



DRILLING MANUAL

BLOWOUT PREVENTION EQUIPMENT IADC Recommended BOP Stacks

Section K1
Page 3

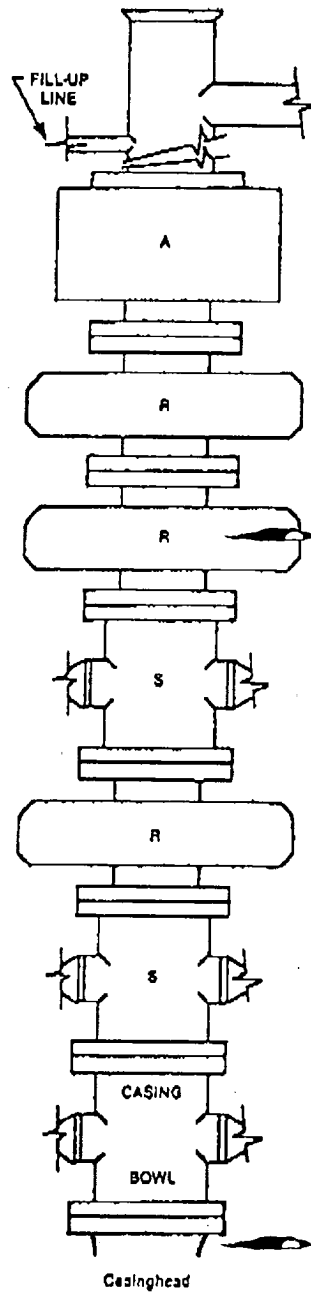


FIGURE K1-3. Recommended IADC Class 10 BOP stack arrangement
SRSRRA, 10,000 psi WP. Lower drilling spool is optional with outlets on
lower ram. Annular preventers may be 5000 or

EXHIBIT "G"
10,000 P.S.I. B.O.P.
TO BE USED ON

POGO PRODUCING COMPANY
PATTON "18" FEDERAL # 1
UNIT "B" SECTION 18