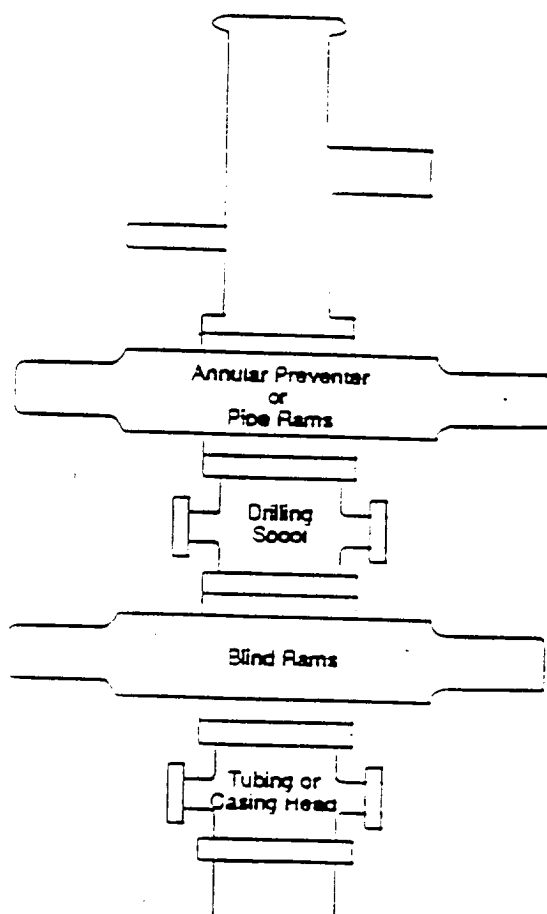


CHEVRON DRILLING REFERENCE SERIES  
VOLUME ELEVEN  
WELL CONTROL AND BLOWOUT PREVENTION

D. CLASS II-B BLOWOUT PREVENTER STACK:

Figure 11J.3  
Class II-B Blowout Preventer Stack



The Class II-B preventer stack is designed for drilling or workover operations. It is composed of a single hydraulically operated annular preventer on top, then a drilling spool, and a single blind ram preventer on bottom. In an alternate configuration, a single pipe ram preventer may be substituted for the annular preventer. The choke and kill lines are installed onto the drilling spool and must have a minimum internal diameter of 2". An emergency kill line may be installed on the wellhead. As the maximum anticipated surface pressure of this stack is less than 2000 psi, screwed connections may be used. All components must be of steel construction. The Class II-B blowout preventer stack is shown to the left in Figure 11J.3.

EXHIBIT # 1