Form 3160-5 (September 2001)

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

SUNDRY NOTICES AND REPORTS ON WELLS

Do not use this form for proposals to drill or to re-enter an abandoned well. Use Form 3160-3 (APD) for such proposals. 2005

FORM APPROVED
OMB No. 1004-0135 Expires: January 31, 2004
Expires: January 31, 2004

Expires: Januar	y 31, 2004 6	<u> بزج</u>
5. Lease Serial No	,, 	8
Contract 461	Alla	ť.
6. If Indian, Allottee or T	ribe Name	

SUBMIT IN TE	APLICATE: Other instru	edons éjinev	erse side ()	7. If Unit of	r CA/Agreement	Name and/or No.
1. Type of Well		. v.m.() (1944 1949 195 45	OTO FAI	MINGTON NO	ر برجی	
Oil Well Gas Well	Other				ame and No.	102 SI Blacks
2. Name of Operator				Jicarilla 4	161-13 #13	OLAUSA P
Black Hills Gas Resources, Inc.	Contact: Lynn H. Benally			9. API W	ell No.	
3a. Address		3b. Phone No. (in	clude area code)	30-039-2		
3200 N 1st Street PO Box 249 E	Bloomfield, NM 87413	505-634-1111 e	ct 27		nd Pool, or Explor	atory Area
4. Location of Well (Footage, Sec.				Basin Da	kota v or Parish, State	
Surface: NW/NE 1130FNL 179 NW/NE Sec. 13, Township 30 N				11. County	of Parisit, State	
, ((()) () () () () () () ()	Total, Tallings o West			Rio Arril	oa, NM	
12. CHECK AF	PROPRIATE BOX(ES) TO	INDICATE NA	TURE OF NOTIO			TA
TYPE OF SUBMISSION			TYPE OF ACTIO	N		
	Acidize	Deepen	Production	n (Start/Resume)	Water Shut	-Off
Notice of Intent	Alter Casing	Fracture Treat	Reclamati	ion	Well Integr	ity
Subsequent Report	Casing Repair	New Construct	ion 🔲 Recomple	ete	Other	
Suosequent Report	Change Plans	Plug and Aban	ion 🔲 Temporar	rily Abandon		
Final Abandonment Notice	Convert to Injection	Plug Back	☐ Water Dis	sposal		
testing has been completed. Fir determined that the site is ready The initial APD to drill a Picture	volved operations. If the operation real Abandonment Notices shall be to for final inspection.) and Cliff well was approved on Ju	results in a multiple filed only after all a like a	completion or recomple equirements, including well was given API	g reclamation, have number 30-039-2	been completed, a 9308. After eval	nd the operator has uation of data
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are far from 4000 ft(bgs) to 9068 ft(bgs).	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Just immediate area, it was determing plan, a new C-102, and a sociolar to a survey and a sur	esults in a multiple filed only after all a ly 26, 2005. The ined that the Dakod NM-State Parameter these formation of 3700 ft(bgs) to one the Surface Using and CONDITION	completion or recomplequirements, including well was given API ta formation is the tase of the Black Hills and submit coming the Dakota, at a depti	number 30-039-2 arget depth for this Gas Resources also agle applications if the of 8568 ft(bgs).	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are factor well will be deepened from from 4000 ft(bgs) to 9068 ft(bgs) Surface disturbance will not characteristic from the interval of	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the deepening. The applications of the provided that we will also complete the initial Pictured Cliff depth of the deepening.	esults in a multiple filed only after all a ly 26, 2005. The ined that the Dakod NM-State Parameter these formation of 3700 ft(bgs) to one the Surface Using and CONDITION	completion or recomplequirements, including well was given API that formation is the tage of the Black Hills and submit coming the Dakota, at a depth of the Plan will not be up the Color of the SOF APPROX	number 30-039-2 arget depth for this Gas Resources also agle applications if the of 8568 ft(bgs).	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are fault from 4000 ft(bgs) to 9068 ft(bgs). Surface disturbance will not characteristic from Alexant Separation of the Separ	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the deepening. The applications of the provided that we will also complete the initial Pictured Cliff depth of the deepening.	esults in a multiple filed only after all the filed only after a	completion or recomplete equirements, including well was given API to formation is the tase of the Black Hills and submit coming the Dakota, at a depth of the Plan will not be up the C-162 SOF APPROVUSIV issued stipulation	number 30-039-2 arget depth for this Gas Resources als agle applications if the of 8568 ft(bgs). Odated or modified the community of the comm	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are factor will be deepened from from 4000 ft(bgs) to 9068 ft(bgs) Surface disturbance will not characteristic from the structure of the surface disturbance will not characteristic. Make Separation of the intesting the size of the s	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the deepening. The applications of the provided that we will also complete the initial Pictured Cliff depth of the deepening.	