

FIELD PRACTICES AND STANDARDS

7.6.3, cont'd

TEST	DESCRIPTION
Weekly and After Setting Casing	<p>Test all rams, annulars, valves, choke and kill lines, choke manifold, kelly cocks, and safety valves, to the lesser of the following pressures.</p> <ul style="list-style-type: none"> . 50% of the rated working pressure of the component to be tested. . 80% of the API rating of the casing burst pressure then in the well. . Test blind rams during internal casing pressure test. (Refer to drilling program for test pressures).
DST Operations	<p>Test all pipe rams, annular preventers, valves, choke and kill lines, choke manifold, kelly cocks, and safety valves to the maximum anticipated surface pressure expected while conducting drill stem tests. Do not test annular to more than 70% of its working pressure.</p>
Shallow Casing	<p>Where cased hole is less than 2000 feet measured depth, the test pressure may be 1.5 psi per foot of casing depth, not to exceed 80% of the API rated burst pressure. In the case of shallow conductor casing or drive pipe (500 feet or less) that is equipped with one BOP, then the test pressures do not need to exceed 1.0 psi per foot of casing depth.</p>
Accumulator	<p>Test accumulator to the manufacturer's rated working pressure. Test the accumulator for time to pump up to specifications.</p>

7.6.4 Blowout Preventer Test Practices

- (1) All pressure tests shall be witnessed by Phillips' Representative and the Contractor's Senior Supervisor on Location. All tests shall be recorded on the Phillips' Daily Drilling Report, the IADC Report and the BOP Test Form; see Figure 7-13. A reproducible copy of the BOP Test Form (Figure 7-13) can be found in Section III.

