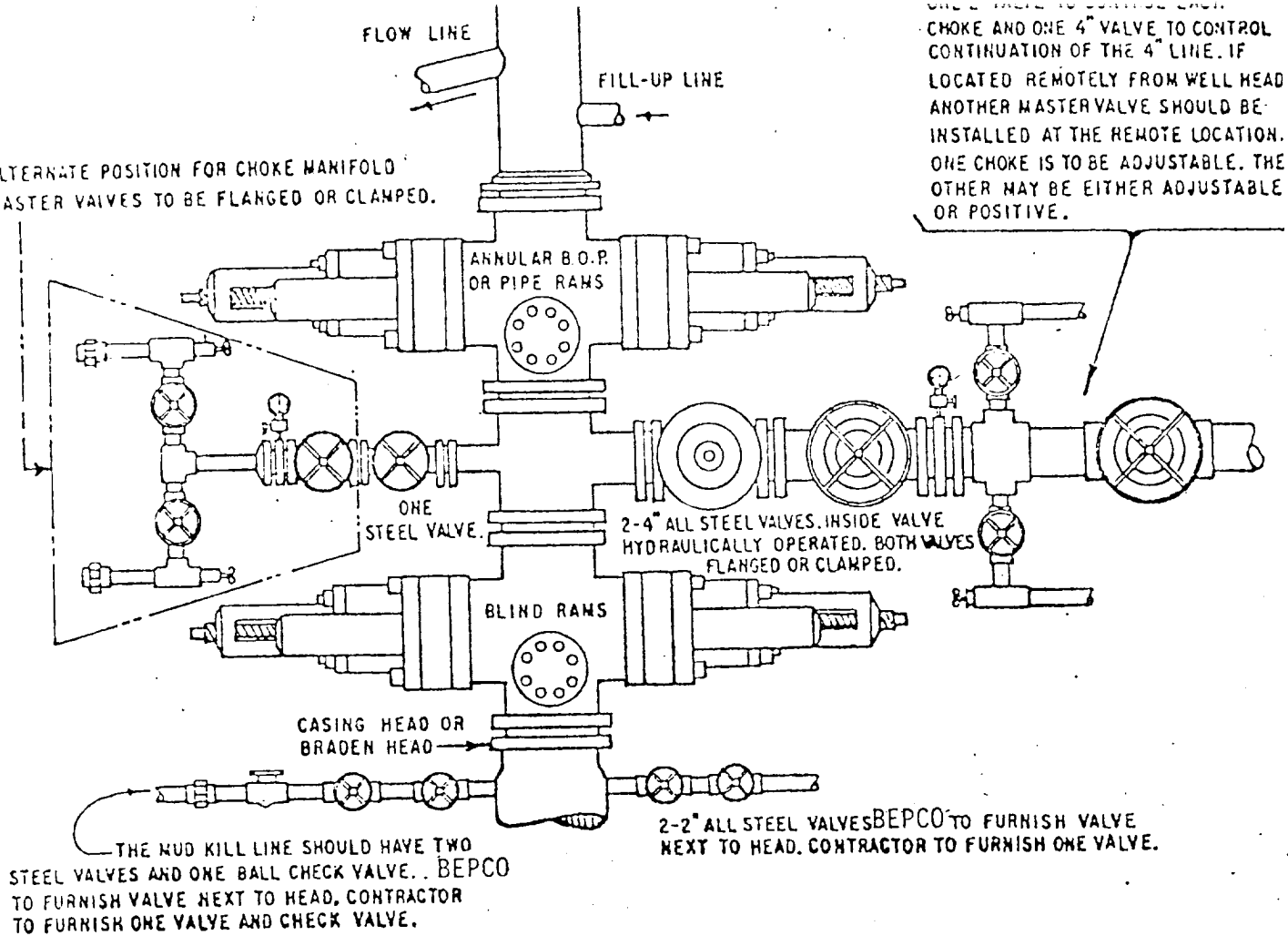


ALTERNATE POSITION FOR CHOKE MANIFOLD
MASTER VALVES TO BE FLANGED OR CLAMPED.



THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- A. CONDITIONS MAY BE MET BY EITHER
 - (1) AN ANNULAR BLOWOUT PREVENTER ON TOP AND BLIND RAMS BELOW WITH A CHOKE SPOOL BETWEEN THEM.
 - (2) PIPE RAMS ON TOP AND BLIND RAMS BELOW WITH A CHOKE SPOOL BETWEEN THEM.
 - (3) A DUAL BLOWOUT PREVENTER WITH PIPE RAMS ON TOP AND BLIND RAMS BELOW WITH A SIDE OUTLET BETWEEN THE RAMS AT LEAST FOUR INCHES DIAMETER.
- B. OPENINGS BETWEEN RAMS TO BE FLANGED, STUDDED OR CLAMPED.
- C. ALL CONNECTIONS FROM OPERATING MANIFOLD TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
- D. THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUFFICIENT VOLUME TO OPERATE THE B.O.P.'s.
- E. ALL CONNECTIONS TO AND FROM PREVENTERS TO HAVE A PRESSURE RATING EQUIVALENT TO THAT OF THE B.O.P.'s.
- F. MANUAL CONTROLS TO BE INSTALLED BEFORE DRILLING CEMENT PLUG.
- G. KELLY COCK TO BE INSTALLED ON KELLY.
- H. INSIDE BLOWOUT PREVENTER TO BE AVAILABLE ON RIG FLOOR.

BEPKO III

TWO CLOSURE HYDRAULIC BLOWOUT PREVENTERS