submitted in lieu of Form 3160-5

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

	Sundry Notices and Reports on Wells	2017 2017 15 17 2 11		
	GAS	STO LEGACY OF MEN.	5.	Lease Number NMSF-080179 Tribe Name
			7.	Unit Agreement Name
	Name of Operator CONOCOPHILLIPS	•		San Juan 29-5 Unit
3.	Address & Phone No. of Operator		8.	Well Name & Number
	PO Box 4289, Farmington, NM 87499 (505) 326-976	00	9.	SJ 29-5 Unit #61B API Well No.
_	I C. T. D. M.			30-039-30254
/	Location of Well, Footage, Sec., T, R, M		10.	Field and Pool
1	Unit G (SWNE), 2458' FNL & 1972' FEL, Sec. 9, 2	9N, R5W, NMPM		Blanco Mesaverde
			11.	County and State Rio Arriba Co., NM
Cond three prod	Casing Repair	Non-Routine Fracturing Water Shut off Conversion to Injection We are proposing to complete the well 320'. The 2 nd string will be 8-3/4" holding. (If we run into trouble we will run	e w/4-1	1/2" casing set @ 6278'. The
Hole 12-1	· •	cement volume 94 sx (26.4 bbl)		RCVD JUN18'07 NIL CONS. DIV.
8-3/4		ad – 1096 sx (421 bbls) Tail 345 sx (89	bbls)	DIST. 3
Mote	e will be presetting the casing 6/14/07.			
	/07 Verbal approval given by Jim Lovato to set the e Mote will be setting the surface casing on 6/14/07.		12-1/	4" hole instead of 13-1/2"
14. Sign	I hereby certify that the foregoing is true and corrected fally left Patsy Ch		alist	Date <u>6/14/07</u>
APP CON	s space for Federal or State Office use) ROVED BY Original Signed: Stephen Mason Ti JUITION OF APPROVAL, if any: USC Section 1001, makes it a crime for any person knowingly and willfully to make a ted States any false. fictuious or fraudulent statements or representations as to any matter	ny department or agency of		DateJUN 1 & 2007

Executive Summary

Cementing Best Practices

- 1. Cement quality and weight: You must choose a cement slurry that is designed to solve the problems specific to each casing string.
- 2. Waiting time: You must hold the cement slurry in place and under pressure until it reaches its' initial set without disturbing it. A cement slurry is a time-dependent liquid and must be allowed to undergo a hydration reaction to produce a competent cement sheath. A fresh cement slurry can be worked (thickening or pump time) as long as it is in a plastic state and before going through its' transition phase. If the cement slurry is not allowed to transition without being disturbed, it may be subjected to changes in density, dilution, settling, water separation, and gas cutting that may lead to a lack of zonal isolation and possible bridging in the annulus.
- 3. Pipe movement: Pipe movement may be one of the single most influential factors in mud removal. Reciprocation and/or rotation mechanically breaks up gelled mud and changes the flow patterns in the annulus to improve displacement efficiency.
- 4. Mud properties (for cementing):

Rheology:

Plastic Viscosity (PV) < 15 centipoise (cp)

Yield Point (YP) < 10 lb/100 ft2

These properties should be reviewed with the Mud Engineer, Drilling Engineer, and Company Representative(s) to ensure no hole problems are created.

Gel Strength:

The 10-second/10-minute gel strength values should be such that the 10-second and 10-minute readings are close together or flat (i.e., 5/6). The 30-minute reading should be less than 20 lb/100 ft². Sufficient shear stress may not be achieved on a primary cement job to remove mud left in the hole if the mud were to develop more than 25 lb/100 ft² of gel strength.

Fluid Loss:

Decreasing the filtrate loss into a permeable zone enhances the creation of a thin, competent filter cake. A thin, competent filter cake created by a low fluid loss mud system is desirable over a thick, partially gelled filter cake. A mud system created with a low fluid loss will be more easily displaced. The fluid loss value should be < 15 cc's (ideal would be 5 cc's).

- 5. Circulation: Prior to cementing circulate full hole volume twice, or until well conditioned mud is being returned to the surface. There should be no cutting in the mud returns. An annular velocity of 260 feet per minute is optimum (SPE/IADC 18617), if possible.
- 6. Flow rate: Turbulent flow is the most desirable flow regime for mud removal. If turbulence cannot be achieved pump at as high a flow rate that can practically and safely be used to create the maximum flow energy. The highest mud removal is achieved when the maximum flow energy is obtained.
- 7. Pipe Centralization: The Cement will take the path of least resistance, therefore proper centralization is important to help prevent the casing from contacting the borehole wall. A minimum standoff of 70% should be targeted for optimum displacement efficiency.
- 8. Rat hole: A weighted viscous pill placed in the rat hole prior to cementing will minimize the risk of higher density cement mixing with lower density mud when the well is static.
- 9. Top and Bottom plugs: A top and bottom plug are recommended to be run on all primary casing jobs. The bottom plug should be run after the spacer and ahead of the first cement slurry.
- 10. Spacers and flushes: Spacers and/or flushes should be used to prevent contamination between the cement slurry and the drilling fluid. They are also used to clean the wellbore and aid with bonding. To determine the volume, either a minimum of 10 minutes contact time or 1000 ft. of annular fill, whichever is greater, is recommended.