esults in a multiple filed only after all the filed only after a	completion or recomplequirements, including well was given API that formation is the tage of the Black Hills and submit coming the Dakota, at a depth of the Plan will not be up the Color of the SOF APPROX	number 30-039-2 arget depth for this Gas Resources als agle applications if the of 8568 ft(bgs). Odated or modified the community of the comm	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are factorized and PC formations are factorized will be deepened from from 4000 ft(bgs) to 9068 ft(bgs). Surface disturbance will not characterized with the foregoin Name (PrintedlTyped). Lynn H. Benally	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the deepening. The applications of the provided that we will also complete the initial Pictured Cliff depth of the deepening.	esults in a multiple filed only after all the filed only after a	completion or recomplequirements, including well was given API that formation is the tase of the Black Hills and submit coming the Dakota, at a deption of the Plan will not be up that I have been a submit coming the Plan will not be up that I have been a submit coming the Plan will not be up that I have been a submit to a submit	number 30-039-2 arget depth for this Gas Resources als agle applications if the of 8568 ft(bgs). Odated or modified the community of the comm	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are factorized and PC formations are factorized will be deepened from from 4000 ft(bgs) to 9068 ft(bgs). Surface disturbance will not characterized with the foregoin Name (PrintedlTyped). Lynn H. Benally	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the initial Pictured APD, therefore the application of the initial APD, therefore the in	esults in a multiple filed only after all in the control of 2005. The ined that the Dakod AMM State Formation of 3700 ft(bgs) to the control of 2000 ft(bgs) to the control of 2000 ft(bgs) to the CONDITION Adhere to previous	completion or recomplequirements, including well was given API that formation is the tase of the Black Hills and submit coming the Dakota, at a deption of the Plan will not be up that I have been a submit coming the Plan will not be up that I have been a submit coming the Plan will not be up that I have been a submit to a submit	number 30-039-2 arget depth for this Gas Resources als agle applications if the of 8568 ft(bgs). Odated or modified the community of the comm	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change
following completion of the intesting has been completed. Fit determined that the site is ready The initial APD to drill a Picture from recently drilled wells in the is submitting an updated drilling tertiary and PC formations are factorized and PC formations are factorized will be deepened from from 4000 ft(bgs) to 9068 ft(bgs). Surface disturbance will not characterized with the foregoin Name (PrintedlTyped). Lynn H. Benally	wolved operations. If the operation real Abandonment Notices shall be a for final inspection.) and Cliff well was approved on Justin immediate area, it was determing plan, a new C-102, and a service avorable that we will also complete the initial Pictured Cliff depth of the initial Pictured Cliff depth of the initial Pictured APD, therefore the application of the initial APD, therefore the in	esults in a multiple filed only after all in the control of 2005. The ined that the Dakod AMM State Formation of 3700 ft(bgs) to the control of 2000 ft(bgs) to the control of 2000 ft(bgs) to the CONDITION Adhere to previous	completion or recomplequirements, including well was given API to formation is the tase of the Black Hills and submit coming the Dakota, at a depth of the Plan will not be up the Francisco of APPRONUSING ISSUED STIPULATION OF Regulatory Compliance T-Z4-	number 30-039-2 arget depth for this Gas Resources als agle applications if the of 8568 ft(bgs). Odated or modified the community of the comm	been completed, a 9308. After eval area. Black Hil so request that if needed. Estimated TD de	nd the operator has mation of data ls Gas Resources tests of the epths will change



Jicarilla 461-13 #13

1,130' FNL 1,797' FEL (NW/NE) Sec.13 T30N R3W Rio Arriba County, New Mexico Lease: Contract 461

DRILLING PROGRAM (Per Rule 320)

This Application for Permit to Drill (APD) was initiated under the NOS process as stated in Onshore Order No. 1 and supporting Bureau of Land Management (BLM) documents. This NOS process includes an onsite meeting which was held on August 11, 2004 as determined by Bureau of Land Management (BLM), Bureau of Indian Affairs (BIA) and Jicarilla Oil & Gas Administration (JOGA), and at which time the specific concerns of Mallon Oil Company (Mallon) the predecessor of BHGR, included in the meeting were BLM, BIA and JOGA.

