Form 3160-5

UNITED STATES

FORM APPROVED			
Budget Bureau No. 1004-0135			
Expires Month 31, 1993			

(June 1990)	DEPARTMENT OF TH	,	Expires: March 31, 1993
	BUREAU OF LAND MA		5. Lease Designation and Serial No.
	SUNDRY NOTICES AND RE	PORTS ON WELLS $\frac{g_{1}}{2}$	Tract 251-Contract 154 6. If Indian, Allottes or Tribe Name
		eepen or reentry tota different reser	voir.
	Use "APPLICATION FOR PERMIT	—" for such proposals (AC)	Jicarilla Apache
	SUBMIT IN TRIP	LICATE	7. If Unit or CA, Agreement Designation
1. Type of Well			
Oil Gas Well 2. Name of Operator	1 Other		8. Well Name and No Jicarilla Apache #12E
Marathon Oil C	Company		9. API Well No.
3. Address and Telephone		915-687-8324	30-039-22590
	Midland, Tx. 79702	915-087-0324	10. Field and Pool, or Exploratory Area ' Jicarilla, M. Verde, BD
UL "J" 1685' F	SL & 1685' FEL	Į.	II. County or Parish, State
SEC 33, T-26-	44, N-0-44		y .
			Rio Arriba Co., N M
12. CHECK	APPROPRIATE BOX(s) TO IN	DICATE NATURE OF NOTICE, R	EPORT, OR OTHER DATA
TYPE OF	F SUBMISSION	TYPE OF AC	TION
Notice	of Intent	Abandonment	Change of Plans
П.,		Recompletion	New Construction Non-Routine Practuring
L Subsec	quent Report	Plugging Back Casing Repair	Water Shat-Off
Final	Abandonment Notice	Altering Casing	Conversion to Injection
		Other	Dispose Water (Ness: Report results of multiple completion on Wall
13 Describe Proposed or (Completed Operations (Clearly state all pertinent det	sils and give pertinent dates, including estimated date (Completion or Recommission Report and Los form.) of starting any proposed work. If well is directionally drille
rive subsurface lo	scations and measured and true vertical depths for a	all markers and zones pertinent to this work.)* Mesa Verde and dual with the exi	
The completion wi	I be accomplised using a conce	entric coiled tubing design. The	proposed procedure is attached.
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		r	DEGERMAN
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			300 - 8 (934 L)
			DIIL GOW. DIV
			DISTLA
			STATE OFFICE OF THE STATE OF TH
14. I hereby certify that the	he foregoing-is true and correct	Advanced Engineering Technic	tian 5-11-94
Signed 1-11 mm		Tide Advanced Engineering Technic	4004
(This space for Federal	ai or State office use) Acting	Ghief, Lands and Mineral Resou	JUN 6 1994
Conditions of approva	u. if any:		

WORKOVER PROCEDURE

JICARILLA APACHE WELL NO. 12E 1,685' FSL and 1,685' FEL Section 33, T-26-N, R-5-W Jicarilla Field Rio Arriba County, New Mexico

Date: April 25, 1994

AFE NO. : 656494

Recomplete to Mesaverde and dual with existing Dakota using Purpose:

concentric coiled tubing design.

Elevation: 6.586' KB; 6,573' GL

TD: 7465' PBTD: 7,350'

9-5/8", 36#, K-55 set at 528'. Cement w/460 sx. Circulate Surface Casing:

cement to surface.

Production Casing: 4-1/2", 10.5# and 11.6# set at 7,465' KB. DV tool @

4,068'. Cement 1st stage w/870 sx and circulated. Cement 2nd stage w/800 sx. Est. TOC @ 1,500'. Casing broke down when testing to 4,400 psi. Isolate and squeeze casing leaks between 2,352'-83', and 2,744'-

2,804'. Test to 1,100 psi.

Production Tubing: 230 joints 2-3/8", 4.7# set @ 7,010'. 1.87" Baker Model

L sliding sleeve, 10' X 2-3/8" pup joint, Baker Model FL on-off tool with 1.81" "F" profile from 7,023'-25', 2' X 2-3/8" pup joint. Baker Model A-3 Lok-set packer from 7,027'-31', 1 joint 2-3/8" tubing, Baker 1.78" Model R profile nipple at 7,062', 8' X 2-3/8" pup joint and expendable check. Packer set with 5,000# compression.

Current Completion:

Lower Dakota Sand: 7,253', 57', 64', 68', 7,310',

14', 18', 22', 26' (9 holes). Re-perf after frac: 7,252'-60', 7,263'-70', 7,307'-30' w/4 JSPF

(152 holes).

Upper Dakota Sand:

7,222', 26', 30', 34', 38' (5 holes). Re-perf after frac: 7,221'-40' w/4 JSPF (76 holes).

Graneros: 7,088', 91', 94', 7,103', 06', 09' (6

holes). Re-perf after frac: 7,086'-96', 7,103'-10' w/4 JSFF (68 holes).

Drilling Mud Weight: 9.0 ppg

Estimated BHP: 900 psi - DK; 1,600 psi - MV

Estimated Surface Shut-In Pressure: 750 psi - DK; 1,000 psi - MV

Expected Reservoir Fluids: Gas with condensate and water.

