UNITED STATES

DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT ECETYEE

	ces and Reports on Wells	1:56	
L. Type of Well GAS	670 (7.6 San <u>A.C</u>	5. NA 6.	Lease Number SF-078389 A If Indian, All. or Tribe Name
2. Name of Operator	- Disco	IVEN	Unit Agreement Nam San Juan 32-9 Unit
BURLINGTON RESOURCES OIL &		5 1999 [<i>y</i> /	
3. Address & Phone No. of Operato	or OIL CO	N. DIĞ	Well Name & Number San Juan 32-9 U#44
PO Box 4289, Farmington, NM	87499 (505) 326-9700 [阅复 		API Well No. 30-045-28940
4. Location of Well, Footage, Sec. 790'FSL 1750'FEL, Sec.11, T-31	c., T, R, M L-N, R-10-W, NMPM		Field and Pool Blanco Mesaverde County and State San Juan Co, NM
12. CHECK APPROPRIATE BOX TO INDI	ICATE NATURE OF NOTICE, RE	EPORT, OTHER	DATA
Type of Submission _X_ Notice of Intent	Abandonment C Recompletion N	Change of Pl New Construc	tion
Subsequent Report	Plugging Back Plugging Plugging Back Plugging Back Plugging Back Plugging Plugging Back Plugging Plugging Back Plugging Pl	Non-Routine Water Shut o	Fracturing ff
Final Abandonment	Altering Casing (_X_ Other -		
13. Describe Proposed or Comple It is intended to add Lewis	Altering Casing (_X_ Other - eted Operations	Conversion t	o Injection
It is intended to add Lewis well according to t	Altering Casing (X Other	rmation of t	o Injection

(8)

San Juan 32-9 #44A Lewis Shale Payadd Procedure O 11 31N 10W

San Juan County, NM Latitude: 36 Deg., 54.45 Min Longitude: 107 Deg., 50.89 Min.

Summary:

The subject well is a 1999 Lewis Shale payadd in 7" and 4-1/2" casing. This well was drilled in 1993 and was completed in the Point Lookout, Menefee and Cliffhouse intervals. The Lower Pt. Lookout interval was stimulated w/ approximately 42,500 lbs. total sand and 71,988 gal. total slickwater. The Pt. Lookout interval was stimulated w/ approximately 112,000 lbs. total sand and 178,122 gal. water. The Cliffhouse/ Menefee interval was stimulated w/ approximately 112,000 lbs. total sand and 176,358 gal. total slickwater and placed on production. The subject well will capture the bypassed Lewis Shale interval and will be perforated and fracture stimulated in two (2) stages with 267 total tons of liquid CO_2 and 95,000 lbs. total 40/70 mesh sand. The new stimulation technique will test the viability of a liquid CO_2 and sand stimulation within the Lewis Shale interval. The well will then be cleaned-up, tubing landed in the Mesaverde and placed on production.

- Comply to all NMOCD, BLM and BR regulations. Conduct daily safety meetings for all personnel on location. Notify BR regulatory (Peggy Bradfield 326-9727) and the appropriate Regulatory Agency prior to pumping any cement job and after CBL is run. If an unplanned cement job is required, approval is required before the job can be pumped. If verbal approval is obtained, document the approval in Dims. Allow adequate notice prior to the pump time for the Agency to witness the cementing operation.
- Inspect location and wellhead and install rig anchors prior to rig move.
- Construct blow pit.
- DURING CO₂ STIMULATION, ONLY AUTHORIZED PERSONNEL ARE ALLOWED ON LOCATION.
 ONLY CO₂ EXPERIENCED AND APPROVED STIMULATION PERSONNEL AND PUMP EQUIPMENT ARE ALLOWED ON LOCATION.
- 1. MOL, hold safety meeting and RU completion rig. Insure all safety equipment is strategically located and functioning properly. NU relief lines to blow pit. Set one (1) 400 BBL frac tank and fill w/ 2% KCL. Blow well down and kill well w/ 2% KCL water as necessary. ND wellhead and NU 7-1/16" 3M BOP, stripping head and blooie line. Operationally test BOP.
- 2. TOOH w/ approximately 182 jts. 2-3/8" Mesaverde tubing set at +/- **5687**' and stand back. Inspect tubing and replace bad tubing as necessary**.
 - **NOTE: If existing tbg. is scaled-up, contact production engineer and a scale analysis will be run. This will determine if we will pump acid down the 2-3/8" 4.7# J-55 workstring and acid wash perforations across the Point Lookout, Menefee and Cliffhouse interval.
- 3. RU wireline. RIH w/ 4-1/2" gauge ring and check wellbore for obstructions to PBTD @ **5710**'. POOH.**
 - **NOTE: If obstructions are encountered, PU 3-7/8" bit and 4-1/2" 10.5# csg. scraper on 2-3/8" 4.7# J-55 workstring and CO to PBTD @ **5710**'. TOOH
- 4. TIH w/ 4-1/2" CIBP, on/off tool, 4-1/2" fullbore pkr and approximately 146 jts. 2-3/8" 4.7# J-55 workstring and tubing set CIBP @ +/- 4530'. Load hole down tubing w/ 2% KCL 21 bbls for logging and perforating. Set pkr @ +/- 3210'. RU stimulation company. Pressure test surface lines to 5300 psi and pressure test CIBP to 4300 psi (90% of burst of 4-1/2" 10.5# csg). RD stimulation company. Release pkr and TOOH w/ workstring and pkr. RU wireline w/ packoff and pump in tee. RIH w/ GR\CCL\CBL and log from 4530' to 3530'**. TOOH w/ GR\CCL\CBL logging tool. RD wireline company.

