

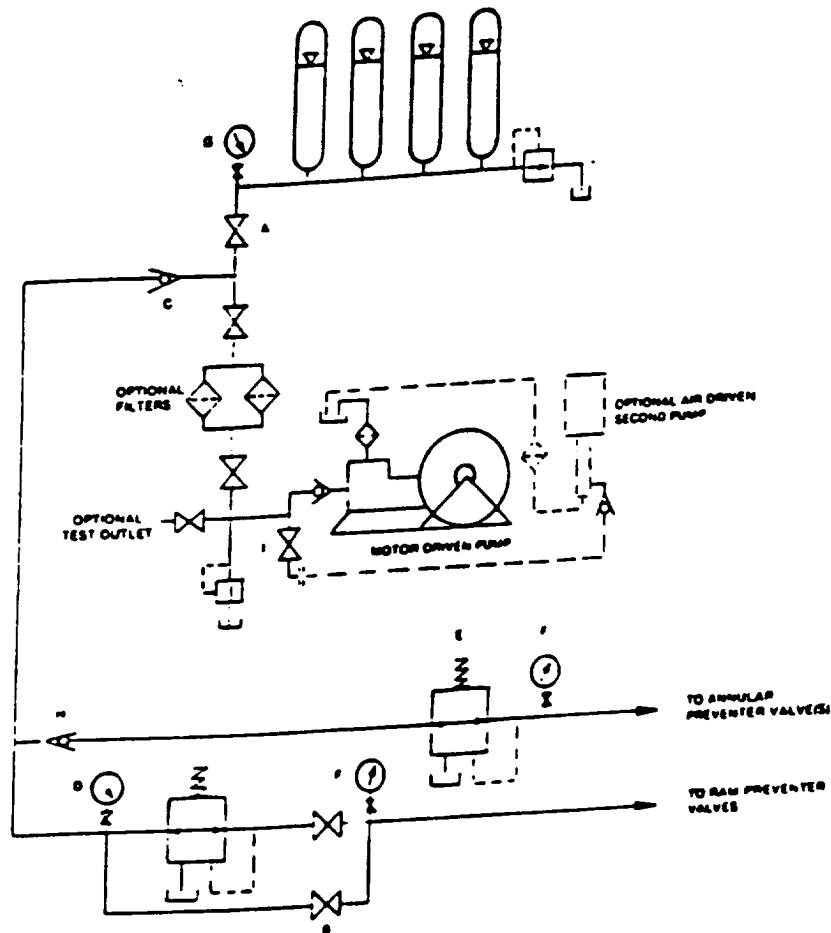


FIGURE K4-1 The schematic sketch of an accumulator system shows required and optional components.

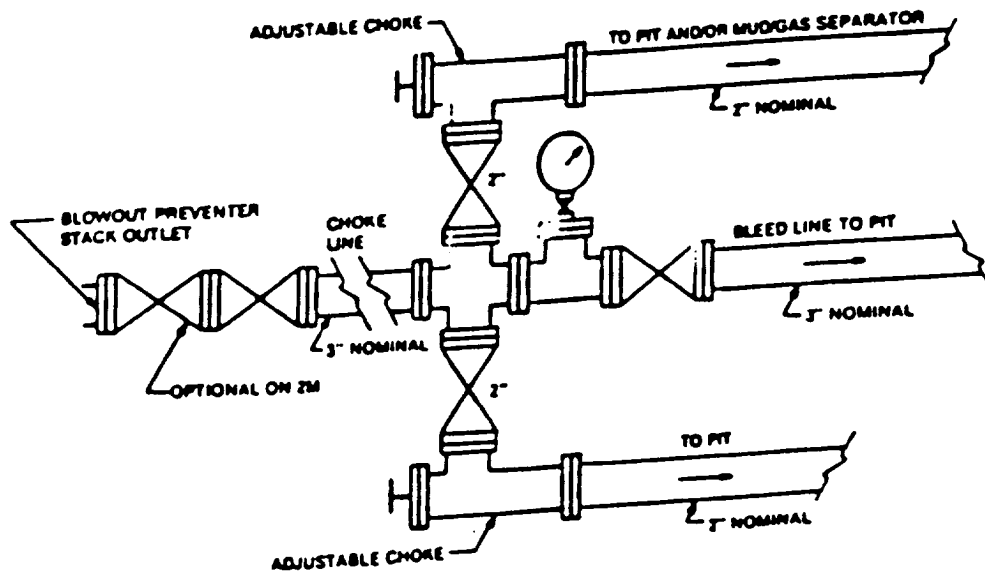


FIGURE K4-1. Typical choke manifold assembly for 2M and 3M ram working pressure service — surface installation.

EXHIBIT "1-E"
CHOKE MANIFOLD & CLOSING UN.
BEACON ENERGY INC.