Job Information

Foamed Production Casing

29-5 #61B

9 5/8 Surface Casing
Outer Diameter

Outer Diameter Inner Diameter Linear Weight 0 - 320 ft (MD)

9.625 in 9.001 in 32.30 lbm/ft

8 3/4 Open Hole

Inner Diameter
Job Excess

320 - 6300 ft (MD)

8.750 in 50 %

4 1/2 Production Casing

Outer Diameter Inner Diameter Linear Weight 0 - 6300 ft (MD)

4.500 in 4.052 in 10.50 lbm/ft

Mud Weight BHCT

9 lbm/gal 120 degF

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Calculations

Foamed Production Casing

Spacer:			
	Total Spacer		

Spacer:

Total Spacer = 112.29 ft^3 = 20.00 bbl

Spacer:

Total Spacer = 56.15 ft^3 = 10.00 bbl

Cement: (5220.00 ft fill)

 $320.00 \text{ ft} * 0.3314 \text{ ft}^3/\text{ft} * 0 \%$ = 106.06 ft^3 $4900.00 \text{ ft} * 0.3071 \text{ ft}^3/\text{ft} * 50 \%$ = 2257.46 ft^3 Total Lead Cement = 2363.52 ft^3 = 420.96 bblSacks of Cement = 1096 sks

Cement: (1080.00 ft fill)

1080.00 ft * 0.3071 ft³/ft * 50 % = 497.56 ft^3 Tail Cement = 497.56 ft^3 = 88.62 bbl

Shoe Joint Volume: (42.00 ft fill)

42.00 ft * 0.0896 ft³/ft = 3.76 ft^3 = 0.67 bblTail plus shoe joint = 501.32 ft^3 = 89.29 bblTotal Tail = 345 sks

Total Pipe Capacity:

 $6300.00 \text{ ft} * 0.0896 \text{ ft}^3/\text{ft}$ = 564.17 ft^3 = 100.48 bbl

Displacement Volume to Shoe Joint:

Capacity of Pipe - Shoe Joint = 100.48 bbl - 0.67 bbl

= 99.81 bbl

 $= 56.15 \text{ ft}^3$ = 10.00 bb1

Job Recommendation

Foamed Production Casing

Fluid Instructions

Fluid 1: Water Based Spacer

Water

Fluid Density:

8.33 lbm/gal

Fluid Volume:

10 bbl

Fluid 2: Water Based Spacer

SUPER FLUSH 101

Fluid Density:

10 lbm/gal

Fluid Volume: 20 bbl

Fluid 3: Water Based Spacer

Water

Fluid Density:

8.33 lbm/gal

Fluid Volume:

10 bbl

Fluid 4: Lead Cement

50/50 Poz Standard

0.2 % Versaset (Thixotropic Additive) 0.1 % HALAD-766 (Fluid Loss Control)

1 % ZONESEAL 4000 (Foamer)

Fluid Weight Slurry Yield: 13 lbm/gal $1.45 \text{ ft}^3/\text{sk}$

Total Mixing Fluid:

6.68 Gal/sk 0 ft

Top of Fluid: Calculated Fill:

5220 ft

Volume:

420.96 bbl

Calculated Sacks:

1096.23 sks

Proposed Sacks:

1100 sks

Fluid 5: Tail Cement

50/50 Poz Standard

0.2 % CFR-3 (Dispersant)

0.1 % HR-5 (Retarder)

0.8 % Halad(R)-9 (Low Fluid Loss Control) 5 lbm/sk Pheno Seal - Blend (Lost Circulation Additive) Fluid Weight Slurry Yield: 13 lbm/gal $1.45 \, \text{ft}^3/\text{sk}$

Total Mixing Fluid:

6.53 Gal/sk

Top of Fluid:

5220 ft

Calculated Fill:

1080 ft

Volume:

89.29 bbl

Calculated Sacks:

344.79 sks

Proposed Sacks:

350 sks

Fluid 6: Water Based Spacer

Displacement

Fluid Density:

8.33 lbm/gal

Fluid Volume:

99.81 bbl

Job Procedure

Foamed Production Casing

Detailed Pumping Schedule

Fluid#	Fluid Type	Fluid Name	Density.	stimated Downhole Avg Rate Volume bbl/min
1	Spacer	Water	8.3	10 bbl
_ 2	Spacer	SUPER FLUSH 101	10.0	20 bbl
3	Spacer	Water	8.3	10 bbI
4	Cement	Foamed Lead Cement	13.0	1100 sks
5	Cement	Tail Cement	13.0	350 sks
6	Spacer	Displacement	8.3	99.81 bbl

Foam Output Parameter Summary:

Fl	uid#	Fluid Name	Unfoamed Liquid Volume	Beginning Density Ibm/gal	Ending Density lbm/gal	Beginning Rate scf/bbl	Ending Rate scf/bbl
St	age 1						
	4	Foamed Lead Cement	283.11bbl	9.0	9.0	5.0	439.9

Foam Design Specifications:

Foam Calculation Method: Constant Density

Backpressure: 14.70 psig

Bottom Hole Circulating Temp: 120 degF

Mud Outlet Temperature: 100 degF

Calculated Gas = 61711.6 scf Additional Gas = 20000 scf

Total Gas = 81711.6 scf