## **UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT**

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		APPLIC	CATION FOR PERMIT TO	DRILL, DEEPEN, OI	R PLUG BACK	79/0 a
	1a.	Type of Work DRILL		5.	Lease Number FAR SF-078604	William 9:
			COSSISSION		Unit Reporting Number	William State
	1b.	Type of Well GAS		6.	If Indian, All. or Tribe	
	2.	Operator  BURLINGT  RESOURCE	ON Oil & Gas Company		Unit Agreement Name	,
	3.	Address & Phone No. PO Box 4289,	of Operator Farmington, NM 87499	8. 72	Farm or Lease Name	
		(505) 326-970	0	<b>J.</b>	2	
	4.	Location of Well 1540'FSL, 935'F	EL		O. Field, Pool, Wildcat	4
					Carolina in the state of the st	
		Latitude 36 <sup>0</sup> 54	.6, Longitude 107 <sup>0</sup> 5	11 4.0 AF	( <b>NMPM)</b> I,R-10-W	
	14.	Distance in Miles from 2.25 miles to C		12	2. County San Juan	13. State NM
	15. 16.	Distance from Propose Acres in Lease	ed Location to Nearest Prope	•	- 935' 7. Acres Assigned to V	Nell
	18. 19.	Proposed Depth action	ed Location to Nearest Well, in is subject to technical and if review pursuant to 43 CFR at pursuant to 43 CFR 3165.4	3165.3	lied for on this Lease  O. Rotary or Cable Too Rotar	
	21.	Elevations (DF, FT, GI		22	2. Approx. Date Work	
	23.	Proposed Casing and See Operation	Cementing Program s Plan attached	SUBJECT TO	COMPLIANCE WITH A	
·	24.	Authorized by: Reg	May Stathuld Wilder Addition Addition Addition Additional Addition	dministrator	4-10-97 Date	
	PERM	IT NO.		APPROVAL DATE	<b>JUN</b> 0 5 199	37
		OVED BY	TITLE _		_ date_ DECE	INEU
	i ili Cai	rened and Endangered St	ed by Arboles Contract Archa pecies Report submitted n lieu of U.S. BLM Form 3160			
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## Operations Plan - Marcotte #2

Location:

1540'FSL, 935'FEL, Section 8, T-31-N, R-10-W, San Juan County, NM

Formation:

Rico, Honaker Trail, Ismay, Desert Creek, Akah, Barker Creek, Alkali Gulch,

Leadville; Wildcat

Elevation:

5987'GR

## Casing Program:

Hole Size	<u>Depth</u>	Csg Size	Wt/Grade	Cement
36"	0 - 80'	30"	Conductor	10 yds
26"	0 - 500'	20"	94.0#, H-40 BT&C	1547 cf
17 1/2"	0 - 2300'	13 3/8"	54.5#, J-55 BT&C	3876 cf
	2300 - 3135'	13 3/8"	68.0#, J-55 BT&C	
12 1/4"	0 - 5200'	9 5/8"	43.5#, L-80 BT&C	2720 cf
	5200 - 7425'	9 5/8"	47.0#, L-80 BT&C	
8 1/2"	7225 - 12000'	7" liner	26.0#, M-95 LT&C	1060 cf
6 1/8"	11800 - 14225'	5" liner	18.0#, P-110 Flushjoint	314 cf



OIL CON. DIV.

District I PO Box 1980, Hobbs, NM 88241-1980 District II PO Drawer DD, Artesia, NM 88211-0719 District III 1000 Rio Bruzos Rd., Aztec, NM 87410

# State of New Mexico Energy, Minerals & Natural Resources Department

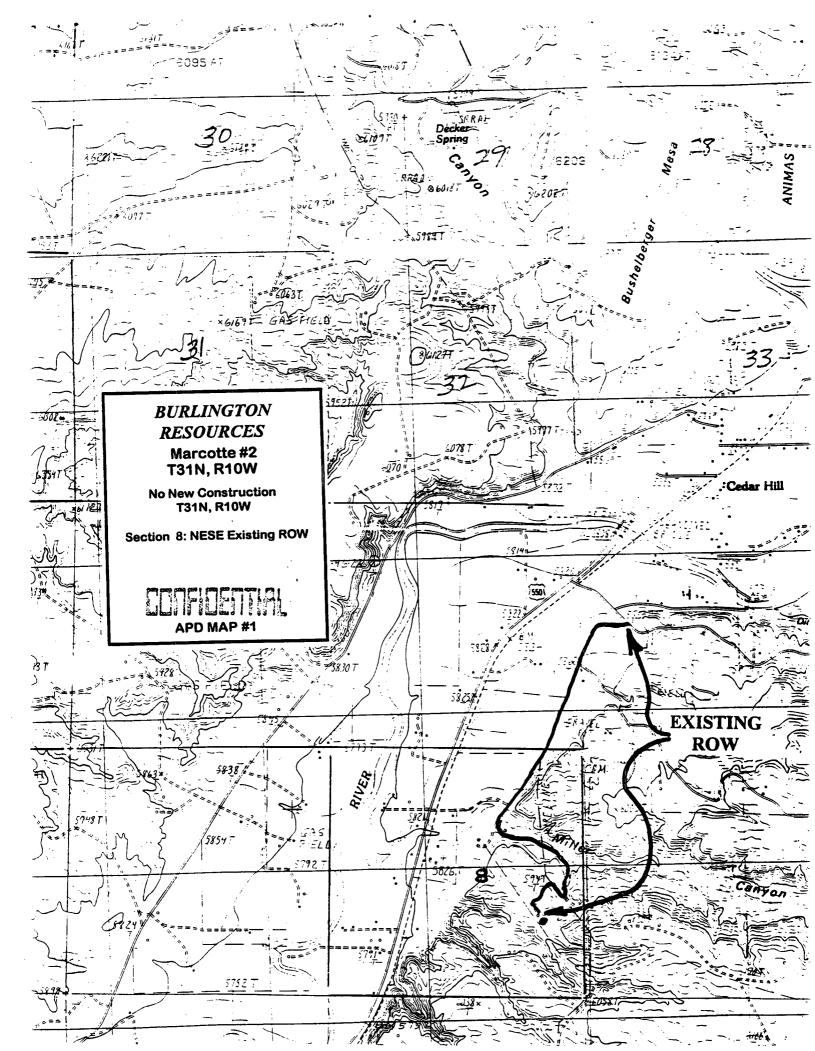
Form C-102 Revised February 21, 1994 Instructions on back

# OIL CONSERVATION DIVISION PO Box 2088 Santa Fe, NM 87504-2088

Submit to Appropriate District Office State Lease - 4 Copies

Fee Lease - 3 Copies

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# BURLINGTON RESOURCES

SAN JUAN DIVISION

CONFIDENTIAL

June 24, 1997

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OIL COM. DIV.

Dear Sirs:

Burlington Resources would like to thank you for attending our coordination meeting for the Emergency Response Plan for the Marcotte #2 project.

As promised, a revised copy of the list of residences located within the 100 ppm Radius of Exposure for H<sub>2</sub>S for the H<sub>2</sub>S Contingency Plan has been included. Also included is a revised map of the area immediately surrounding the location of the Marcotte #2.

Again, if there are any questions regarding this operation please contact me at any time at (505) 326-9887. Your continued support is greatly appreciated.