<u>Safety Considerations</u>: • Hold safety meeting explaining the procedure.

Well work will be performed with well live.

Other Considerations: • Try not to put water on formation.

• Obtain Jicarilla Apache Tribe work permit (call E. A. Nelson). All contractors and MOC personnel must have

permit in vehicle at all times.

Obtain BLM approval for recompletion (call T. M.

Price).

Install and test safety anchors to 22,500#.

RU wireline unit with lubricator.

RIH with sinker bar and tag PBTD at 7,350' KB to check for fill over

RLE173 ak

- Graneros/Dakota perfs (7.086'-7.330'). If perfs covered, clean out fill with 1-1/4" coiled tubing and N₂ foam to PBTD (7.350') KB).
- 4. RU wireline unit and lubricator. RIH with 1.78" Baker "R" plug and set in "R" nipple at 7,062'. Open 1.87" Baker Model "L" sliding sleeve at 7,013'. RD wireline unit.
- Dig, line, and fence pit. Build large wall on downwind side. Lay 2" line to pit and stake down.
- 6. MIRU PU. ND wellhead and master valve.
- NU hydraulic BOP assembly with blind rams on bottom and 2-3/8" pipe rams on top. RU swab. Swab down tubing and casing volume.
- RU wireline and lubricator. RIH and shift 1.87" Baker Model "L" sliding sleeve at 7,013' closed. RD wireline unit.
- 9. Install 7-1/16" X 5-1/2' drilling spool with 7" Blooie line to pit with 4-1/16" valve. Install Rector stripping head on top of spool.
- 10. Test BOP. Unset Baker Model A-3 packer by picking up and rotating to the right. Strip out of hole with 2-3/8" tubing with well flowing to pit.
- 11. RU wireline unit with lubricator.
- 12. RIH under pressure with GR-CCL and Baker 4-1/2" 43A wireline set RBP (maximum 0D = 3.771" and length = 60" with retrieving head) and set RBP at 5,400' KB. Spot 1 sx of sand on top of RBP.
- 13. Load hole with 2% KCl water.
- 14. Test casing to 500 psi with rig pump. (Do not want to break down old casing leaks from 2,352'-83' and 2,744'-2,804'.)
- RU perforators and lubricator. Perf Point Lookout pay with 3-1/8" casing gun using 2 JSPF, 180° phasing as follows: 5,098'-5.111', 5,120'-30', 5,175'-80', 5,200'-06', and 5,213'-26'.
- 16. RD loggers. Change out pipe rams to 2-7/8".
- 17. Pick up and RIH with Baker Model "C" Fullbore packer (maximum OD = 3.771" and length = 78" in running position), 1.875" Baker Model "R" profile frac nipple with bottom No-Go, 2' X 2-7/8" pup joint, 1.875" Baker Model "F" profile frac nipple on 2-7/8", 6.5#, N-80 workstring, hydrotesting to 9,500 psi.
- 18. Set packer at \pm 4,998'.
- 19. RU stimulation company. Breakdown with 2% KCl water, open bypass and circulate acid down to packer, close bypass and acidize with 7-1/2% NEFE acid, dropping ball sealers to divert.
- 20. Unset packer and knock balls off perfs. PUH and reset at ± 4,998'.
- 21. Prepare to frac well. Quality control frac fluids and proppant.

- 22. Frac Mesaverde/Point Lookout perfs (5,098'-5,226')down 2-7/8" workstring at 25 BPM as follows with 72,500 gal of 65 quality N₂ foam and 167,500# proppant using:
 - 30# Linear Gel (Guar)
 - 20/40 Brady (Vulcan Texsan) Proppant

STAGE	FOAM VOLUME	SAND
Pad	20,000 gal	
1 ppg	10,000 gal	10,000#
2 ppg	10,000 gal	20,000#
3 ppg	10.000 gal	30,000#
4 ppg	10.000 gal	40,000#
5 ppg	7,500 gal	37,500#
6 ppg	5,000 gal	30,000#
Flush	1.200 gal	
TOTAL	73.700 gal	167,500#

Shut well in for 30 minutes to rig up flowback manifold as per attached diagram and RD service company. Open well up on 8/64" positive choke and flowback well to frac tank. Divert well to lined pit when gas is to surface.

