## 3. DRILLING PITS:

- A. Mud pits will be constructed so as not to leak, break or allow discharge of liquids. Pits are not to be located in natural drainage. Any plastic material used to line pits must be removed to below ground level before pits are covered.
- B. All unguarded pits containing liquids will be fenced.
- C. Liquids in pits will be allowed to evaporate, or be properly disposed of otherwise, before pits are broken. Under no circumstances will pits be allowed to be cut to be drained.

## 4. CASING AND CEMENTING REQUIREMENTS:

- A. Surface casing is to be set at sufficient depth to protect fresh water zones and cement circulated to the surface. In areas where the salt section (Salado) is present, surface casing should be set at least 50 feet into the Rustler Anhydrite and cement circulated to the surface. If surface casing is set at a lesser depth, the first string of casing set below the salt section must be cemented from the casing shoe to the surface or cemented to the surface through a stage tool set at least 50 feet below the top of the Rustler, after cementing around the shoe with sufficient cement to fill to the base of the salt section, minimum.
- B. Intermediate and production casing strings are to be set and cemented as necessary to effectively isolate and seal off all water, oil, gas or potash bearing strata encountered in the well down to the casing point. Where the salt section is present, the minimum required cement fill behind the first casing string, either production or intermediate, set below the salt section is back to above the base of the salt section.
- C. Prior to drilling the plug after cementing, all casing strings shall be pressure tested. Test pressure shall not be less than 600 psi for surface casing, and a minimum of 1,500 psi or 0.2 psi/ft., whichever is greater, for other casing strings. If the pressure declines more than 10 percent in 30 minutes, or if there is other indication of a leak, the casing shall be recemented, repaired, or an additional casing string run, and the casing shall be tested again in the same manner.
- D. After cementing but before commencing any tests, the casing string shall stand cemented under pressure until the cement has reached a compressive strength of at least 500 psi at the shoe, except that in no case shall tests be initiated until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log.

## 5. BLOWOUT PREVENTION:

- A. Blowout preventers and related well-control equipment shall be installed, tested and used in such manner necessary to prevent blowouts.
- B. Ram-type blowout preventers and related control equipment shall be pressure tested with water to the rated working pressure of the stack assembly (except that the annular-type preventer may be tested to 70 percent of rated working pressure): (a) when installed, (b) before drilling possible abnormally pressured zones, and (c) following repairs that require disconnecting a pressure seal in the assembly.
- C. While drill pipe is in use, ram-type blowout preventers shall be actuated to test proper functioning once each trip, but in no event less than once each day. The annular-type blowout preventer shall be actuated on the drill pipe at least once each week.
- D. Blowout preventers are to have proper rams for the operations being performed. Casing rams are required when running casing.
- E. Blowout preventers are to have handwheels installed.
- F. A choke line and a kill line are to be properly installed. The kill line is <u>not</u> to be used as a fill-up line.