REMEDIAL CEMENT PROCEDURE MUDGE 18 40

June 17, 1992

- 1. Record casing and BH pressures.
- 2. RU lubricator and run in with guage ring.
- 3. Tag for fill. Clean out to PBTD (2862') if necessary. Use coiled tubing and nitrogen.
- 4. Set an RBP at 2500'.
- 5. Blow down 2 7/8" casing.
- 6. Pressure test casing and plug to 500 psig. If test fails, report to Paul Edwards at the Denver office and do not continue with procedure.
- 7. Blow down bradenhead.
- 8. MIRUSU.
- 9. Remove casing slips and replace with partial slips designed by Berto Martinez to allow access to the annulus between the 2 7/8" and 8 5/8" casings.
- 10. Slack off 2 7/8" and install bull plug on top joint.
- 11. Install BOP.
- 12. Trip in the 2 7/8", 8 5/8" annulus with open ended 1" IJ tubing (1.05" OD). A mule shoe on the bottom of a pre-perforated joint of tubing is required.
- 13. Trip in to 1240' (top of cement). Rotate and/or circulate as bridges are encountered.
- 14. Pick up on 2 7/8" tubing.
- 15. Establish circulation to surface. Calculate annular volume with a dye.
- 16. Conduct a circulation squeeze by pumping 300% of annuluar volume of class B cement with 6% gel through tubing. Note returns to surface. cement settles after shutting down, tie in to bradenhead and pump additional volumes to keep cement level at the surface.
- 17. TOH if possible with 1" tubing. Maintain cement level at surface.
- 18. Reinstall original slips and wellhead.
- 19. Remove bull plug and tubing plug.
- 20. Return well to production.