Submitted in lieu of Form 3160/5 ONITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT BLM MAR POOR Sundry Notices and Reports on Wells PM 2: 46 Lease Number 070 FARMINGTON, NM SF-079266 1. Type of Well If Indian, All. or Tribe Name GAS 7. Unit Agreement Name 2. Name of Operator MERIDIAN OIL Well Name & Number 3. Address & Phone No. of Operator Vaughn #32E API Well No. PO Box 4289, Farmington, NM 87499 (505) 326-9700 30-039-23923 10. Field and Pool 4. Location of Well, Footage, Sec., T, R, M 940'FNL, 1190'FWL, Sec.29, T-26-N, R-6-W, NMPM Blanco MV/Basin DK/ Ensenada Gallup Ext. 11. County and State Rio Arriba Co, NM 12. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE, REPORT, OTHER DATA Type of Submission Type of Action \_\_\_ Change of Plans \_X\_ Notice of Intent Abandonment \_\_\_ New Construction X Recompletion Non-Routine Fracturing \_\_\_ Plugging Back Subsequent Report Casing Repair Water Shut off
Altering Casing Conversion to Injection Final Abandonment X Other - Dakota pay add Describe Proposed or Completed Operations 13. It is intended to add the Mesaverde and Gallup formations and add pay to the Dakota formation of the subject well according to the attached procedure and wellbore diagram. The well will then be commingled. A down-hole commingle order will be applied for. OIL CON. DIV.

I hereby certify that the foregoing is true and correct. Mulhul (JE3) Title Regulatory Administrator Date 3/7/96 APPROVED Date

read DACE

CONDITION OF APPROVAL, if any:

(This space for Federal or State Office use)

Signed

APPROVED BY

 ${ t Title}$ 

District I PO Box 1980, Hubbs, NM 88241-1980 District II PO Drawer DD, Artesia, NM 88211-0719 District III

1000 Rio Bruzos Rd., Aztec. NM 87410

need WHC (8) State of New Mexico
Energy, Minerain & Natural Resources Department

- Form C-I Revised February 21, 19

Instructions on ba

and the second of the comment of the second of the second

OIL CONSERVATION DIVISION Submit to Appropriate District Offi PO Box 2088 State Lease - 4 Cop: Santa Fe, NM 87504-2088 Fee Lease - 3 Cop.