Sincerely,

Pat W. Bent

**Drilling Superintendent** 

**KAS** 



### H2S CONTINGENCY PLAN MARCOTTE #2



OIL CON. D

# Jo 100 PPM RADIUS OF EXPOSURE LIST OF RESIDENTS WITHIN ESTIMATED 3000' RADIUS (USE THIS LIST TO NOTIFY PRIOR TO WORKING ON WELL)

BOYD, JOHN	2148 US HWY 550-AZTEC, NM 87410	334-2473
BROWN, BEN	CR 2201 US HWY 550-AZTEC, NM 87410	
COBERLY, LLOYD	2181 US HWY 550-AZTEC, NM 87410	
COLSON, MIKE	2178 US HWY 550-AZTEC, NM 87410	334-1190
CRUM, LOIS	2149 US HWY 550-AZTEC, NM 87410	334-6003
DAVIS, LANEVE JOHNSON	6 CR 2475 US 550-AZTEC, NM 87410	334-6959
DEL VITTO, ENRIQUE	2194 US HWY 550-AZTEC, NM 87410	334-7266
DICKENS, DICK	12 CR 2475 US HWY 550-AZTEC, NM 87410	
DICKENS, F.R.	2180A US HWY 550-AZTEC, NM 87410	334-6785
GAINES, CHARLES	4 RD 2470 US HWY 550-AZTEC, NM 87410	334-6043
GILES, TINA	2183 US HWY 550-AZTEC, NM 87410	334-2342
HARRIS, ALICE	16 CR 2475 US HWY 550-AZTEC, NM 87410	334-3715
HARRIS, BERT	13 CR 2470 US HWY 550-AZTEC, NM 87410	
HARRIS, JOHN	17 CR 2470 US HWY 550-AZTEC, NM 87410	
HARRIS, MARY MAUDE	15 CR 2470 US HWY 550-AZTEC, NM 87410	334-2194
HARRIS, RAY	14 CR 2470 US HWY 550-AZTEC, NM 87410	
KEENOM	2179 US HWY 550-AZTEC, NM 87410	334-2457
PAYNE, F.B.	CR 2391 US HWY 550-AZTEC, NM 87410	
PEPINS	2189 US HWY 550-AZTEC, NM 87410	
ROMERO, DAVID	22 CR 2475 US HWY 550-AZTEC, NM 87410	334-8361
SMITH, CRAIG	2158 US HWY 550-AZTEC, NM 87410	334-8496
STEWART, LARRY	2173 US HWY 550-AZTEC, NM 87410	334-0635
THOMPSON, PIERRE	2172 US HWY 550-AZTEC, NM 87410	333-2050

Marotte #2 H20 Plan

## **TABLE OF CONTENTS**

INTRO	DDUCTION	3	
GENE	RAL EMERGENCY ACTION	4	
COMMUNICATIONS DIRECTORY			
LIST C	OF RESIDENTS / BUSINESSES / SCHOOLS	7	
RESPO	ONSIBILITIES	8	
PRECA	AUTIONARY MEASURES	12	
SPECI	AL SAFETY TRAINING	13	
EQUIP	PMENT AND MATERIAL SPECIFICATIONS	14	
BURLI	NGTON RESOURCES H2S CONTINGENCY EQUIPMENT CHECKLIST	15	
EFFE	CTS OF HYDROGEN SULFIDE, CO2, ETC. ON DRILLING OPERATIONS	16	
CORR	OSION EFFECTS OF H2S AND CO2 ON STEEL	18	
EFFE	CTS OF H2S AND CO2 ON DRILLING FLUID	19	
SULFI	DE TESTING PROCEDURE	20	
ATTAC	CHMENTS	21	
	RESIDENTS	22	
	RADII OF EXPOSURE MAPS	24	
	LOCATION DIAGRAMS	26	
	LIST OF REFERENCES	28	

#### INTRODUCTION

Burlington Resources is permitting to drill and complete the Marcotte #2, a

for the purpose of

evaluating and exploiting hydrocarbon reservoirs

Drilling data indicates that hydrogen sulfide (H2S) and carbon dioxide (CO2) may be present from the upper Pennsylvanian formation to Total Depth. Hydrogen sulfide (H2S) is a flammable and highly toxic gas which, in relatively small concentrations, can have adverse effects on people and equipment (refer to the section - Effects of H2S). Carbon dioxide (CO2) is a non-flammable, odorless, colorless, and tasteless gas. Because of carbon dioxide's higher density (it is 1 1/2 times as heavy as air), it may settle to the ground and be dangerous. The carbon dioxide is not poisonous, but it cuts off the necessary supply of oxygen.

Precautionary measures concerning H2S in this plan have been formulated based on the following assumptions:

- 1. No significant (greater than 20 ppm) H2S is expected above the Pennsylvanian at 11,400'.
- 2. Based on Department of Interior, Bureau of Land Management, Part II, 43 CFR Part 3160, Onshore Order No. 6, Hydrogen Sulfide Operations, II, B., 5. states, "For a well being drilled in an area where insufficient data exists to calculate a radius of exposure, but where H2S could reasonably be expected to be present in concentrations in excess of 100 ppm in the gas stream, a 100 ppm radius of exposure equal to 3,000 feet shall be assumed." Using this rule, a 500 ppm radius of exposure was also calculated equal to 1371'. All residents within the 100 ppm radius of exposure, which is the larger of the two, will be notified prior to moving a drilling rig onto the well. No businesses or schools were located within the two radii.
- 3. The 100 ppm H2S ROE and the 500 ppm H2S ROE does contain public areas.

This plan has been designated as a guide for well requirements and special considerations to provide for safe and efficient drilling (or servicing) operations in the presence of either hydrogen sulfide or carbon dioxide.

#### **GENERAL EMERGENCY ACTION**

In the event an emergency situation occurs, the following action shall be initiated:

- 1. If the H2S alarm sounds, stop the rotation of the drill pipe as time and conditions permit.
- 2. Evacuate quickly to the "Safe Briefing Area".
- 3. Those who must enter the hazard area must wear self-contained breathing apparatus and use other appropriate safety equipment. Secure rig and apparatus and use other appropriate safety equipment. Secure rig and close well in, if necessary. (Use the "buddy system" at all times.)
- 4. Account for all personnel and take appropriate action as necessary for personnel safety.
- 5. Raise appropriate color warning flag to describe the type of emergency.
- 6. The above procedures will apply for CO2 situations also.

The Burlington Resources Drilling Supervisor will assess the situation and assign duties to various persons to bring the situation under control. The Supervisor will advise the Burlington Resources Drilling Superintendent as soon as the emergency will permit. In the event of a well kick, procedures outlined in the Operations Plan for Drilling will be followed. Stations to be manned and duties to be performed will be listed on the doghouse bulletin board in the Burlington Resources supervisor's trailer, and in the contract safety trailer.

Notification of local law enforcement agencies, residents and emergency vehicles as per the following Communications Director, will be assigned by the Burlington Resources Drilling Supervisor.

Any press inquiries are to be referred to the Burlington Resources Drilling Manager.