- 23. Leave well open to frac tank to flow back overnight.
- 24. If well dies, release Baker Model "C" Fullbore packer and POOH with 2-7/8" workstring, laying down and go to Step 25. If well continues to flow, release packer and dump packer fluid on formation, open backside and Blooie line to pit, and POOH with 2-7/8" work string and packer, laying down (well should be dead). If well is not dead, RIH with 1.875" Baker Model "R" plug and strip out of hole.
- 25. Change out pipe rams to 2-3/8" and RIH with 4-1/2" 43A RBP retrieving head, 1.875" Baker Model "R" profile frac nipple with bottom No-Go, 2' X 2-3/8" pup joint, 1.875" Baker Model "F" profile frac nipple on 2-3/8", 4.7# tubing. Tag fill. If fill covers perfs 5.098'-5,226', then RU nitrogen truck. Install string float. Clean out with N₂ foam to 5,350' KB (do not latch on to RBP @ 5,400'). PUH and land 2-3/8" tubing at ± 5,098'. NU wellhead.
- 26. Kick well off flowing. RU swab if well dies.
- 27. RD pulling unit.
- 28. Turn well through test unit and monitor gas, oil, and water rates and pressures.
- 29. Test well for one week allowing well to clean up and any possible back flow of sand into wellbore.
- 30. RU pulling unit and stripping BOP assembly. Open backside and 7" Blooie line to pit and blow down well.
- 31. RU nitrogen unit. Install string float and RIH and cleanout to PBTD (5,400') with N₂ foam. Latch on to RBP @ 5,400' with retrieving head. RU wireline and set plug in 1.875" Baker Model "R" profile frac nipple.
- 32. Strip out of hole with 2-3/8" tubing. Close blind rams on BOP.

- 33. Open blind rams on BOP and strip in hole with Baker 2-3/8" X 1.812" Model R profile nipple with bottom No-Go with plug in place. ± 1.750' of 2-3/8", 4.7# production tubing, Baker 4-1/2" X 2-3/8" Model A-3 Lok-Set packer (maximum OD = 3.771" and length = 37"), 1 joint 2-3/8", 4.7# tubing, Baker 2-3/8" X 1.812" Model F profile nipple, 1 joint 2-3/8", 4.7# tubing, (7) 20' X 2-3/8" X 3.063" blast joints (across Point Lookout perfs 5.098'-5,226') 10' X 2-3/8" pup joint, Baker 2-3/8" X 1.875" Model L sliding sleeve, and 2-3/8", 4.7# tubing to surface. Land packer ± 5,300' KB and bottom of tailpipe ± 7,050' KB.
- 34. Land tubing hanger mandrel in bowl. Lock down pins to create seal.
- 35. ND BOP. NU master valve portion of tree only.
- 36. RU wireline unit with lubricator.
- 37. RIH and shift Baker 1.875" Model L sliding sleeve open. RD wireline unit.
- 38. RU swab. Swab Mesaverde (upper zone) and kick off flowing. RD swab and pulling unit.
- 39. Evaluate/monitor gas and water rates from Mesaverde prior to running coiled tubing in Step 41.
- 40. RU wireline unit and lubricator. Retrieve plug in Baker 1.812" Model "R" profile nipple. RD wireline unit.
- 41. RU coiled tubing unit.
- Install coiled tubing wellhead hanger assembly (CTWHA) body on top of master valve. Install outlet valves on CTWHA.
- 43. Install pipe rams (4-1/16" X 10M-Bowen) with 1.5" OD guides with adapter flanges on top and bottom.
- 44. Install quad BOP's, access window, and injector head on top of pipe rams. Installation assembly must line up vertical (no leaning) to ensure proper landing of CTWHA pack-off. Measure distance from CTWHA hanger seat to set mark in access window -- measured length (ML).
- 45. Open master valve and RIH with ± 1,983', 1.5" OD (0.125" wall with internal weld removed) CT tailpipe with pump-out plug on bottom. Set slips.
- 46. Close pipe rams. Bleed off pressure above. Open access window. Cut CT and install seal assembly with roll-on connectors (top and bottom). Be sure not to overstress roll-on connections.
- 47. Close window. Open pipe rams. Release slips. RIH with ± 5,256', 1.5" OD (0.125" wall) CT and land seal assembly in Baker 1.812" Model F profile nipple at ± 5,266' KB with 3,000# compression and bottom of CT tailpipe at ± 7,250' KB. Mark coiled tubing. Pick CT up ML distance above set mark in access window. Set slips.
- 48. Close pipe rams. Bleed off pressure above. Open access window. Install split clamps (above and below pack-off), split pack-off assembly and segmented wraparound slips around 1.5" OD CT. Close access window. Open pipe rams. Release slips.
- 49. RIH ML distance and land slips and pack-off in CTWHA. Fully lock down pins to energize pack-off.
- 50. Bleed off pressure on coil using valve on end of reel ($\rm N_2$ used to pressure test tubing combined with elevation and temperature change will expand and put pressure on coil). Verify pump out plug is holding. Open access window. Cut CT.
- 51. Remove injector head, access window, quad BOP's. ND pipe rams (remove with local crane).

- 52. Make final tubing cut 6"-8" above CTWHA. Install pre-assembled production tree (see production set-up figure).
- 53. RU nitrogen unit on top swab valve of tree assembly. Pump out plug w/30.000 scf- N_2 @ 500 scf/min and max pressure of 2.000 psig. Immediately blow back N_2 . When fluid hits surface, turn well through separator and blow to tank for 5 hours to unload near wellbore fluids. Turn well into Marathon's Jicarilla gas gathering system.
- 54. Monitor gas, oil, and water rates and flowing pressures.

R. W. Tracy Operations Supervisor Midland Operations

T. B. Arnold
Drilling Superintendent
Midland Operations