BHGR RESPECTFULLY REQUESTS THAT ALL INFORMATION REGARDING THIS WELL BE KEPT CONFIDENTIAL.

SURFACE FORMATION - San Jose

GROUND ELEVATION - 7,528

ESTIMATED FORMATION TOPS - (Water, oil, gas and/or other mineral-bearing formations)

Surface	Sandstone, shales & siltstones
1,977'	Sandstone, shales & siltstones
3,185'	Sandstone, shales & siltstones
3,700'	Sandstone, shales & siltstones
4,055'	Sandstone, shales & siltstones
5,974'	Sandstone, shales & siltstones
6,658	Sandstone, shales & siltstones
7,463'	Sandstone, shales & siltstones
8,568'	Sandstone
9,068'	Sandstone
	1,977' 3,185' 3,700' 4,055' 5,974' 6,658 7,463' 8,568'

TOTAL DEPTH 9,068'

Estimated depths of anticipated fresh water, oil, or gas:

Ojo Alamo	3,185'	Gas, water, sand
Pictured Cliffs	3,700'	Gas, water, sand
Lewis	4,055'	Gas, water, sand, shale
Mesaverde	5,974'	Gas, water, sand, shale
Mancos	6,658'	Gas, water, sand, shale
Gallup	7,463'	Gas, oil, water, sand, shale
Dakota	8,357	Gas, water, sand, shale
Morrison	8, 582	

CASING PROGRAM

Depth	Hole Diameter	Casing Diameter	Casing Weight and Grade	Cement
0-300'	12-1/4"	9 5/8"	J-55 36# ST&C	+/- 305 sxs Class B
0-3908	8-3/4"	7"	N_80 23# LT&C	+/- 792 sxs lite or 65:35 poz and +/- 166 sxs 50:50 poz
3908-TD	6-1/8"	4-1/2"	L-80 11.6# LT&C	+/- 656 sxs lite or 65:35 poz and +/- 206 sxs 50:50 poz

^{*} Actual cement volume to be determined by caliper log.

Yields: Class B yield = $1.18 \text{ ft}^3/\text{sx}$

65:35 Poz yield = $1.62 \text{ ft}^3/\text{sx}$ 50:50 Poz yield = $1.26 \text{ ft}^3/\text{sx}$

All fresh water and prospectively valuable minerals encountered during drilling, will be recorded by depth and protected.

PRESSURE CONTROL

BOPs and choke manifold will be installed and pressure tested before drilling out under surface casing (subsequent pressure test will be performed whenever pressure seals are broken), and then will be checked daily as to mechanical operating condition. BOP's will be pressure tested at least once every 30 days. Ram type preventors and related pressure control equipment will be pressure tested to 1,000 psi. Annular type preventor will be pressure tested to 50% of the rated working pressure, not to exceed 1,000 psi. All casing strings will be pressure tested to 0.22 psi/ft. or 1,000 psi, whichever is greater, not to exceed 70% of internal yield.

BOP to be either double gate rams or an annular preventor as per Onshore Order No. 2.

Statement on Accumulator System and Location of Hydraulic Controls

The drilling rig has not yet been selected for this well. Selection will take place after approval of this application. Manual and/or hydraulic controls will be in compliance with Onshore Order No. 2 for 2M systems.

A remote accumulator will be used. Pressures, capacities, location of remote hydraulic and manual controls will be identified at the time of the BLM supervised BOP test.

MUD PROGRAM

0' - 250' Fresh water - M.W. 8.5 ppg, Vis 30-33 250' - 3908' Fresh water - Low solids non-dispersed M.W. 8.5 - 9.2 ppg

Vis - 28 - 50 sec

W.L. 15cc or less

3908' - 9068' Air – Deliver \pm 2400 SCFM (Air) @ 1700 psi & 35 gpm fluid.

Sufficient mud materials to maintain mud properties, control lost circulation and to contain "kick" will be available at wellsite.