# **BURLINGTON RESOURCES**

# (505) 326-9700 ALL AREA CODES ARE (505) UNLESS OTHERWISE INDICATED

# **Drilling Department**

Name		<u>Office</u>	<u>Home</u>	Pager/Cellular
<b>Drilling Manager:</b> Pugh, Steve		326-9738	327-6141	326-8834/320-2560
<b>Drilling Operations</b>				
Drilling Superintendents:				/
Bent, Pat		326-9887	325-3752	327-8909/320-1696
Smithwick, Cash		326-9784	327-4629	324-2646/320-2578
des Cognets, Russell		326-9755	564-3699	564-1573/320-8368
Rig Supervisors:				
Dennington, Ken		326-9731	325-4997	324-1816/320-1426
Gall, Dale		326-9730	324-0904	324-1970/320-1130
Kirkpatrick, Morris		326-9548	334-3369	326-8023/320-1421
Angvick, John		326-9840	632-9501	326-8234/320-1070
Drilling Engineering:				
Seidel, Frank (Engineering Advisor)		599-4019	327-4097	327-8097/320-2896
Shipley, Kurt		326-9524	325-9361	326-8226/320-1667
Voecks, Dan		326-9719	327-2049	324-4365/320-2561
Lee, Gary		326-9729	325-1714	326-8463/320-2895
McElreath, Ann		326-9864		
<u>Envir</u>	ronment	al & Safety Depa	artment	
Safety/Environmental Representative	s:			
Baker, Keith (Manager)		326-9842	326-1650	327-8448/320-1195
Graves, Randy (Safety)		326-9538	327-3256	564-1168/320-1795
Mathiews, Dean (Safety)	_	326-9561	564-3835	564-1166/320-1796
Brock, Craig (Environmental)	•	326-9537	327-9026	564-1169/320-2653
Boedecker, Keith (Environmental)		326-9841	327-6780	564-1167/320-1803
	<u>Cc</u>	ontract Safety		
Standby Safety Services:				
(Cortez, Colorado)				
Dean, Clinton	(970)	565-6391		(970) 749-2294
	Well C	ontrol Companie	s	
	<u></u>		<del>-</del>	
Red Adair/Cudd Well Control Co. Boots & Coots		24 HR.		(713) 462-6479
Doors & Coors		24 HR.		(713) 931-8884

## **BURLINGTON RESOURCES Emergency Contact Agencies (Cont.)**

### State Police/Sheriff/City Police:

San Juan County, NM

State Police: 325-7547

911 or 334-6622 Sheriff's Dept. Police Dept. 911

911 or 334-6622 Ambulance 911 or 334-6622 Fire Dept.

**Medical Facilities** 325-5011

**Aeromedical Services** 911 or (800) 452-9990

La Plata County, CO

911 or (970) 247-3232 All Emergencies

or (970) 247-1155 (970) 247-4311

**Medical Facilities** Aeromedical Services (Grand Junction) (800) 525-4224

Montezuma County, CO

All Emergencies **Medical Facilities** 

(970) 565-6666

911 or (970) 565-8441

### **Production Operations Department**

### Dispatch (505) 326-9816

Name	Office	Home	Pager/Cellular				
Production Operations Ma	nager:	•					
Fraser, Jim	326-9803	326-6367	326-8836				
Superintendents:							
Muncrief, Rick	326-9802	326-5755	327-8147				
Raybon, Ken	326-9804	327-7861	320-0104				
Field Foreman:	-						
Rogers, Noel	326-9808	334-6887	326-8822/320-1158				
Osborne, Gary	326-9821	632-2481	326-8873/320-2449				
Area Regional Engineer:							
Zieche, Jerry	599-4023	327-2032					

#### LIST OF RESIDENTS / BUSINESSES / SCHOOLS

In the event of an H<sub>2</sub>S emergency, a list of residents and their addresses for contact purposes to begin evacuation notifications has been attached to this document. This list includes residents within the 100 part per million (ppm) radius of exposure from the wellhead. No businesses or schools were found to be within this radius. Also included are topographic and ownership maps indicating the physical location of each radii of exposure. Also included in the attachments is a list of all landowners within the 100 ppm radius of exposure from the wellhead. In addition, U.S. Highway 550 is located within the 100 ppm radius of exposure but is not located inside the 500 ppm radius of exposure.

#### **RESPONSIBILITIES**

#### All Personnel

- 1. All Personnel who spend over one day on a Burlington Resources location shall be familiarized with the procedures outlined in this directive.
- 2. All personnel will attend to their personal safety first.
- 3. If it can be done safely, help anyone who may be injured or overcome from toxic gases by administering first aid.
- 4. Report to the "Safe Briefing Area" and follow the instructions of the supervisor.

#### **Burlington Resources Drilling Supervisor**

- 1. It is the responsibility of the Burlington Resources supervisor to see that these safety and emergency procedures are observed by all personnel on Burlington Resources's location.
- 2. The supervisor will advise the Drilling Superintendent whenever the procedures as specified herein are complied with or cannot be followed. One (1) completed copy of the checklist will be forwarded to the Superintendent and one copy to Randy Graves, Safety Representative.
- 3. The Burlington Resources rig supervisor shall keep the number of personnel on location to a minimum during hazardous operations.
- 4. The supervisor shall be trained in the use of all safety equipment and completely briefed on safety and emergency procedures. This shall include full knowledge of the requirements in this contingency plan.
- 5. It is the responsibility of the Burlington Resources supervisor to see that the Contractor has adequately trained the drilling crews in handling emergency situations. He should satisfy himself that this is the case. He should notify the Burlington Resources Superintendent if the Contract supervisor fails to fill this responsibility.
- 6. If an unexpected emergency occurs, or the H2S alarm sounds, the supervisor (either Burlington Resources or Contractor) will assess the situation and will advise all personnel what conditions exist. Action to be taken under each of three possible conditions is as follows:

# <u>CONDITION I - POTENTIAL DANGER TO LIFE</u> (such as hazardous amount of toxic gasses detected at surface)

- a. Order nonessential personnel out of the potential danger area and display the <u>YELLOW CONDITION I</u> warning sign and flag.
- b. Order all essential personnel to check their safety equipment to see that it is working properly and in the proper location (see supervisor's checklist). Persons without respiratory protection cannot work in the hazard area.
- c. Notify Superintendent of condition and action taken.
- d. Increase gas monitoring activities and continue operations as appropriate.

<u>CONDITION II - MODERATE DANGER TO LIFE</u> (such as circulating out a potentially toxic gas kick). In addition to Condition I requirements:

- a. Display only the ORANGE CONDITION II warning sign and flag.
- b. Direct corrective action to control flow of gas.
- c. Set up roadblocks and restrict personnel movements to minimum.
- d. Notify other Regional personnel listed on emergency telephone list.

<u>CONDITION III - EXTREME DANGER TO LIFE</u> (when it appears that well control will be lost). In addition to Conditions I and II requirements:

- a. Contact and request local police to evacuate people and to control traffic within the danger zone. Should the condition be immediately dangerous to the public, take necessary life saving action until local police arrive. Display only the <u>RED CONDITION III warning sign and flag.</u>
- b. Ignite the well if necessary. (See the following section Igniting the Well.)

NOTE: The Drilling Superintendent will dispatch additional Burlington Resources personnel and/or additional professional safety personnel to the well site as needed to assist the Drilling supervisor.

#### Contract Drilling Supervisor (Toolpusher)

- 1. In the absence or incapacitation of the Burlington Resources Drilling Supervisor, the Contractor Drilling Supervisor will assume all responsibilities designated herein to the Burlington Resources Drilling Supervisor.
- 2. Assist the Burlington Resources Supervisor and Safety Representative in training crews for handling emergency situations.
- 3. Will be trained for all well control or emergency situations as contained herein and how to properly use all safety equipment.

#### <u>Driller</u>

- 1. In the absence or incapacitation of both Drilling supervisors (Burlington Resources and Contractor), the Driller will assume their responsibilities as designated herein.
- 2. In the event of any emergency, the Driller will don respiratory equipment and secure the rig if time permits.
- 3. Assist Contract supervisor in crew preparation.

#### Regional Safety Department

- 1. Shall provide safety and environmental information and guidance when required.
- 2. Shall review and approve any changes in safety or environmental procedures.
- 3. Shall assist as appropriate with operating and maintenance procedures for the safety equipment called for in this plan.
- 4. Shall assist with arranging initial training on safety procedures and equipment. They will provide assistance as needed for follow up training.

