 1750 sx Halliburton light with 5# gilsonite and ½# flocele/sx (mixed at 12.3 PPG, yield factor 1.92 cf/sx, 10.2 gals water/sx) followed by 100 sx class "H" (mixed at 15.6 PPG, yield factor 1.18 cf/sx, 5,2 gals water/sx). WOC 12 hrs.

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Casing Program: (cont'd)

(D) <u>Protection Casing</u>: (cont'd)

Third Stage: Est 1250 sx Trinity "Lite-Wate" mixed at 12.4 PPG, yield factor 1.57 cf/sx, 8.6 gals water/sx) followed by 100 sx class "H" (mixed at 15.6 PPG, yield factor 1.18 cf/sx, 5.2 gals water/sx). WOC 24 hrs after last stage cementing is completed.

Prior tc and after drilling each DV tool the casing is to be pressure tested to 4000 psi. Prior to drilling the float shoe the casing is to be tested to 4000 psi for 30 min.

(E) $\frac{75/8"}{Tho}$ Protection Liner:

The 7 5/8" liner is to be set in $8\frac{1}{2}$ " hole at the Top of the Morrow, at an anticipated depth of 14100', the top of the liner is to be hung well above the bottom of the 9 5/8" casing shoe. Liner setting is anticipated as follows:

No		Thds Off		
<u>Jts.</u>	Description	Length	From	То
	Distance KDB to liner top	10900	0	10900
	Burns double slip hanger 9 5/8" X			
	7 5/8" OD with cement groove	4	10900	10904
81	7 5/8" OD 39#/ft J&L 95 Bradford FL-4S			
	thread	3552	10904	14456
	Float collar (Burns)	2	14456	14458
1	7 5/8" OD 39#/ft J&L 95 Bradford FL-			
	4S thread	40	14458	14498
	Float shoe (whirler type)(Burns)	2	14498	14500

Prior to running the liner, a caliper survey is to be run to determine the cement volume. After running the liner the hole is to be circulated and conditioned; then the liner is to be hung. The liner is to be cemented with 480 sx (est) of class "H" 1½% CFR-2 and 5# Kcl/sx (mixed at 15.9 PPG, yield factor 1.23 cf/sx, 5.6 gals water/sx). After cementing the liner, the liner setting tools are to be pulled without any attempt to reverse out excess cement on top of the liner. No centralizers are to be run. The bottom two joints are to be sealed with HOWCO-weld. API modified thread dope is to be used.

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Casing Program: (cont'd)

- (E) <u>7 5/8" Protection Liner</u>: (cont'd) The 7 5/8" liner is to be inspected using a mechanical optical and magnetic particle inspection-full length plus rabbited to assure passage of a 6½" bit. A WOC time of 24 hrs will be observed. Prior to drilling the liner shoe, the liner is to be tested to 4000 psi.
- (F) <u>5" Protection Liner:</u>

The 5" liner is to be set at TD (est at 16000') in $6\frac{1}{2}$ " hole. The top of the liner is to be hung well above the bottom of the 7 5/8" liner shoe. Liner setting is anticipated as follows:

No.		Thds Off		
Jts.	Description	Length	From	То
	Distance KDB to liner top	14300	0	14300
		8	14300	14308
45	5" OD 18#/ft N-80 XL csg	1648	14308	1 5956
	Float collar	2	15956	15958
1	5" OD 18#/ft N-80 XL csg	40	15958	15998
	Float shoe (whirler type)	2	15998	16000

Prior to running the liner a caliper survey is to be run to determine the cement volume. After running the liner, the hole is to be circulated and conditioned then the liner is to be hung. The liner is to be cemented with 250 sx (est) class "H",20% SSA-C, 20% SSA-1, 1% HALAD-14 (mixed at 15.7 PPG, yield factor 1.61 cf/sx, 6.7 gals water/sx). After cementing the liner the liner setting tools are to be pulled without any attempt to reverse out excess cement on top of the liner. No centralizers are to be run. The bottom two joints are to be sealed with HOWCO-weld. API modified thread dope is to be used. The 5" OD liner is to be inspected using mechanical-optical and magnetic particle inspection - full length. A WOC time of 24 hrs will be observed before drilling out above and inside the 5" liner. After drilling out inside the 5" liner it is to be tested to 4000 psi.