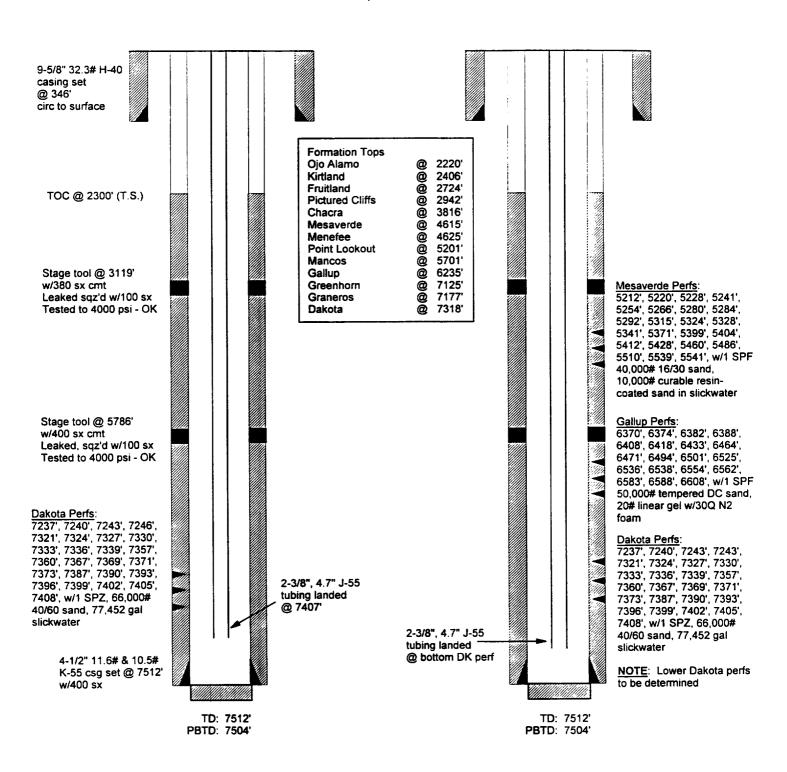
District IV PO Box 2088, Sar	sta Fe, NM	87504-20 <b>88</b>		<b>J.</b>			\$5 MAR 15	PH 2: 46	· [		NDED REPOR
		WE	LL LO	CATION	N AND	ACR	EAGEDEDIC	MONTA	LAT		
,	API Numbe	tr		1 Pool Cod	<b>*</b> 71599			³ Pool	`Z		
30-039-	23923		723	19/9632	21/	nco MV/Ens	enada Ga	llup/E	Basin	DK	
* Property	Code	· · _ ·				reperty	Name			1 .	Well Number
7623					Vaug					ļ	32E
'OGRID						persion	Name I OIL INC.				Elevation 6737
14538	]										
					10 Sur	face	Location		<del></del>		
UL or lot no.	Section	Township	Range	Let Ida	Feet from	the	North/South line	Feet from the	East/We		County
D	29	26 N	6 W	<u> </u>	940		North	1190	Wes	sτ 	R.A.
		;	<sup>11</sup> Bo	ttom Hol	e Locat	ion I	f Different Fro		<del></del>		
UL or lot so.	Section	Towaship	Range	Lot Ida	Feet from	n the	North/South line	Feet from the	East/We	et line	County
13 Dedicated Ac	res 13 Joint	er infill   14 (	Conscideti	on Code   15 (	Order No.				<u> </u>		
W/320 W/320-16									_		
NO ALLO	WABLE	WILL BE	ASSIGNI	D TO TH	IS COMP	LETI	ON UNTIL ALL	INTERESTS	HAVE B	EEN CO	NSOLIDATEL
		OR A	NON-ST	ANDARD	UNIT H	AS B	EEN APPROVED				
		////////					ed, prepare	- 12			TIFICATIO
				fron	n a pl	at	by Fred B.		ertify that the	information	n contained herein is y knowledge and beli
	94			W Keri	r Jr.	dat	ed 10-15-85		onpies wo		,
	Γ										
1190'	——⊙							,)/		?	_
								Sear	941 N	had	huld_
								Signatur			
								Pegg	y Brad	tield	<u> </u>
		ļ						- 1		Admi	nistrato
						·		Title	<u> </u>	1101111	
		1			and the second approximation of the second second second	**************************************		3-14	-96		
	//////	<i>///////</i>	ums	<b>P 188</b>				Date			
Marine				<b>M</b> /				18SU	RVEYO	R CER	TIFICATIO
				3	न	30		I hereby	certify that the	well locat	ion shown on this plant
						- W	EIVEN	or under	ed from field R my supervision	notes of ect n, and thei	mai surveys made by I she same is srue and
		1			ин .	AAR 2	6 1996	correct to	the best of m		
								11	-8-96		
						CGG	ואו והחמים	Date of S	survey &	. ED	2
<del>  </del>		<del>                                     </del>		<del>- 13</del>	- 45		16 3	Signature	/45/33	TO THE	de sec
						הווק	m 3		171/1	3	) o
										857	1
				3	يرور فضا		and the contract of the contra			685	
				3			,				
<b>N</b>	,,,,,,,,						<b>}</b>	Certifica	te Number	(Ha)	
188/////						-		ل			

# **VAUGHN #32E**

Dakota/Gallup/Mesaverde

Unit D, Section 29, T26N, R6W Rio Arriba County, NM Elevation: 6737' GL

> LAT: 36\* 27' 42" LONG: 107\* 29' 45" date spud: 11-04-85



This well will be commingled in the Mesaverde, Gallup, & Dakota. Prior to commingle, the Gallup & Dakota will be T&A'd under a CIBP while the Mesaverde will be produced separately to help determine commingled production. An Allocation Formula will be finalized after a 3 month online sales testing period.