#### Rig Contractor

- 1. Shall have his personnel properly trained in First Aid/CPR.
- 2. Shall keep his personnel trained in use of safety equipment and safety procedures.

#### Visitors, Service Personnel (Vendors) and Others

- 1. Only personnel authorized by Burlington Resources Supervisor shall be permitted to enter area when an emergency condition exists.
- 2. Shall be permitted to enter area under an emergency condition only if needed and then only after being properly instructed in use of safety equipment and have necessary equipment issued or available.
- 3. Vendors must have all of their personnel trained in H2S procedures which will be on location from 1,000' above the expected H2S zone through rig release.

#### Igniting the Well

#### 1. Responsibility

The decision to ignite the well is the responsibility of the Burlington Resources Drilling Superintendent. However, the decision should be made only as a last resort and in a situation where it is <u>clear</u> that:

- a. Human life or property are endangered.
- b. There is no hope of controlling the blowout under the prevailing conditions at the well.

In all cases, an attempt should be made to notify the Drilling Manager of the plans to ignite the well, if time permits. However, the Superintendent and Supervisor must <u>not</u> delay a decision if human life is threatened.

NOTE: If the CO2 content of the effluent stream is higher than anticipated, it is likely that the stream will not sustain combustion.

REMEMBER, if the well is ignited, the burning H2S will be converted to sulfur dioxide (SO2) which is also highly toxic. Do <u>not</u> assume that the area is safe after the well is ignited. Follow through with all plans to evacuate endangered persons.

#### 2. Means of Ignition

- a. In preparation for igniting the well, keep unnecessary persons in the "Safe Briefing Area". A two person team is required for the actual ignition. Both team members will wear self-contained breathing units and will have 200 feet retrieval ropes attached to safety harnesses. One team member is responsible for checking the atmosphere for explosive gasses with the explosimeter. The other member is responsible for igniting the well. Persons remaining in the "Safe Briefing Area" will closely watch the ignition team; and should either man be overcome, they will immediately pull him to safety by the retrieval ropes and apply revival measures.
- b. The primary method for igniting the well will be with a 25 mm meteortype flare gun. (The location of the flare gun will be in the Burlington Resources supervisor's trailer). These guns have a range of approximately 500 feet. If this method fails or well conditions are such that a safer or better method is apparent, then the alternate method should be used.
- c. Always ignite the well from upwind and do not approach the well any closer than warranted.
- d. Select a location to fire the flare gun which provides maximum protection to the ignition team (behind equipment) while keeping in visible site by personnel in the "Safe Briefing Area".
- e. Choose a location that has good accessibility and from which retreat can easily be made.
- f. REMEMBER, before firing the flare gun or igniting flammable material, check the atmosphere at your location for combustible gasses with explosimeter.

#### PRECAUTIONARY MEASURES

These measures are to be in effect prior to drilling out surface casing.

#### General

- 1. Two areas shall be designated as safe briefing areas, each located, as a minimum: 150 feet from the wellhead and vent discharge area; spaced 160 degrees apart on an arc, with the wellhead as the center point; and as best suited for topographical considerations and prevailing winds. Six Niosh approved Positive Pressure SCBAs shall be located as follows: one in the Supervisor's office, one in the Tool Pusher's trailer, and two at each of the "Safe Briefing Areas". Packs should be readily accessible and properly protected from exposure to the elements.
- 2. Emergency equipment shall be on location as described in the H2S Contingency Equipment Checklist.
- 3. A copy of all emergency telephone numbers shall be posted on the doghouse bulletin board, at the "Safe Briefing Areas", in the Burlington Resources Supervisor's office, and in the Contract Supervisor's office.
- 4. Wind direction streams shall be located where at least one can be viewed from any position on the location.
- 5. An automatic hydrogen sulfide (H2S) monitor shall be provided, with detectors placed at the bell nipple and shale shaker. Either of these detectors shall be capable of sensing a minimum of 5 ppm H2S in air and shall be able to independently activate visual and audio alarms. The visual alarm will be activated at 10 ppm and the audible alarm at 10 ppm. The audible alarm must be capable of alerting people at any point on the location.
- 6. A sign which reads, "Caution Poisonous Gas May be Present", will be posted at the last intersection leading to location.
- 7. If conditions warrant, two (2) explosion-proof, 24 inch or larger, electric fans will be located: (a) one on the rig floor to blow fumes downwind; (b) the second under the rig floor to clear gas from the substructure.
- 8. The wellsite shall be equipped with commercial communications. The equipment should be located for safe access and should not be an ignition source.
- 9. The Burlington Resources Supervisor's vehicle should always be parked a safe distance (at least 100 feet) from the rig, and in an upwind direction when feasible.
- 10. For all well kicks, the Operations Plan (II;5) will be followed. All drilling contractor personnel shall be trained, and drills shall be conducted to insure proper well control procedures.
- 11. The checklist of all emergency equipment (see Drilling supervisor's checklist) shall be completed at 1000± above the suspect formation(s) as identified in the introduction. The equipment shall be inspected by the Drilling Supervisor with assistance, as needed, from Burlington Resources Safety personnel as to working condition, proper placement, etc. The inspection will be noted on the checklist. A copy of the checklist will be placed in the Drilling Supervisor's files and one copy each will be mailed to the Drilling Superintendent and Safety Department.
- 12. To ensure proper hole filling during tripping operations, a stroke counter and pit level sensor will be utilized at all times.

#### **SPECIAL SAFETY TRAINING**

The minimum training for personnel working in affected areas shall include the following elements:

- 1. Hazards, characteristics and symptoms of hydrogen sulfide (H2S), sulfur dioxide (SO2), carbon dioxide (CO2), carbon monoxide (CO), methane gas, and other hazardous substances as may be appropriate. Effects of these substances are discussed in a section that follows.
- 2. Effect on metal components of the system.
- 3. Safety precautions to include possible sources at the site.
- 4. Operation of safety equipment and life support means and systems.
- 5. Corrective action and shutdown procedures.
- 6. Detection and measurements of H2S, CO2, CO and combustible gas.

THE BURLINGTON RESOURCES SUPERVISOR ON LOCATION SHALL BE RESPONSIBLE FOR THE OVERALL ON-SITE OPERATION, INCLUDING THE SAFETY AND TRAINING PROGRAM.

All personnel, contracted or employed on an unscheduled basis, shall be trained as a minimum in the severity of H2S and other toxic gasses, safety precautions, evacuation procedures, and as appropriate, the use of respiratory protection equipment. This training shall be completed prior to entering the H2S location. Visitors shall also be instructed regarding these matters.

To promote efficient safety procedures, an on-site toxic gas safety program, which includes a bi-weekly drill and training session, shall be established for all crews. Records of attendance shall be maintained on the drilling facility.

#### **EQUIPMENT AND MATERIAL SPECIFICATIONS**

- 1. Wellhead and blowout equipment is to conform as per Operations Plan.
- 2. BOP equipment will be tested to pressure rating prior to drilling out from the surface casing, with all testing witnessed and recorded by the Burlington Resources Drilling Supervisor.
- 3. The BOP will be operationally tested on every trip. BOP drills will be held each tour prior to drilling all potential H2S bearing formations and recorded on the tour sheets.
- 4. The casing planned for this well is listed in the Operations Plan. This casing has been designed in accordance with Burlington Resources requirements for sour service.