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Casing Program: (cont'd)

- (G) <u>Tubing</u>: 2 7/8" OD 6.50#/ft tubing with ABC modified coupling with a suitable down hole packer is to be used for completion.
- (H) General: After setting and cementing the 5" OD liner, a possibility exists that a 7 5/8" tie back string will be set.

Mud Program:

- (A) 26" hol: (Surface) -- fresh water-gel lime.
- (B) 17¹/₂" hole (Salt) -- 10.0 PPG salt water.
- (C) $12\frac{1}{2}$ " hole (Protection) -- fresh water flosal.
- (D) 8½" hole (Protection liner) -- weighted salt water mud, maximum of 13.3 PPG expected to control abnormal pressure zones.
- (E) 6¹/₂" hole (Protection liner) -- 8.6 to 9.8 PPG controlled (light) weight drilling fluid with 4 to 5% Kcl.

Drill Stem Tests:

A maximum of four drill stem tests are anticipated; however, they will be taken as required by the geological department.

Electric Logs:

BHC-Accoustic, Caliper comp., Density-Neutron, Dipmeter Microlaterolog, Laterolog, GR-Comp. Neutron.

Samples and Drilling Time:

Drilling time is to be recorded by means of a Geolograph or similar device. Samples are to be caught at 10' intervals from surface to total depth.



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Estimated Formation Tops:

Elevation	3303	GL
Rustler Anhydrite	800	
Salt	1140	
Base Salt	3748	
Delaware Lime	3956	
Delaware Sand	3986	
Bone Spring	7736	
Wolfcamp	1 10 96	
Strawn	13486	
Atoka	13665	
Morrow	14372	
T/Morrow Sand	14780	
T/Lower Morrow	15240	
B/Morrow Sand	15450	
Barnett	15980	

Completion:

A well service unit is to be moved in for completion.

Blowout Preventers:

- (A) 20"; 2000 psi WP preventers are to be installed and tested to 2000 psi; they are to remain in service until the 13 3/8" casing is set. If a blowout condition occurs, the well is to be turned to the pit when a shut in pressure of 1000 psi (maximum pressure) is reached.
- (B) 13 3/8"; 3000 psi WP preventers are to be installed and tested to 3000 psi; they are to remain in service until the 9 5/8" casing is set. If a blowout condition occurs, the well is to be turned to the pit when a shut in pressure of 1500 psi (maximum pressure) is reached.
- (C) 9 5/8"; 5000 psi WP preventers; three ram type and one hydril are to be installed and tested to 5000 psi; they are to remain in service until the rig is moved off for completion. If a blowout condition occurs, the well is to be turned to the pit when a shut in pressure of 4000 psi (maximum pressure) is reached.
 - Note: BOP equipment is to be opened and closed on a daily basis with the exception of the blank rams which are to be opened and closed each trip.

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JAN 2 9 1974 U. S. GEOLOGICAL SURVEY ARTESIA, NEW MEXICO Mr. Jim Knauf U. S. Geological Survey Page 2

ATTACHMENTS:

- 1. Form 9-331C, application to drill with complete drilling prognosis.
- 2. Location plat.
- 3. Plat of location layout.
- 4. Small scale map of existing roads with proposed access road.
- 5. Schematic diagram of BOP equipment, manifold, kill-lines, etc.

In addition, please be advised:

- 1. Mud pits will be of steel.
- 2. No camp site or air strip is proposed.
- 3. Tank battery will be located near or adjacent to a corner of the location pad.
- Water supply will be secured from a previously drilled water well in Sec 12, 1¹/₂ miles east of the location.
- 5. The land surface will be restored to as near original conditions as possible, and to the satisfaction of the U. S. G. S. after drilling and completion operations have ceased.
- 6. All detrimental waste will be disposed of in accordance with good disposal practices.
- 7. Well control equipment (see drilling prognosis) with 5000 psi choke manifold. The drill pipe BOP's and Hydril BOP's are to be opened and closed daily. The blank BOP's are to be opened and closed each trip.
- 8. PVT equipment, flow line sensor, and pump stroke counter are to be utilized while drilling the proposed well.

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