Meridian Oil Inc. 03/14/96: dla

# PERTINENT DATA SHEET VAUGHN #32E

Location: 940' FNL, 1190' FWL Elevation: 6737' GL

Unit D, Section 29, T26N, R6W LAT: 36° 27' 42"

Rio Arriba County, NM LONG: 107° 29' 45"

 DP#:
 54440A

 Field:
 Basin Dakota
 GWI:
 100%

 Spud Date:
 11-04-85

 End Date:
 11-04-85

Completion Date: 12-12-85 PBTD: 7504'

Cathodic Protection: Installed March 1993

#### Casing Record:

<b>Hole Size</b>	Casing Size	Weight & Grade	Depth Set	Sxs Cement	Cement Top
12-1/4"	9-5/8"	32.3#, H-40	346'	275 (435 ft3)	surface
7-7/8"	4-1/2"	11.6#, K-55	7512'	400 (610 ft3)	2300' (T.S.)
	4-1/2"	10.5#, K-55	6382'		
Marker Jt @ 712	26'		DV @ 5786'	400 (648 ft3)	
_			DV @ 3119'	380 (615 ft3)	

#### **Tubing Record:**

<b>Tubing Size</b>	Weight & Grade	Depth Set	BHA
2-3/8"	4.7#, J-55	7407'	1jt., SN, 227 jts
			SN @ 7373.21'

#### Formation Tops:

Ojo Alamo	2220'	Point Lookout	5201'
Kirtland	2406'	Mancos	5701'
Fruitland	2724'	Gallup	6235'
Pictured Cliffs	2942'	Greenhorn	7125'
Chacra	3816'	Graneros	71 <i>77</i> '
Mesaverde	4615'	Dakota	7318'
Menefee	4625'		

#### Logging Record:

Ind. Electrolog Gamma Ray, Comp. Densilog Comp. Neutron GR CBL w/GR - Correlation

#### Stimulation:

Dakota Perfs: 7237', 7240', 7243', 7246', 7321', 7324', 7327', 7330', 7333', 7336', 7339', 7357', 7360', 7367', 7369', 7371', 7373', 7387', 7390', 7393', 7396', 7399', 7402', 7405', 7408', w/1 SPZ, 66,000# 40/60 sand & 77,452 gal slickwater

#### Workover History:

11-22-85 Cleaned out to 7504'. Press. tested csg, didn't hold. Isolated leaks @ both stage tools set @ 3119' & 5786'. Squeezed leak @ 5786' w/100 sx Class 'B' neat (118 ft3). WOC 6 hrs. Squeezed leak @ 3119' w/100 sx Class 'B' neat (118 ft3). WOC 18 hrs. Cleaned out cmt @ 3119'. Press. tested to 4000 psi,

okay. Cleaned out remaining cmt. Press. tested to 4000 psi, okay.

Production History: ISICP: 2212 Line pressure: 104.6
Initial Deliverability 1642 MCFD No information on BOPD

Latest Deliverability 82 MCFD 0.5 BOPD

Transporter: Oil/Condensate: Giant Transporation Gas: El Paso Natural Gas

Jus

#### Vaughn #32E

Blanco Mesaverde/Undesignated Gallup/Basin Dakota Workover

UnitD-Sec29-T26N-R06W

Lat: 36° 27′ 42″ Long: 107° 29′ 45″

- Comply with all BLM, NMOCD, & MOI rules & regulations.
- Always Hold Safety Meetings. Place fire and safety equipment in strategic locations.
- Lower Dakota stimulation will entail high surface pressures = 8500 psi.
- 2-7/8" N-80 Buttress Frac String (7500' +/- required).
  - Fifty (50) joints 2-3/8" 4.7# EUE J-55 tubing and six (6) 3-1/8" drill collars on location
- 6 frac tanks to be spotted and filled with 2% KCl water.
- Acetic acid will be used for Gallup stimulation.
- Immediate flowback will be implemented on the fracs. Note special frac rig-up for this: flow tee, swab valve, etc. Setup is to be rated to 10,000 psi.
- Use drill gas or Nitrogen ONLY for all operations NO AIR.
- Ensure CIBPs used are T-Lok for easier drilling of stacked plugs.