AUXILIARY EQUIPMENT

A) A Kelly cock will be kept in the drill string at all times

B) Inside BOP or stab-in valve (available on rig floor)

C) Mud monitoring will be visually observed

LOGGING, CORING, TESTING PROGRAM

A) Logging: DIL-CNL-FDC-GR - TD - BSC (GR to surface)

Sonic (BSC to TD)

B) Coring: None

C) Testing: Possible DST - None anticipated. Drill stem tests may be run on shows of interest

ABNORMAL CONDITIONS

A) Pressures: No abnormal conditions are anticipated

Bottom hole pressure gradient - 0.31 psi/ft

B) Temperatures: No abnormal conditions are anticipated

C) H_2S : See attached H_2S plan in event H_2S is encountered.

D) Estimated bottomhole pressure: 2811 psi

ANTICIPATED START DATE

October 1, 2006

COMPLETION

The location pad will be of sufficient size to accommodate all completion activities and equipment. A string of 2-3/8" J-55 4.7#/ft tubing will be run for a flowing string. A Sundry Notice will be submitted with a revised completion program if warranted.

Jicarilla 461-13 #13

1,130' FNL 1,795' FEL (NW /4 NE /4)

Sec. 13 T 30N R 3W

Rio Arriba County, New Mexico

Contract 461

SURFACE CASING AND CENTRALIZER DESIGN

Proposed Total Depth: 9,068 '
Proposed Depth of Surface Casing: 300 '
Estimated Pressure Gradient: 0.31 psi/ft
Bottom Hole Pressure at 9,068 '

 $0.31 \text{ psi/ft} \times 9,068 ' = 2,811 \text{ psi}$

Hydrostatic Head of gas/oil mud: 0.22 psi/ft

 $0.22 \text{ psi/ft} \times 9,068 ' = 1,995 \text{ psi}$

Maximum Design Surface Pressure

Bottom Hole Pressure - Hydrostatic Head =

(0.31 psi/ft x 9,068 ') - (0.22 psi/ft x 9,068 ') =

2,811 psi - 1,995 psi = 816 psi

Casing Strengths 9 5/8 J-55 24# ST&C

 Wt.
 Tension (lbs)
 Burst (psi)
 Collapse (psi)

 36 #
 394,000
 3,520
 2,020

 40 #
 452,000
 2,950
 2,570

Safety Factors

Tension (Dry): 1.8 1.0 Collapse: 1.125 Burst: 36 #/ft x 300 ' 10,800 # Tension (Dry): 394,000 Safety Factor = 36.48 ok 10,800 Burst: Safety Factor = 3.520 4.31 ok psi = 816 psi Collapse:

Hydrostatic = $0.052 \times 9.0 \text{ ppg } \times 300 \text{ '} = 140 \text{ psi}$ Safety Factor = 2,020 psi = 14.39 ok

Use 300 ' 9.625 J-55 24# ST&C

Use 2,000 psi minimum casinghead and BOP's but will test to 1,000 psi

Centralizers

5 Total

1 near surface at 40'

2 -1 each at middle of bottom joint, second joint

2 -1 each at every other joint

40' spacing

Total centralized

± 200 '(

100' - 300')

Note that field experience indicates that additional centralizers greatly increase the chance of "sticking" the surface casing prior to reaching surface casing total depth.

DISTRICT I 1625 N. French Dr., Hobbs, N.M. 88240

CORRECT TO

DISTRICT II 1301 W. Grand Ave., Artesia, N.M. 88210

DISTRICT III 1000 Rio Brazos Rd., Aztec, N.M. 87410

State of New Mexico Energy, Minerals & Natural Resources Department

OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, NM 87505 Form C-102 Revised October 12, 2005 Submit to Appropriate District Office

State Lease - 4 Copies Fee Lease - 3 Copies

DISTRICT IV 1220 South St. Francis Dr., Santa Fe, NM 87505 ☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