#### **Mud Requirements**

- 1. The pH of the mud system will be maintained above 10.0 to neutralize (disassociate) any H2S encountered. The pH will be maintained with caustic soda and/or soda ash.
- 2. While drilling from all potential H2S bearing formations to total depth, the Mud Engineer is to test daily for filtrate sulfide using a "Hach H2S Test Kit" and following the procedures of API Standard RP13B (copy in a following section). The results of this test are to be reported on the daily report.
- 3. Small concentrations of sulfide are expected and can be tolerated. However, concentrations which result in "Hach Tests" of greater than 50 ppm are potentially more serious and should be treated with H2S scavenger to reduce the concentration of acceptable levels
- 4. The Hach Test will be routinely "doubled-checked" by means of the Garrett Gas Train.
- 5. Prior to dumping any significant quantities of drilling fluid (changing over, cleaning pits, cementing, etc.), it will be necessary to treat out all sulfides with H2S scavenger in order to preclude formation of H2S gas in the reserve pit.

# BURLINGTON RESOURCES H2S CONTINGENCY EQUIPMENT CHECKLIST

Well:	Rig N/N:
Date:	Supervisor:
1(All)	Personnel training with attendance records on site.
2(2)	Cleared land areas for use as "Safe Briefing Areas", 150' from wellhead, and 160 degrees apart.
3(1)	Warning sign with current well condition indicator, located at last intersection to location so vehicles may have turn-around area.
4(3)	Wind direction indicators, located to provide visibility from any place on location.
5(3)	No Smoking signs on drive posts.
6(3)	Safe Briefing Area signs on drive posts.
6(3) 7(2)	<b>Fans</b> - electric motor driven and explosion proof; one located on rig floor, and one located in substructure (if conditions warrant).
8(1)	<b>H2S monitor</b> (continuous) located in the doghouse with detectors (sensitivity of 5 ppm in air) located at the bell nipple, mud return discharge, and on the rig floor.
9(1)	Alarm system capable of individual activation by any detector with maximum settings as follows: visual and audible alarms at 10 ppm (audible must be capable
10(5)	of alerting personnel at any point on location).  Niosh Approved Positive Pressure SCBAs - 30 min. self-contained breathing apparatus: one in the supervisor's office, and two at each of the "Safe Briefing Areas". Easily accessible, and protected from exposure to the elements.
11(1)	Flare system with continuous pilot and remote ignitor.
12(1)	Trailer - full enclosure, at location entrance (based on prevailing winds), containing
	the following items (#13 through #24, and also #25d).
13(3)	Condition warning flags (1 each yellow, orange, and red).
14(1)	<b>Length of Stain Polymetric Tube Type Detectors</b> with lower range tubes for CO2, H2S, and SO2.
15(1)	MSHA Explosimeter (or equivalent).
16(1) 17(2)	Flare gun - 25mm meteor type with flares.
17(2)	Derrick safety belts with 10' tail ropes.
18(2)	200' retrieval ropes.
19(3)	Hearing protectors - muff type.
20(1)	First aid kit - 25 unit.
21(3)	Flashlights w/batteries (explosion-proof & watertight).
22(1) 23(1) 24(1)	Disinfectant, cleaner, and towels for breathing apparatus.
23(1)	Inspection records for breathing apparatus and air supply.
24(1)	Fire extinguisher (rated 60:BC).
25(4)	Emergency telephone numbers in plastic weatherproof holders located at: rig
	bulletin board; Burlington Resources Supervisor's office; Contract supervisor's office; Saf Briefing Area.

# EFFECTS OF HYDROGEN SULFIDE, CARBON DIOXIDE AND OTHER GASSES ON DRILLING OPERATIONS

#### **Toxic Effect**

#### Hydrogen Sulfide - H2S

Hydrogen sulfide is a colorless, flammable, extremely poisonous gas. It is 1.2 times as heavy as air and will accumulate in low areas. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. It can be detected by smell at a concentration in air of only 0.02 ppm. Exposure to 10 ppm can be tolerated up to 8 hours without respiratory equipment. Respiratory equipment is required to protect workers should conditions exceed the foregoing allowable exposure limit. Concentrations in excess of 20 ppm has an effect on the olfactory nerve which deadens the sense of smell. Unconsciousness can occur without warning within seconds of inhalation at concentrations above 500 ppm.

## Physical Effects of Hydrogen Sulfide

Concentration Percent (%)	ppm	Physical Effects
0.001	10	Obvious and unpleasant odor.
0.001	10	Safe for 8-hour exposure.
0.01	100	Kills smell in 3 to 15 minutes, may sting eyes & throat.
0.02	200	Kills smell shortly, stings eyes & throat.
0.05	500	Dizziness, breathing ceases in a few minutes. Needs prompt artificial respiration.
0.07	700	Unconscious quickly; death will result if not rescued promptly.
0.10	1000	Unconscious at once; followed by death within minutes.

#### 2. Carbon Dioxide - CO2

Carbon dioxide is a colorless, odorless gas which can be tolerated in relatively high concentrations. Commonly used to extinguish fires, it is 1.5 times heavier than air and will concentrate in low areas of quiet air. The primary danger from CO2 is that it causes an oxygen deficiency and requires supplied air systems to be provided for protective measures. Humans cannot breathe air containing more than 10% carbon dioxide without losing consciousness. Air containing 50,000 ppm (5%) CO2 will cause disorientation if inhaled for 30 minutes or more. Exposure to 5000 ppm CO2 can be tolerated for a maximum of eight hours. Continued exposure to carbon dioxide after disorientation will cause convulsions, coma and respiratory failure.

### 3. Sulfur Dioxide - SO2

Sulfur dioxide is a colorless, nonflammable, intensely irritating gas and 2.2 times heavier than air. It is a by-product of combustion of hydrogen sulfide and is highly toxic. Exposure to 2 ppm can be tolerated for a maximum of 8 hrs. Respiratory equipment will be available and should be used by personnel measuring SO2 concentration downwind from a flare.

#### 4. Methane - CH4

Methane is the major component of natural gas and is colorless, odorless and extremely flammable. The chief danger from methane is explosion. Mixture of CO2, H2S and CH4 will burn if the total H2S and CH4 content, in any ratio, is above 25 percent. Also the presence of methane causes an oxygen deficient environment and requires adequate ventilation for breathing.

#### Carbon Monoxide - CO

Carbon monoxide is a colorless, odorless toxic gas. It's toxicity results from preferential reaction with the hemoglobin in the blood; however, it has no unique toxic action on any of the bodily tissues. CO displaces oxygen from hemoglobin and reduces the oxygen carrying capability of the blood.

The primary danger from CO is that it causes oxygen deficiency similar to carbon dioxide (CO2). Respiratory equipment should be used for atmospheres containing greater than 35 ppm. Exposure to 100 ppm (.0190) for three hours produces no perceptible effects; however, after nine hours will tend to cause headaches and nausea. Concentrations above 1500 ppm may be dangerous to life.

In addition to the toxic effects of CO, carbon monoxide burns readily in air. The flammability limits of CO in air change with pressure. At atmospheric pressure, however, the lower limit is  $\pm 12.5\%$  and upper limit is  $\pm 74\%$ .

#### 6. Properties of Various Gasses

Common Name &	Specific Time Gravity	Weighted	Hazard- ous	Lethal Concen-	
<u>Chemical Formula</u> Hydrogen	Air=1	Average*	<u>Limit**</u>	tration***	<u>Flammability</u>
Sulfide (H2S)	1.18	10 ppm	100 ppm	600 ppm	4.3% to 46% by volume in air
Sulfur Dioxide (SO2)	2.21	2 ppm		1000 ppm	
Carbon Dioxide (CO2)	1.52	5000 ppm	5%	10%	
Methane (CH4)	0.55	Simple Asphyxiant			5.3% to 14.0% by volume in air
Carbon Monoxide (CO)	0.97	35 ppm	1500 ppm	4000 ppm	12.5% to 74% by volume in air

<sup>\*</sup>Time Weighted Average (TWA) - Employee's average exposure in any eight hour work, of a 40-hour work week which shall not be exceeded.