This well is part of the 1996 Klein/Vaughn Mesaverde/Gallup/Dakota commingle program. The well is currently completed in the Dakota with a production rate of 48 MCFD/ < 1 BOPD. Cumulative Dakota production is 503 MMCF/ 4.2 MBO.

Lower Dakota pay will be added if the Vaughn #31 LDK payadd is successful. The Dakota will then be temporarily abandoned so that the Gallup (Niobrara) and Mesaverde (Point Lookout) intervals can be added. All three zones will be commingled after production has been established in the upper two zones.

- 1. MIRU. Record and report SI pressures on tubing, casing, & bradenhead. Lay blowdown line. Blow down casing & tubing. Kill well w/ 2% KCl down tubing. ND WH, NU BOP.
- 2. TOOH, rabbit, & strap 228 jts of 2-3/8" tubing (from 7407', SN @ 7373'). Visually inspect tubing, note any scale in tubing Lay down bottom 500' of this pipe (scale problems anticipated this tubing may be used if there is no scale or other problems).
- 3. PU 3-7/8" bit, float, six (6) 3-1/8" drill collars & 2-3/8" 4.7# J-55 EUE workstring. Clean out w/ gas to PBTD @ 7504'. Note drilling mud in returns if any. TOOH with bit & collars.
- 4. PU 4-1/2" CIBP & 4-1/2" packer combination on 2-3/8". TIH & set CIBP @ 7150'. Load hole from bottom w/ 2% KCl water.
- 5. Pressure test entire casing string to 1000 psi for 10 minutes. **NOTE:** Prior squeeze work done, see pertinent data sheet and wellbore diagram. If PT does not hold, pull above DV tools @ 5786' and 3119' & test below each to 1000 psi. Locate hole(s). TOOH. Engineering will provide squeeze design if necessary.
- 6. RU wireline. Run GR-CCL-CBL from 7150' to surface under 1000 psi w/ no gaps. Note and report all cement tops and quality of bond over both Gallup & Mesaverde intervals. If cement is not covering the Gallup interval, a block squeeze may be performed across the Gallup. Engineering will provide a squeeze procedure if required.

- 7. Complete all squeeze cementing operations which will be determined based upon pressure test information and bond quality. WOC recommended time. Drill out cement. Pressure test to 1000 psi. If casing integrity is not sound, identify leaks, & engineering will recommend squeeze procedure & modify stimulation work.
- 8. Drill out cement and/or CIBP @ 7150', clean out to PBTD. TOOH, standing 2-3/8" back. Change rams to 2-7/8".

#### Lower Dakota Completion:

- 9. RU wireline. Run GR from PBTD to 7200'. This GR will be used in correlation to Vaughn #31 logs to pick perforation intervals.
- 10. PU 2-7/8" 6.5# N-80 tubing with: 3-3/8" Schlumberger TCP guns set up for the picked perforations (w/ production valve to enable pressuring up on tubing before firing) and 4-1/2" FB PKR. TIH to 7500' +/-. Run GR-CCL through tubing to get on depth. Set PKR. Load backside. Hold 500 psi on annulus during stimulation.
- 11. Load tubing with 4 bbls 2% KCl water (4 bbls in 2-7/8" tubing = 690' +/- = 300 psi +/-). RU immediate flowback equipment (frac nipple, valve, tee, etc.) rated to 10,000 psi. See attached diagram.
- 12. Pressure test surface lines and flowback equipment to 9500 psi. Maximum surface pressure = 8500 psi. Pressure up tubing f/ surface with nitrogen to 8500 psi.
- 13. Perforate the following intervals w/ TCP guns, DP 34B Hyperjet II 34g charges (0.44" hole, 18" penetration), 4 SPF @ 60° phasing.

## Perfs will be picked off GR (correlated w/ Vaughn #31)

- 14. Open tubing up to pit on 1/4" positive choke for immediate flowback (does not have to be turned around in <30 seconds as in a frac job).
- 15. Swab test to determine if zone is wet. Consult engineering for this decision. Release PKR, TOOH.
- 16. PU CIBP, TIH. If zone is wet, set CIBP below old Dakota perfs (lowest @ 7408') and above new Lower DK perfs. Set CIBP @ 6675' to T&A entire Dakota zone.