		V	VELL LO	CATIO	N AND AC	REAGE DEDI	CATIO	N PL	ΑΊ						
¹ API	¹ API Number					4									
30-0	39-2930	08	BASIN DAKOTA					BASIN DAKOTA							
⁴ Property C					• •	• •				Property Name					
24245		JICARILLA 461-13													
OGRID No			⁶ Operator Name												
013925	5			MALLON OIL COMPANY					7528'						
					10 Surface	Location									
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet fro		East/We		RIO ARRIBA				
В	13	30-N	3-W		1130	NORTH	179		EA	SI	RIO ARRIBA				
				m Hole		If Different From									
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet fro	om the	East/We	st line	County				
		<u> </u>]		L										
Dedicated Acre	s Joint	or Infill 14	Consolidation	Code 550	rder No.										
N/2 - 320															
NO ALLOW	ABLE W					ION UNTIL ALL				EEN CO	ONSOLIDATED				
16		OR A N	ION-STA	NDARD (JNIT HAS B	EEN APPROVED	BY TE	HE DIV	ISION						
FD. U.Ş.G.L.O./	771	////	0 57 00	F 505	26 100	///FD. U.S.G	,L.Ö.X								
BC. 1917/	///	//.»	9–53–28	225	9.76' (M)/	FD. U.S.G BC. 191	7/ 17	' OI	PERAT	OR CE	RTIFICATION				
					130						ion contained herein of my knowledge and				
	Ì				-		// ×	elief, and	that this or	ganization	either owns a working est in the land				
							// #	nctuding th	e proposed	bottom hole	location or has a stion pursuant to a				
						1797'	// ~	ontract wil	h an owner	of such a	mineral or working agreement or a				
		LAT LONG. 10	36.81648 07.09931 \	N (NAD 83 W (NAD 83	}	1707	_ a				e entered by the				
//				T	<u> </u>		7 '	1443 107 K							
//.	Ī			1				1 ,		- 1	7/./				
/ /.]		ny	AN BON	ensly	1 /24/06				
							o fsi	gnature ! (/, a =	Rom	alli	Date				
//				١, , ,			3/ A	ringed Na	me	<u>a 11 9</u>					
			<u> </u>	(3//	/////		<u> </u>	SIII	RVEYO	R CER	TIFICATION				
	-					l e					n shown on this plat				
						,		plotted fr	om field no	tes of actua	al surveys made by me				
							- com		rupervision, best of my		he same is true and				
							00-00-00-00-00-00-00-00-00-00-00-00-00-		Jul	y 9, 20	004				
							ŏ z	ate of Sup	Ta Wi	W.					
								gnatu			Surveyor:				
	 							V		少 为					
	ļ						(12/	HAN	701	HØ.				
107	.		o . .					程	1198)Jok	\$]				
LOT 1 44.81	1		OT 2 3.39		LOT 3 41.96	LOT 4 40.55		\ ā [₹/				
44.01		4.			71.30	40.55		10	PROFEE	MALSY					
				1					UFEB	SECTION SECTIO	<u>.</u>				

FD. U.S.G.L.O. BC. 1917



Hydrogen Sulfide Drilling Operations Plan

I. Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards and characteristics of hydrogen sulfide (H₂S).
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H₂S on metal components. If high tensile tubular are to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and will control procedures.
- 3. The contents and requirements of the H₂S Drilling Operations Plan and the Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H_2S zone (within 3 days or 500 feet) and weekly H_2S and will control drills for all personnel in each crew. The initial training sessions shell include a review of the site specific H_2S Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will required to carry documentation that they have received the proper training.

II. H2S safety equipment and Systems

Note: All H₂S safety equipment and systems (if necessary) will be in stalled, tested, and operational when drilling reaches a depth of 500 feet above the three days prior to penetrating the first zone containing or reason ably expected to contain H₂S.

A. Well control equipment:

- 1. Choke manifold with a minimum of one remote choke.
- Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- B. Protective equipment for essential personnel

1. Mark II Surniveair 30-minute units located in the doghouse and at briefing areas, as indicated on will site diagram.

C. H₂S detection and monitoring equipment:

Two portable H₂S monitors positioned on location for best coverage and response.
 These units have warning lights and aqudilbesirens when H₂S levels of 10ppm.

D. Visual warning systems:

- 1. Wind direction indicators as shown on well site diagram.
- Caution/Danger signs shall be posted on roads providing direct access to location.
 Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used when appropriate. See example attached.

E. Mud program:

 The mud programs has been designed to minimize the volume of H₂S circulated to the surface. Proper mud weight, safe drilling practices and the use of H₂S scavengers will minimize hazards when penetrating H₂S bearing zones.

F. Metallurgy:

- 1. All drill strings, casings, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H₂S service.
- 2. All elastomers used for packing and seals shall be H₂S trim.

G. Communication:

1. Cellular telephone communications in company vehicles.

H. Well testing:

 Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity which are necessary to safely and adequately conduct the test. The drill stem lesting will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill stem testing operations conducted in an H₂S environment will use the closed chamber method of testing.