

Jicarilla 458-6SJ No. 5

### **DRILLING PROGRAM**

Attached to Form 3160-3
Mallon Oil Company
Jicarilla 458-6SJ No. 5
2337' FSL and 1446' FWL (NE/SW) Unit K
Sec. 6, T30N-R3W
Rio Arriba County, New Mexico

LEASE NUMBER: JIC 458

1. Geologic name of surface formation: San Jose

2. Estimated tops of important geologic markers:

San Jose

Surface

Total Depth

1800'

3. Estimated depths of anticipated fresh water, oil, or gas:

San Jose

1500'

Gas

No other formations are expected to give up oil. gas, or fresh water in measurable quantities. The surface fresh water sands will be protected by setting 8-5/8" casing at 500' and circulating cement back to surface.

### 4. Proposed casing program:

Hole Size	Interval	Casing OD	Casing weight, grade, thread
12-1/4"	<sub>ு,</sub> ;≎ 0 <b>₅500'</b>	8-5/8"	24 lb/ft, K55, ST&C
7-7/8"	0-1800'	4-1/2"	10.5 lb/ft, K55, ST&C

#### Cement program:

8-5/8" surface casing:

Cemented to surface with Class B containing 2% CaCl<sub>2</sub>, 0.25

lb/sk Cello Seal, slurry to be mixed at 15.6 lb/gal, yield 1.18 cu ft/sk.

Circulate cement to surface.

4-1/2" production casing: 50/50 Poz with 8 lbs/sk CPS, 5 lbs/sk Gilsonite, .4% FL-62, 3% salt.

#### 5. Minimum specifications for pressure control (2M System):

The blowout preventor equipment (BOP) shown in Exhibit 1 will consist of a double ram-type (2000 psi WP) preventor. The unit will be hydraulically operated and the ram-type preventor will be equipped with blind rams on top and drill pipe rams on bottom. The BOP will be nippled up on the 8-5/8" surface casing and used continuously until TD is reached. BOP and accessory equipment will be tested to 1000 psi before drilling out of surface casing. Pipe rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. A 2" kill line and 2" choke line will be included in the drilling spool located below the ram-type BOP. Other accessories to the BOP equipment will include a kelly cock and floor safety valve, and choke lines and choke manifold with 2000 psi WP rating.

### 6. Types and characteristics of the proposed mud system:

The well will be drilled to TD with a combination of fresh water and fresh water polymer mudy system. The applicable depths and properties of this system are as follows:

Depth	Type	Weight (ppg)	Viscosity (sec)	Water loss (cc)
0-590'	FW	8.5	30-33	NC
500-1800'	FW (Gel polyn	ner) 8.5 - 8.8	30-33	<10 cc

### 7. Auxiliary well control and monitoring equipment:

- A. A kelly cock will be kept in the drill string at all times.
- B. A full-opening drill pipe stabbing valve (inside BOP) with proper drill pipe connections will be on the rig floor at all times.
- C. The drilling fluids systems will be visually monitored at all times.

### 8. Testing, logging, and coring program:

Drill stem tests:

None anticipated

Logging:

TD to surface casing, GR, CNL - FDC, DLL, MSFL

Coring:

None planned

### 9. Abnormal conditions, pressures, temperatures, and potential hazards:

No abnormal pressures or temperatures are anticipated. The proposed mud program will be modified to control excess pressure if abnormal pressures are encountered. The estimated bottom-hole pressure (BHP) is 250 psig. Hydrogen sulfide gas is anticipated in the San Jose formation and an H<sub>2</sub>S drilling plan is attached.

# 10. Anticipated starting date: September 1, 1999

Anticipated completion of drilling operations: Expected duration of 6 days

# **Hydrogen Sulfide Drilling Operations Plan**

### I. Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards and characteristics of hydrogen sulfide (H<sub>2</sub>S).
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H<sub>2</sub>S detectors, alarms, warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H<sub>2</sub>S on metal components. If high tensile tubulars are to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- The contents and requirements of the H<sub>2</sub>S Drilling Operations Plan and the Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable  $H_2S$  zone (within 3 days or 500 feet) and weekly  $H_2S$  and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific  $H_2S$  Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received the proper training.

# II. H<sub>2</sub>S Safety Equipment and Systems

Note: All  $H_2S$  safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above or three days prior to penetrating the first zone containing or reasonably expected to contain  $H_2S$ .

### A. Well control equipment:

- 1. Choke manifold with a minimum of one remote choke.
- Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- B. Protective equipment for essential personnel.
  - Mark II Surviveair 30-minute units located in the doghouse and at briefing areas, as indicated on well site diagram.

## C. H<sub>2</sub>S detection and monitoring equipment:

 Two portable H<sub>2</sub>S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H<sub>2</sub>S levels of 10 ppm are reached.

### D. Visual warning systems:

- 1. Wind direction indicators as shown on well site diagram.
- Caution/Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used when appropriate. See example attached.

### E. Mud program:

 The mud program has been designed to minimize the volume of H<sub>2</sub>S circulated to the surface. Proper mud weight, safe drilling practices, and the use of H<sub>2</sub>S scavengers will minimize hazards when penetrating H<sub>2</sub>S bearing zones.

#### F. Metallurgy:

- All drill strings, casings, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H<sub>2</sub>S service.
- All elastomers used for packing and seals shall be H<sub>2</sub>S trim.

#### G. Communication:

1. Cellular telephone communications in company vehicles.

### H. Well testing:

 Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity which are necessary to safely and adequately conduct the test. The drill stem testing will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill stem testing operations conducted in an H<sub>2</sub>S environment will use the closed chamber method of testing.