<sup>\*\*</sup>Hazardous - Concentration that may cause death.

<sup>\*\*\*</sup>Lethal - Concentration that will cause death with short term exposure.

#### CORROSION EFFECTS OF H2S AND CO2 ON STEEL

#### 1. Hydrogen Sulfide (H2S)

The three forms of hydrogen sulfide corrosion of steel are as follows:

- (a) general or weight loss,
- (b) localized or pitting, and
- (c) sulfide stress cracking.

In both general and localized corrosion, hydrogen sulfide reacts with the steel to produce iron sulfide. General corrosion is characterized by the formation of an iron sulfide film on the surface of the steel. After long periods of exposure, weight loss can lead to a significant reduction in strength. Localized corrosion is much more serious and predominantly occurs in the pH range below six. Chloride or similar ions must be present for pitting to occur. Iron chloride accumulates at the metal to iron sulfide film interface and promotes a localized attack. Pitting corrosion has not presented a significant problem in drilling operations.

Of foremost concern is sulfide stress cracking or hydrogen embrittlement where failure may take place without warning or significant metal loss. This problem is related to strength of the steel, hydrogen sulfide concentration, pH, exposure time, temperature and stress level of the steel. Hydrogen sulfide absorbed on the metal surface promotes the entry of atomic hydrogen into the metal. The atomic hydrogen which enters the steel matrix diffuses to positions of high stress where it can induce hydrogen embrittlement. Thus, brittle failure can occur at stress levels significantly less than normal yield stress. A high total dissolved sulfide concentration can be tolerated if the pH is high enough (9.5 or greater).

#### 2. Carbon Dioxide - CO2

In the presence of water, carbon dioxide dissolves and forms carbonic acid. The carbonic acid causes a reduction in pH of the drilling fluid which makes it quite corrosive to steel. Carbon dioxide contamination is possible from oil and/or gas reservoirs. Sufficient quantities of CO2 in the wellbore under drilling or static conditions will cause high corrosion rates.

#### EFFECTS OF H2S AND CO2 ON DRILLING FLUID

#### Hydrogen Sulfide - H2S

When H2S is entrained in a drilling fluid, it will disassociate to some degree depending on the pH of the system as follows:

H2S	@	H+	+	HS-	@	2H+	+	S=
Hydro	gen							
Sulfide	9	Hydro	ogen +	Bisulfi	ide	Hydro	gen +	Sulfide
Gas		lon	-	lon		ions	-	Ion

Undisassociated hydrogen sulfide is the molecule which attacks steel surfaces and causes corrosion and embrittlement. Below pH, nearly all of the H2S in a system is in this molecular state. With increasing pH, H2S disassociation increases so that above pH 10, effectively all of the H2S is disassociated into bisulfide and sulfide ions. These ions are relatively harmless in the mud as long as the high pH is maintained. If pH is lowered, the reaction will be reversed and hydrogen sulfide gas will be evolved.

In addition to sulfide ions, disassociation of H2S in drilling mud produces hydrogen ions, which will react with hydroxyl ions in a high pH mud to form water. With sufficient H2S contamination, excess lime, if any, can be depleted and pH will begin to drop. A sufficient decrease in pH will, as previously stated, evolve H2S gas.

It is therefore desirable to know whether H2S has been encountered at the least possible time. This can be accomplished by testing the mud for sulfide ions daily, as described in the sulfide testing procedures that follow (API RP 13B).

#### 2. Carbon Dioxide - CO2

When carbon dioxide gas is entrained in a drilling fluid, it will combine with water to form carbonate and bicarbonate ions and will simultaneously reduce pH. If left untreated, this can result in excessive gelation of the drilling fluid. The normal treatment for this contamination is lime, which precipitates out carbonate and raise pH.

# SULFIDE TESTING PROCEDURE HACH TEST

#### PROCEDURE FOR ESTIMATING FILTRATE SULFIDE

Equipment: The following materials are required to estimate the sulfide concentration in the mud filtrate:

- a. Special test vial with vented cap
- b. Lead acetate test paper to fit cap
- c. Color comparison chart

(NOTE: THE HACH HYDROGEN SULFIDE TEST KIT (MODEL HS-7) CONSISTS OF ITEMS a, b, and c ABOVE.)

- d. Distilled water
- e. Hypodermic syringe
- f. Defoamer (such as octyl alcohol or sulfated castor oil)
- g. 0.1N acid, sulfuric or hydrochloric

Procedure: Place one disk of dry lead acetate test paper inside the dry cap of the test vial.

Measure 2.5 cm3 of freshly collected mud filtrate into the test vial. Dilute to the 25 cm3 with distilled water.

Add 2 cm3 of 0.1N acid, immediately add a fresh seltzer tablet, and quickly place the cap with the test paper on the vial. Allow the seltzer tablet to dissolve and then wait one minute.

Remove lead acetate paper and observe for brown coloration. If no coloration can be detected, then report the soluble sulfide as zero. If brown coloration is present, compare the test paper with color comparison chart. Read the appropriate ppm value (0.1, 0.3, 0.5, 1, 2, or 5) from the color chart and multiply by 10 to obtain the test result (1, 3, 5, 10, 20, or 50).

If the test paper matches the darkest color (5 ppm) on the color chart, the test result must be interpreted as greater than 50 ppm.

To extend the test range to higher concentration, dilute the filtrate as follows:

a. For a test range of 10 to 500 ppm, dilute 1.0 cm3 of filtrate with 9.0 cm3 of distilled water. Use 2.5 cm3 of the diluted filtrate for the sulfide determination. Multiply the color chart value by 100 to obtain the test result.

Report the test result as filtrate sulfide in ppm.

NOTE 1: IT IS IMPORTANT TO NOTE THAT THIS TEST IS NOT HIGHLY ACCURATE. THE RESULTS SHOULD BE INTERPRETED AS ROUGH ESTIMATES.

NOTE 2: THE METHOD MAY BE USED FOR WATER USING 25 CM3 SAMPLES OR THE SAME DILUTION PROCEDURE USED FOR MULLED FILTRATE. THIS METHOD MAY ALSO BE USED FOR MUD BUT THE PROBABLE MEANING OF THE RESULTS IS VERY UNCERTAIN. THERE COULD ALSO BE CONSIDERABLE DIFFICULTY IN OBTAINING A REPRESENTATIVE SAMPLE OF DILUTED MUD.

