REMEDIAL CEMENT PROCEDURE NEIL /A/ 6

Revious Procedures 11.

- 1. MIRUSU.
- 2. Install BOP.
- 3. Blow down bradenhead, intermediate annulus, and kill well.
- 4. TOH with 2 3/8" tubing.
- 5. Determine free point of 4 1/2" casing.
- 6. TIH with RBP. Set 100' below free point.
- 7. TIH with string shot and back off of 4 1/2" casing at the nearest joint above 4500' or the free point, whichever is shallower.
- 8. TOH with 4 1/2" casing. Inspect and replace any bad joints. Note any worthy findings of pipe condition.
- 9. Clean out hole to $4 \frac{1}{2}$ casing top. Use casing scraper for 7, 23 lb/ft casing.
- 10. TIH with RBP and set at 3100' if possible. Cap with 5 sacks of sand.
- 11. TIH with a $4 \frac{1}{2}$ " casing gun and perforate the following intervals with
- 4 JSPF and 90 degree phasing: 2950' 52', 2420' 22'.
 12. TIH with cement retainer and set at 2430'. Establish circulation between perforations. If no circulation is established, remove retainer and proceed with step 14, otherwise continue.
- 13. Conduct a block squeeze by pumping 300 sacks of cement through bottom set of perfs. Because this squeeze is being conducted across the PC & Fruitland, the cement slurry should contain adequate fluid loss additives and should be preceded by a special preflush used in high fluid loss applications.

NOTE: Squeeze volume is based on 300% of calculated annular volume.

- 14. Sting out of retainer, hold pressure on squeeze, and WOC.
- 15. TIH with tubing and packer. Set packer at 2050'.
- 16. Establish circulation through existing perfs at 2100' to surface; use a dye and count strokes to determine annular volume. Circulate until returns are clean.
- 17. If circulation does not occur, determine TOC with a GR/CBL, perforate above that point, and establish circulation to surface until returns are clean.
- 18. Conduct a cement squeeze to surface by pumping 700 sacks of cement. Check volumes with step 15 or 16. Do not displace until cement returns are seen at the surface. WOC.
- 19. Drill out cement to RBP and pressure test. Run a GR/CBL. Resqueeze if communication still exists to the surface or if bond log does not show cement up to the surface casing.
- 20. TOH with RBP at 3100'.
- 21. Clean out hole to 4 1/2" casing top.
- 22. TIH with 4 1/2" casing, and a screw in joint. Screw into 4 1/2" casing top.
- 23. TOH with RBP.
- 24. Clean out hole to PBTD.
- 25. TIH with original open ended tubing string and return well to production.