#### Niobrara Completion:

- 17. Spot 250 gallons 10% acetic acid (w/ 2 gal/1000 corrosion inhibitor) across Gallup @ 6610'.
- 18. RU wireline under packoff. Perforate Gallup top-down in acid @ the following depths with 3-1/8" HSC gun select fire 180 degree phasing 1 SPF charges 10.5 gram (0.30" holes). Engineering may modify perforations based upon bond character.

6370′	6374′	6382'	6388′	6408′	6418′
6433'	6464′	6471'	6494′	6501′	6525′
6536′	6538′	6554'	6562′	6583′	6588′
6608'					

(19 total holes, 238' of interval)

- 19. PU 4-1/2" FB PKR, 1.81" profile nipple, 4 joints 2-3/8" 4.7# N-80 tubing, 2-3/8"  $\times$  2-7/8" buttress changeover, 2.25" profile nipple, and 2-7/8" 8.7# N-80 Buttress frac string. TIH above CIBP and below bottom perforation. Test CIBP to 3800 psi. Release PKR, pull uphole & set PKR 100' above top Gallup perforation. Hold 500 psi on annulus during acid job.
- 20. RU stimulation company. Pressure test surface lines to 7500 psi. Max pressure = 6500 psi. Prepare to break down Niobrara w/250 gallons 10% acetic acid (w/ 2 gal/1000 corrosion inhibitor) and 38 7/8" 1.3 s.g ball sealers. Attempt to achieve 20 BPM on breakdown, go higher if possible. Release pressure, RD stimulation company. Release PKR & TIH knocking balls below bottom perforation. Pull up and reset PKR.
- 21. RU immediate flowback equipment (frac nipple, valve, tee, etc.). See attached diagram.
- 22. RU stimulation company. Pressure test surface lines to 7500 psi. Maximum STP = 6500 psi. Hold 500 psi on annulus. Fracture stimulate the Niobrara w/ 20# linear gel w/300 N2 foam and 50,000# Tempered DC sand. See attached frac schedule for details. (2 frac tanks needed)
- 23. Flow back well immediately after shutdown -- NOTE: Time from frac shut-down until flow tee is opened for flow back should be around 30 seconds. Time is critical to achieve reverse gravel packing. Flowback rate not to exceed 4 BPM choke flowback line as necessary. Frac company is to monitor flowback pressures for 30 minutes after shutdown. Flowback should continue for as long as possible while still allowing for completion of both stages within 24 hours. Blow down to release pressure when necessary.
- 24. Release PKR, TOOH w/ 2-7/8" tubing and PKR. RU wireline under packoff. Make 4-1/2" gauge ring run to 5650'. Set 4-1/2" RBP @ 5625'. Dump 1 sack sand (approx. 8') on RBP w/ dump bailer. RD wireline.

#### Point Lookout Completion:

- 25. TIH w/ PKR on 2-7/8" and test RBP to 3800 psi. Spot 300 gallons 15% HCl acid (w/ 2 gal/1000 corrosion inhibitor) at 5545' across Mesaverde. TOOH.
- 26. Perforate Mesaverde top-down in acid @ the following depths with 3-1/8" HSC gun select fire 180 degree phasing 1 SPF charges 10.5 gram (0.30"). Engineering may modify perforations based upon bond character.

5212′	5220'	5228′	5241'	5254′	5266′
5280′	5284'	5292′	5315′	5324′	5328′
5341′	5371′	5399′	5404′	5412'	5428′
5460′	5486′	5510′	5539′	5 <b>54</b> 1′	

(23 total holes, 329' of interval)

- 27. PU 4-1/2" FB PKR, 1.81" profile nipple, 4 joints 2-3/8" 4.7# N-80 tubing, 2-3/8"  $\times$  2-7/8" buttress changeover, 2.25" profile nipple, and 2-7/8" 8.7# N-80 Buttress frac string. Set PKR 100' above top Mesaverde perforation. Hold 500 psi on annulus during acid job.
- 28. RU stimulation company. Pressure test surface lines to 7500 psi. Max pressure = 6500 psi. Prepare to break down Mesaverde w/200 gallons 15% HCl acid (w/ 2 gal/1000 corrosion inhibitor) and 46 7/8" 1.3 s.g ball sealers. Attempt to achieve 20 BPM on breakdown, go higher if

Vaughn #32E Meridian Oil Inc. 3/15/96

possible. Release pressure, RD stimulation company. Release PKR & TIH knocking balls below bottom perforation. Pull up and reset PKR.