# ATTACHMENTS

# H2S CONTINGENCY PLAN MARCOTTE #2

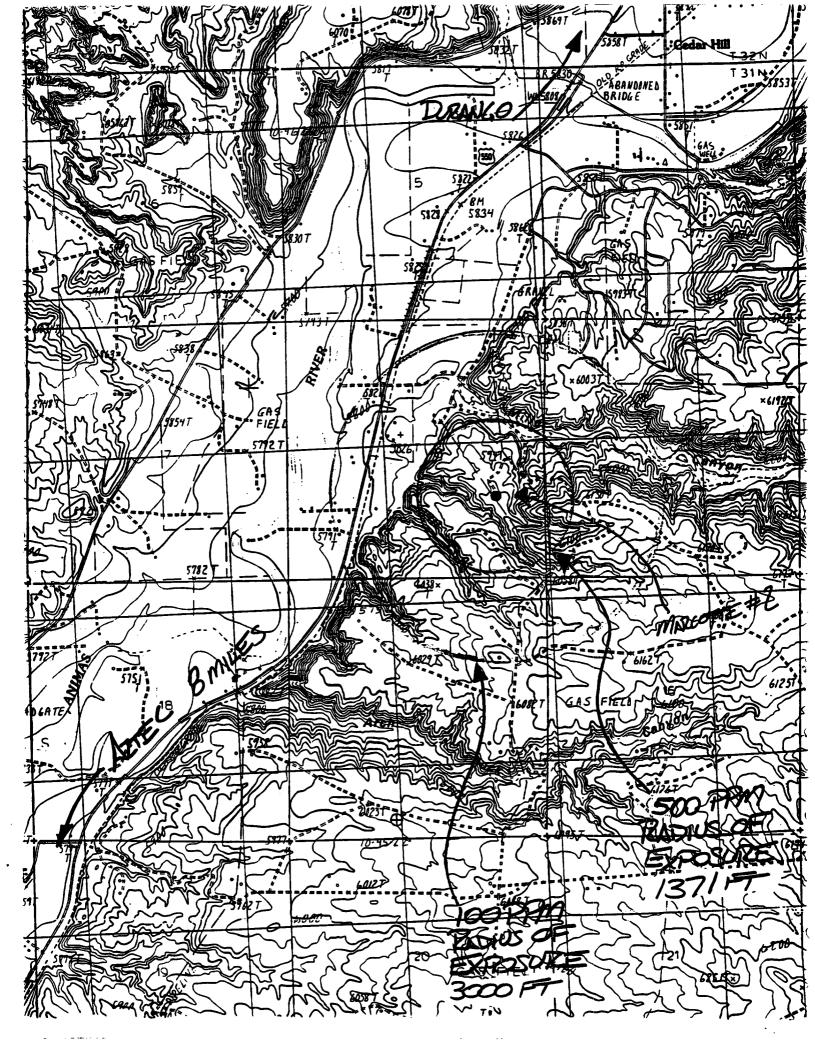
# 100 PPM RADIUS OF EXPOSURE LIST OF RESIDENTS WITHIN ESTIMATED 3000' RADIUS (USE THIS LIST TO NOTIFY PRIOR TO WORKING ON WELL)

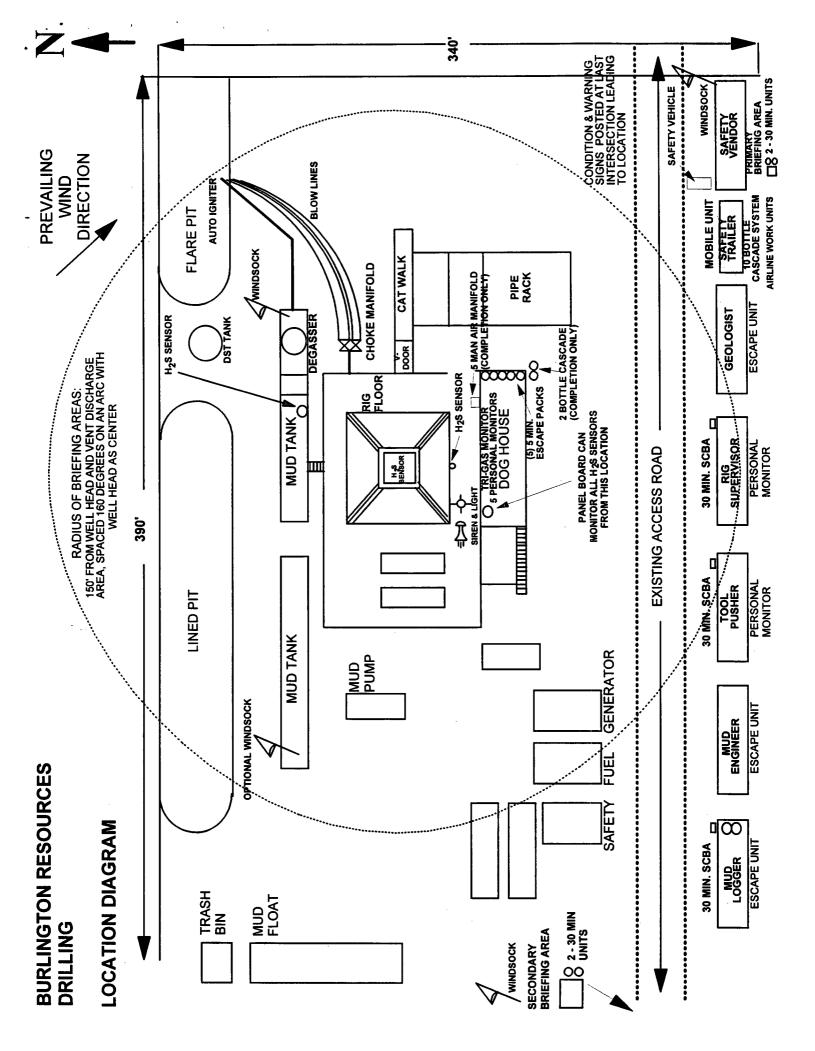
BOYD, J D	2148 US HWY 550 - AZTEC, NM 87410	505-334-2473
BROWN, BENNIE E	2201 US HWY 550 NORTH - AZTEC, NM 87410	505-334-6082
COLSON, MICHAEL J	2178 US HWY 550 - AZTEC, NM 87410	505-334-1190
DAVIS, LANEVE JOHNSON	6 CR 2475 US HWY 550 - AZTEC, NM 87410	505-334-6959
DEL VITTO, ENRIQUE	2194 US HWY 550 - AZTEC, NM 87410	505-334-7266
DICKIE, JOE B	2136 US HWY 550 - AZTEC, NM 87410	505-334-9020
GAINES, CHARLES O	4 RD 2470 US HWY 550 - AZTEC, NM 87410	505-334-6043
GILES, TINA MELISSA	2183 US HWY 550 - AZTEC, NM 87410	505-334-8742
HADDEN, HUEDELL	17 RD 2470 US HWY 550 - AZTEC, NM 87410	·····
HARRIS, ALICE	16 CR 2475 US HWY 550 - AZTEC, NM 87410	
HARRIS, BERT	13 CR 2470 US HWY 550 - AZTEC, NM 87410	
HARRIS, MARY MAUDE	15 CR 2470 US HWY 550 - AZTEC, NM 87410	505-334-2194
HARRIS, MERLE J	17 CR 2470 US HWY 550 - AZTEC, NM 87410	
KEENOM, CLARENCE DON	2179 US HWY 550 - AZTEC, NM 87410	505-334-2457
LEPLATT, JEROME	2206 US HWY 550 - AZTEC, NM 87410	505-334-7233
MCCLAIN, CHARLES DEAN	2181 US HWY 550 - AZTEC, NM 87410	
THOMPSON, PIERRE W	2172 US HWY 550 - AZTEC, NM 87410	