^{**} Correlate to GR\CNL\LD log.

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1st Stage - Lower Lewis Shale

5. RIH w/ CCL on top of perforating guns**. Perforate the Lower Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 120 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run – 10' gun @ 4440'-4430', 20' gun @ 4340'-4320', 2nd gun run – 10' gun @ 4290'-4280', 20' gun @ 4210'-4190'. RD wireline company.

** NOTE: Tie into GR\CNL\LD log.

6. TIH w/ 4-1/2" fullbore pkr and 132 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- 4100'. RU stimulation company. Pressure test surface lines to 5300 psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 16 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred fifty six (156) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 20 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of 4300 psi (90% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.

** All Acid to contain the following additives/ 1000 gal:

1000 gal	10%	Acetic Acid
2 gal	MSA II	corrosion inhibitor
5%	NH₄CL	clay control

- 7. TOOH w/ 4-1/2" fullbore pkr and approximately 132 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.
- 8. Pick-up 4-1/2" fullbore Model Arrowset 1X 10K COMPRESSION SET pkr, 2 jts. 2-7/8" 6.4# N-80 BUTTRESS, 2-7/8" N-80 BUTTRESS X 3-1/2" 8rd changeover swage and 101 jts. 3-1/2" 9.3# N-80 fracstring. Set pkr @ +/- 3210'. (Refer to tubing movement calculation enclosed. This will determine how much shrinkage will occur in tubulars.)
- 9. RU stimulation company to frac down fracstring and 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to **9000** psi prior to stimulation.**
 - **NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE CO_ APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.
- 10. Fracture stimulate in 0.6 to 3.0 ppg stages @ 35 BPM constant downhole rate with 134 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 4190' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 4300 psi (90% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 5491 psi @ 35 BPM. Maximum surface treating pressure is 8000 psi. Leave csg. valve open and monitor annulus pressure in treating van.
- 11. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable

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choke on manifold to pre-determined size listed in table and begin flowing through adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke and close adjustable choke.

16/64" Choke	From Shut-in to 900 psi	
20/64" Choke	From 900 psi to 750 psi	
24/64" Choke	From 750 psi to 600 psi	
32/64" Choke	From 600 psi to 400 psi	
48/64" Choke	From 400 psi to 100 psi	

12. After well cleans up and pressures allow, release pkr and TOOH standing back 101 jts. 3-1/2" 9.3# N-80, 3-1/2" 8rd X 2-7/8" N-80 BUTTRESS changeover swage and 2 jts. 2-7/8" 6.4# N-80 BUTTRESS frac string.

2nd Stage - Upper Lewis Shale

- 13. TIH w/ 4-1/2" CIBP, on/off tool, 4-1/2" fullbore pkr and approximately 133 jts. 2-3/8" 4.7# J-55 workstring and tubing set CIBP @ +/- 4150'. Load hole down tubing w/ 2% KCL 15 bbls for perforating. Set pkr @ +/- 3210'. RU stimulation company. Pressure test surface lines to 5300 psi and pressure test CIBP to 4300 psi (90% of burst of 4-1/2" 10.5# csg). RD stimulation company. Release pkr and TOOH w/ workstring and pkr.
- 14. RIH w/ CCL on top of perforating guns**. Perforate the Upper Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 90 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run 10' gun @ 4054'-4044, 10' gun @ 4012'-4002', 10' gun @ 3978'-3968'. 2nd gun run 10' gun @ 3826'-3816', 5' gun @ 3809'-3804'. RD wireline company.
 - ** NOTE: Tie into GR\CNL\LD log.
- 15. TIH w/ 4-1/2" fullbore pkr and 132 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- **3700**'. RU stimulation company. Pressure test surface lines to **5300** psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 14 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred seventeen (117) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 20 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of **4300** psi (90% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.
 - ** All Acid to contain the following additives/ 1000 gal:

1000 gal	10%	Acetic Acid
2 gal	MSA II	corrosion inhibitor
5%	NH₄CL	clay control

16. TOOH w/ 4-1/2" fullbore pkr and approximately 119 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.

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- 17. Pick-up 4-1/2" fullbore Model **Arrowset 1X 10K COMPRESSION SET** pkr, 2 jts. 2-7/8" 6.4# N-80 **BUTTRESS**, 2-7/8" N-80 **BUTTRESS** X 3-1/2" 8rd changeover swage and 101 jts. 3-1/2" 9.3# N-80 fracstring. Set pkr @ +/- **3210**'. (Refer to tubing movement calculation enclosed. This will determine how much shrinkage will occur in tubulars.)
- 18. RU stimulation company to frac down fracstring and 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to **9000** psi prior to stimulation.**
 - **NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE ${\rm CO_2}$ APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.
- 19. Fracture stimulate in 0.6 to 3.0 ppg stages @ 35 BPM constant downhole rate with 133 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 3804' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 4300 psi (90% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 5344 psi @ 35 BPM. Maximum surface treating pressure is 8000 psi. Leave csg. valve open and monitor annulus pressure in treating van.
- 20. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable choke on manifold to pre-determined size listed in table and begin flowing through adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke and close adjustable choke.

16/64" Choke	From Shut-in to 900 psi	
20/64" Choke	From 900 psi to 750 psi	
24/64" Choke	From 750 psi to 600 psi	
32/64" Choke	From 600 psi to 400 psi	
48/64" Choke	From 400 psi to 100 psi	

- 21. After well cleans up and pressures allow, release pkr and TOOH laying down 101 jts. 3-1/2" 9.3# N-80, 3-1/2" 8rd X 2-7/8" N-80 BUTTRESS changeover swage and 2 jts. 2-7/8" 6.4# N-80 BUTTRESS frac string.
- 22. TIH w/ 3-7/8" flat mill on 2-3/8" 4.7# J-55 workstring and clean-up to CIBP @ +/- 4150' with air/mist. When well is sufficiently clean, gauge the Upper Lewis interval for one (1) hour. Obtain an accurate pitot gauge for the Upper Lewis interval.
- 23. Drill out CIBP @ +/- 4150' w/ 3-7/8" flat mill on 2-3/8" workstring. Use minimum mist rate of 10-12 BPH
- 24. Clean up to CIBP @ +/- 4530' w/ air/mist. When well is sufficiently clean, gauge the entire Lewis interval for one (1) hour.
- 25. Drill out CIBP @ +/- **4530**' w/ 3-7/8" flat mill on 2-3/8" workstring w/ air/mist and CO to PBTD @ **5710**'**. TOOH w/ 2-3/8" 4.7# J-55 workstring and stand back. Lay down 3-7/8" flat mill.

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**NOTE: If tbg. was scaled-up, as indicated in step #2 of procedure, acid wash the existing Cliffhouse and Point Lookout perforations w/ treatment specified by service company.

- Broach in tubing on sandline. TIH with one joint of 2-3/8", 4.7#, J-55 tubing w/ expendable check, seating nipple, then the remaining 2-3/8" production tubing. Land tubing @ **5687**'.
- ND BOP's, NU single tubing hanger wellhead. Pump off expendable check. Obtain final pitot up tubing. If well will not flow on it's own, make swab run to seating nipple. If swab run is not necessary, RD and MOL. Place well on production.

Team Leader

Approve:

Drilling Superintendent

Recommend:

Production Engineer

VENDORS:

325-5006 Schlumberger Wireline: 324-3500 Halliburton Stimulation: 1-800-935-2837 Universal Resources **Fnclosed Blender: BOC Gases** 1-800-448-5988 Liquid CO₂: **Arrow Completion Systems** 326-5141 Packer: 326-5141 Arrow Completion Systems Bridge Plug: **Arrow Completion Systems** 326-5141 Flat Mill:

Steve Campbell	Home 325-8218	Office 326-9546	Pager 564-1902
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