- 29. RU immediate flowback equipment (frac nipple, valve, tee, etc.). See attached diagram
- 30. RU stimulation company. Pressure test surface lines to 7500 psi. Maximum STP = 6500 psi. Hold 500 psi on annulus. Fracture stimulate the Mesaverde w/ 40,000# 16/30 sand and 10,000# curable resin-coated sand in slickwater. See attached frac schedule for details. (4 frac tanks needed))
- 31. Flow back well immediately after shutdown -- NOTE: Time from frac shut-down until flow tee is opened for flow back should be around 30 seconds. Time is critical to achieve reverse gravel packing. Flowback rate not to exceed 4 BPM choke flowback line as necessary. Frac company is to monitor flowback pressures for 30 minutes after shutdown. Flowback should continue for as long as necessary to release PKR.
- 32. Release PKR & TOOH laying down 2-7/8" N-80 tubing. Change out rams to 2-3/8".
- 33. TIH w/ retrieving head on 2-3/8" tubing and clean out to RBP @ 5625'. Obtain MV pitot gauge. Latch onto RBP, release and TOOH. LD RBP and retrieving head. PU notched collar, TIH and CO to CIBP @ 6675'. Clean up to +/- 5 BPH and trace to no sand. Obtain MV/GP pitot gauge. TOOH.
- 34. PU 4-1/2" CIBP on 2-3/8" tubing, TIH. Set CIBP @ 5625' + /- to T&A Gallup zone. TOOH.
- 35. Prepare to run production tubing string as follows for Mesaverde: expendable check, one joint 2-3/8" tubing, 1.81" 'F' nipple, and remaining tubing. Land tubing @ 5541'.
- 36. ND BOP, NU WH. Pump off expendable check and flow well up tubing obtain Mesaverde production gauge. RD & release rig to next location.
- 37. Operations will remanifold wellhead, and produce well for 180 days into EPNG pipeline. Notify governmental agencies that Mesaverde ONLY production will occur until further notice, GP & DK T&A'd.

#### Commingle Operations (6 months after MV 1st delivery)

- 38. At end of 6 month production test, run pressure bomb well. Leave well SI 7 days. Pull bomb. Return Mesaverde to production until workover rig returns.
- 39. MIRU workover rig. Record flowing casing & tubing pressures. Blow casing and tubing down. Kill tubing with 2% KCl water. ND WH, NU BOP.
- 40. TOOH with 2-3/8" tubing. PU 3-7/8" bit, 4-3-1/8" drill collars & TIH on 2-3/8". Drill CIBP @ 5625' + /-. TIH & drill CIBP @ 6675'. Clean out to PBTD @ 7504' (or CIBP if Lower DK is wet). TOOH & LD bit & collars.
- 41. TIH with final production tubing string for commingled production as follows: expendable check, one joint 2-3/8", 1.81" F nipple, and remaining 2-3/8" tubing. Land tubing @ lowest Dakota perf.
- 42. ND BOP, NU WH. Pump off check. Flow well up tubing verifying check pumped. RD & release rig to next location.

Vaughn #32E Meridian Oil Inc. 3/15/96

42. Notify Marketing & government agencies that commingled production from all horizons MV, GP, & DK will occur in order to finalize allocation formula. At end of 90 days, the allocation formula will be submitted to NMOCD for approval, production will commence prior to actual allocation approval.