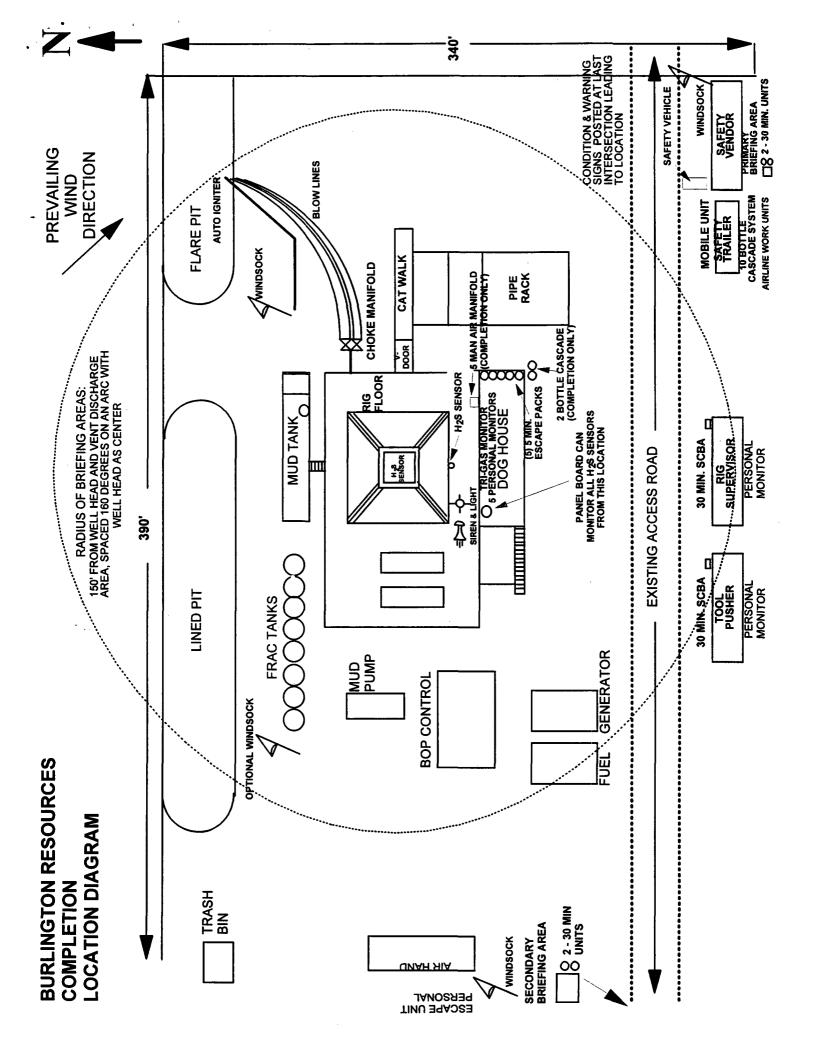
# H2S CONTINGENCY PLAN MARCOTTE #2

# 100 PPM RADIUS OF EXPOSURE LIST OF LAND OWNERS WITHIN ESTIMATED 3000' RADIUS (THIS IS NOT A LIST OF RESIDENTS)

ADAMS, DONALD C	3807 SUNSET AVE - FARMINGTON, NM 87401
BARTHOLOMEW, IDA M	P.O. BOX 814621 - DALLAS, TX 75381-4021
BOYD, J D	2148 US HWY 550 - AZTEC, NM 87410
BROWN, BENNIE E	2201 US HWY 550 NORTH - AZTEC, NM 87410
BUCHOLZ, LAWRENCE L	2616 ARCH LANE - FARMINGTON, NM 87401
CEDAR HILL CEMENTARY ASSOC	5138 US HWY 550 - AZTEC, NM 87410 (ATTN: VELMA MCEWEN)
COBERLY, LLOYD	P.O. BOX 372 - AZTEC, NM 87410
COLSON, MICHAEL J	2178 US HWY 550 - AZTEC, NM 87410
CRUM, LOIS G	P.O. BOX 400 - AZTEC, NM 87410
DAVIS, LANEVE JOHNSON	6 CR 2475 US HWY 550 - AZTEC, NM 87410
DEL VITTO, ENRIQUE	2194 US HWY 550 - AZTEC, NM 87410
DIAL, RICHARD R	206 N. RIO GRANDE AVE - AZTEC, NM 87410
DICKENS, C A	P.O. BOX 98 - WATERFLOW, NM 87421
DICKENS, C A JR	P.O. BOX 235 - AZTEC, NM 87410
DICKENS, FREDERICK	P.O. BOX 246 - FLORA VISTA, NM 87415
DICKENS, FREDERICK R	1124 N. LAGUNA - FARMINGTON, NM 87401
DICKIE, JOE B	2136 US HWY 550 - AZTEC, NM 87410
GAINES, CHARLES O	4 RD 2470 US HWY 550 - AZTEC, NM 87410
GILES, TINA MELISSA	2183 US HWY 550 - AZTEC, NM 87410
HADDEN, HUEDELL	17 RD 2470 US HWY 550 - AZTEC, NM 87410
HAGER, RONALD L	5319 VISTA BONITA NE - ALBUQUERQUE, NM 87111
HARRIS, ALICE	16 CR 2475 US HWY 550 - AZTEC, NM 87410
HARRIS, BERT	13 CR 2470 US HWY 550 - AZTEC, NM 87410
HARRIS, MARY MAUDE	15 CR 2470 US HWY 550 - AZTEC, NM 87410
HARRIS, MERLE J	17 CR 2470 US HWY 550 - AZTEC, NM 87410
HIBNER, ROGER L	P.O. BOX 112 - AZTEC, NM 87410
HOTTELL, EMMA JEAN	727 E. BAJA DR HOBBS, NM 88240-3419
JENKINS, THOMAS F	P.O. BOX 231 - LOS ALAMOS, NM 87544-0231
KEENOM, CLARENCE DON	2179 US HWY 550 - AZTEC, NM 87410
LEPLATT, JEROME	2206 US HWY 550 - AZTEC, NM 87410
MARCOTTE, JERALD T	3510 CARMEL DR CASPER, WY 82604
MCCLAIN, CHARLES DEAN	2181 US HWY 550 - AZTEC, NM 87410
PEPIN, HAROLD	P.O. BOX 1002 - AZTEC, NM 87410
PRICE, JOYCE	5302 HILL N DALE - FARMINGTON, NM 87402
SPROTT, R L	RT 1 - JETMORE, KS 67854 (ATTN: L.W. SPROTT)
THOMPSON, PIERRE W	2172 US HWY 550 - AZTEC, NM 87410
WITTEN, NATHAN A	535 E. 86TH ST NEW YORK, NY 10028 (TRUSTEES FOR ANDREW WITTEN)







#### LIST OF REFERENCES

- 1. "API Recommended Practices for Safe Drilling of Wells Containing Hydrogen Sulfide", (API RP 49) American Petroleum Institute, Dallas, Texas, 1974.
- 2. "API Recommended Practice: Standard Procedure for Testing Drilling Fluids", (API RP 13B) American Petroleum Institute, Dallas, Texas, 1976.
- 3. Clark, R. K., "Hydrogen Sulfide in Water-Base Drilling Fluids I: Chemistry, Corrosion and Treatment", Technical Progress Report BRC 35-77, Shell Development, Houston, Texas, 1977.
- 4. "Contingency Plan for Drilling, Completion and Workover, Sour Gas Wells, Safety Regulations and Emergency Procedures", Shell Oil Company, Michigan Operations, Traverse City, Michigan, 1974.
- 5. "Contingency Plan for the Drilling of Taylor DT 653, Ventura Avenue Field, Ventura County, California; Safety Procedures and Precautionary measures", Shell Oil Company, West Coast Division, Los Angeles, California, 1973.
- 6. "Drilling Contingency Plan for McElmo Dome Area", Shell Oil Company, Midland Operations, Midland, Texas, 1976.
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- 8. "Rule 36: Oil, Gas or Geothermal Resource Operation in Hydrogen Sulfide Areas", Railroad Commission of Texas, Oil and Gas Division, Austin, Texas, 1976, as amended effective September 15, 1985.
- 9. "Safe Practices for Drilling and Well Servicing Operations", Volumes I and II, Shell Oil company Exploration and Production.
- 10. "Sulfide Stress Cracking Resistant Metallic Material for Oil Field Equipment", NACE Standard MR-01-75, National Association of Corrosion Engineers, Katy, Texas, 1978.
- 11. "Onshore Order No. 6, Hydrogen Sulfide Operations", Department of the Interior, Bureau of Land Management, 43 CFR Part 3160.