Concur:

Northeast Basin Team Leader

Approved:

Drilling Superintendent

JME JME

# Recommended Vendors:

WSI Schlumberger BJ Services Basin Perforating Joan Easley	327-3402 325-5006 327-6222 327-5244 599-4026-work 324-2717-pager
	BJ Services Basin Perforating

## Stimulation Procedure Meridian Oil, Inc.

#### Formation and Stimulation Data

General Information		Well Configuration		Stimulation Data		
Well Name:	Vaughn #32E	Casing: 4-1/2" 10.5# J-55	405 FT	Max Treating Pressure	6500 psi	
Location:	Sec. 29, T26N, R06W		0 FT	Frac Gradient:	0.6 psi/ft	
		Tubing: 2-7/8" 6.5# N-80	6270 FT		•	
Formation:	Niobrara	Capacity: 0.0159	0.00579	BH Temp:	160 deg. F	
Vendors		PBTD 6675 ft	Vol. to: (gals)	Antic. Treating Rate:	25 BPM	
Stimulation:		Top Perf: 6370 ft	PBTD 1,795	Antic. BH Treating Pres:	3,893 psi	
Tagging:	None	Bot Perf: 6608 ft	Top Per: 1,592	Antic. Surf Treating Pres:	5,549 psi	
		Midpoint: 6489 ft	^-100': 1,525	Percent Pad:	15%	
Fluid:	20# Linear gel w/30Q N2 foam	Perforations		Net Interval:	238 ft	
Note:	N2 to aid in flowback	1 spf 0.3	1 " holes	lb prop/net ft pay:	lb/ft	
		19 holes 1	1 * penetration	Job Duration:	29.2 min	

Perf friction

549 psi

**Total friction** 

4,465 psi

#### **Stimulation Schedule**

		Sar	nd Data				Fluid	Data		Rat	e and Time	Data	Comments
			Sand	Stage	Cum	Stage	Cum	Stage	Cum	Slurry	Stage	Cum	
		Sand	Conc	Sand	Sand	Fluid	Fluid	Slurry	Slurry	Rate	Time	Time	
Tag	Stage	<u>Mesh</u>	DOG	ibs	lbs	gais	gais	gais	gals	bom	<u>min</u>	<u>min</u>	
	Pad	N/A	0.0	0	0	3,500	3,500	3,500	3,500	25.0	3.3	3.3	w/30Q N2 foam
No	1	20/40	1.0	10,000	10,000	10,000	13,500	10,456	13,956	25.0	10.0	13.3	w/30Q N2 foam
No	2	20/40	2.0	10,000	20,000	5,000	18,500	5,456	19,412	25.0	5.2	18.5	w/30Q N2 foam
No	3	20/40	3.0	10,002	30,002	3,334	21,834	3,790	23,202	25.0	3.6	22.1	w/30Q N2 foam
No	4	20/40	4.0	20,000	50,002	5,000	26,834	5,912	29,114	25.0	5.6	27.7	w/30Q N2 foam
	Flush	N/A	0.0	0	50,002	1,525	28,359	1,525	30,639	25.0	1.5	29.2	reduce N2 to 10Q
						reduce rate	e & flush to	end of tubi	ing				
				Total		Total		Total		Ave.	Total		
				50,002		28,359		30,639		25.0	29.2		

Volumes and Additives

**Equipment** 

Water Volume=	28,359	treat +	1,418	excess =	29,777 gallons	(MOI)	Tanks:	2.0	x 400 bbl frac tanks(supplied by MOI).			
Water Volume=	675	treat +	34	excess =	709 bbls	(MOI)	Filled w/	709	bbls 2% KCl water (supplied by MOI).			
Fluid Volume:		709	bbl desig	ned treating v	volume		Acid Req	Acid Requirements:				
İ							500 gailons	(250 sp	ot, 250 pump)			
Sand Type:	20/40 Temp	ered DC					10% acetic	acid w/				
		•	Total Sar	<u>d:</u>	50,002 lbs		2 gal/1000	corrosion	inhibitor			
Fluid: 20# Lin	ear gel											
Bacteri	acide (adde	d to tanks	before fil	ling with wate	er).							
Radioactive	Tagging						<b>1</b> .					
none												

# **Comments and Special Instructions**

#### MAXIMUM ALLOWABLE TREATING PRESSURE IS 6500 PSI.

Frac down 2-7/8" N-80 frac string and a packer.

Hold safety meeting with everyone on location before pressure testing surface lines.

Pressure test surface lines to 7500 psi (1000 over max allowable but less than working pressure).

Call flush when sand concentration drops 1/2 ppg (@ 3.5 ppg).

Perform immediate flowback through 1/8" positive choke. Downtime between pump shut-down

and opening of flowback valve must be LESS THAN 30 SECONDS.

Production Engineer: Joan Easley

PDB 3/18/96

# Meridian Oil Inc Procedure Sheet

#### 3/4/96

Well Name:	Vaughn #32E	Casing Size:	4-1/2"	inches	Frac Gradient:	0.67	psi/ft
Location:	Sec 29-T26N-R06W	Tubing Size:	2-7/8"	inches	BH Temperature:	140	F
Formation:	Point Lookout	Tubing set @:	5112	ft.	Surf Treat Press:	5,800	psi
	Mesaverde	Capacity:	0.00579	bbl/ft	Btm hole Treat Press:	3,602	? psi
Fluid Used:	Slickwater	PBTD:	5625	ft	Pipe Friction (Input):	750	psi/1000ft
Tagging:	None	Top Perforation:	5212	ft	Perf Friction:	545	psi psi
		<b>Btm Perforation:</b>	5541	ft	Pipe Friction:	3,909	) psi
		Number of Perfs:	23	#	Percent Pad:	0.10	%
		Diameter of holes: Vol to Top Perf:		inches bbls	"Net" Pay:	n/a	ft

Stage	Fluid Type	Sand Mesh	Sand ppg	Slurry BPM	Stage bbis	Stage gailons	Stage Lbs sand	Cum Job Lbs sand	Stage Slurry Gallons	Stage Slurry Bbls	Cum Job Slurry Bbis	Cumulative Job Time
PAD	Slickwater	N/A	0.00	30.0	119	5,000	0	0	5,000	119	119	4
1/2# Sand	Slickwater	16/30	0. <b>50</b>	30.0	476	20,000	10,000	10,000	20,452	487	6 <b>06</b>	20
1# Sand	Slickwater	16/30	1.00	30.0	238	10,000	10,000	20,000	10,452	249	855	28
1-1/2# Sand	Slickwater	16/30	1.50	30.0	317	13,333	20,000	40,000	14,237	339	1194	40
1-1/2# Sand	Slickwater	16/30	1.50	30.0	159	6,667	10,001	50,000	7,119	170	1363	45
Flush	Slickwater	N/A	0.00	30.0	30	1,243	0	50,000	1,243	30	1393	46

Total Lbs Sand:

50,000 lbs

# of Tanks:

4 tanks

**Total Clean Fluid Gallons: Total Clean Fluid Bbls:** 

56,243 gals

1.339 bbls

Maximum Pressure:

6500 psi down frac string

#### Notes & Additional Information:

Frac down 2-7/8" N-80 frac string and a packer.

Hold safety meeting with everyone on location before pressure testing surface lines.

Pressure test surface lines to 7500 psi (1000 over max allowable but less than working pressure).

Flush volume begins once sand concentration drops by 1/2 ppg.

Flush to end of tubing.

Perform immediate flowback through 1/8" positive choke. Downtime between pump shut-down and opening of flowback valve must be LESS THAN 30 SECONDS.

Acid Requirements:

**500** gallons (300 to spot, 200 to pump)

15% HCl acid with

2 gal/1000 Corrosion Inhibitor

HHP = 6500 \* 30/40.8 =

4779 HHP

Bring 5 pumps @ 1000 HHP

J.M. Easley

PUB 315/16

# WSI FRAC & FLOW BACK ASSEMBLY - For Libing

# MERIDIAN OIL FRAC LINE TIE IN 2-946\* 10,000 £W.P. FRAC ADAPTER X \$\* 1502 THREAD HALF 2-1/16" 10,000# W.P. F.E. FLOW BACK VALVE \_ 2-6000# W.P. TEE 2-9/16" 10000# FRAC TEE 2-9/16" 10000#W.P. FRAC VALVE 2-1/2" BUTTRESS X 3" 1503 THREAD HALF FRAC 2" XXH LINE PIPE SLIPS 605 UNIONS 7-1/16" X 30006 W.P. TOM TOP TO CHOKE MANIFOLD CICE MPRIE

