



8571G	NHU NIB Inlet	NHU NIB Inlet	
Sample Point Code	Sample Point Name	Sample Point Location	
Laboratory Services	2020037059	1253	D Armstrong - Spot
Source Laboratory	Lab File No	Container Identity	Sampler
USA	USA	USA	New Mexico
District	Area Name	Field Name	Facility Name
Nov 24, 2020 14:58	Nov 24, 2020 14:58	Nov 25, 2020 10:05	Nov 25, 2020
Date Sampled	Date Effective	Date Received	Date Reported
67.00	Torrance	31 @ 80	
Ambient Temp (°F)	Flow Rate (Mcf)	Analyst	Press PSI @ Temp °F Source Conditions
Oxy	Separator		
Operator	Lab Source Description		

Component	Normalized Mol %	Un-Normalized Mol %	GPM
H2S (H2S)	0.9000	0.9	
Nitrogen (N2)	0.1880	0.19	
CO2 (CO2)	92.1180	92.953	
Methane (C1)	0.8860	0.894	
Ethane (C2)	0.1840	0.186	0.0490
Propane (C3)	1.0630	1.073	0.2930
I-Butane (IC4)	0.3980	0.402	0.1300
N-Butane (NC4)	1.1380	1.148	0.3590
I-Pentane (IC5)	0.6060	0.611	0.2220
N-Pentane (NC5)	0.5470	0.552	0.1980
Hexanes Plus (C6+)	1.9720	1.99	0.8560
TOTAL	100.0000	100.8990	2.1070

Method(s): Gas C6+ - GPA 2261, Extended Gas - GPA 2286, Calculations - GPA 2172

Analyzer Information			
Device Type:	Gas Chromatograph	Device Make:	Shimadzu
Device Model:	GC-2014	Last Cal Date:	Nov 24, 2020

Gross Heating Values (Real, BTU/ft³)			
14.696 PSI @ 60.00 °F		14.73 PSI @ 60.00 °F	
Dry	Saturated	Dry	Saturated
243.000	239.6	243.6	240.2

Calculated Total Sample Properties	
GPA2145-16 *Calculated at Contract Conditions	
Relative Density Real	Relative Density Ideal
1.5685	1.5581
Molecular Weight	
45.1286	

C6+ Group Properties		
Assumed Composition		
C6 - 60.000%	C7 - 30.000%	C8 - 10.000%

Field H2S
9000 PPM

**PROTREND STATUS:**

Passed By Validator on Nov 25, 2020

**DATA SOURCE:**

Imported

**PASSED BY VALIDATOR REASON:**

Close enough to be considered reasonable.

**VALIDATOR:**

Torrance Galvan

**VALIDATOR COMMENTS:**

OK

**UPSET EVENT SPECIFIC JUSTIFICATIONS FORM****Facility:** North Hobbs NIB**Start Date:** 06/09/2021 @ 06:36 PM      **End Date:** 06/09/2021 @ 09:14 PM**Cause:** Compressor Malfunction>LP 4500 Compressor down, faulty transmitter**Duration of event:** 2 Hours 38 minutes**Method of Flared Gas Measurement:** Flare Meter

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**1. Reason why this event was beyond Operator's control:**

The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible. The flare is regularly monitored to ensure flame is lit and meeting opacity requirements. Internal OXY compression equipment failure procedures ensure that upon a compressor unit shutdown, a production tech is promptly notified and is instructed to assess the issue as soon as possible in order to take prompt corrective action and minimize emissions. Upon arrival, production tech must assess whether compressor shutdown is due to damage and repair is needed, or whether there are other reasons. In this case, this emissions event was caused by compressor unit LP 4500 malfunctioning due to the compressor unit having false alarm readings, caused by a faulty transmitter and therefore, automatically shutting the unit down. Automation tech called out to troubleshoot and make necessary adjustments and/or repairs. Automation tech arrived on-site and troubleshooted the unit. Restarted the unit and the unit was placed back on-line and returned to normal working service. This event was completely out of OXY's control to prevent from occurring but OXY made every effort to control and minimize excess emissions while OXY production techs resolved the issues. Notwithstanding compressor design and operation, compressors are inherently dynamic and alarm triggers, whether true or false, can cause compressors to malfunction and shutdown with warning or advance notice.

**2. Steps Taken to limit duration and magnitude of venting or flaring:**

It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible. In this case, the steps taken to limit duration and magnitude of flaring was for Oxy production techs to quickly respond to the compressor alarm, diagnose the issue, and make the necessary calls to seek additional assistance. By working together, Oxy technicians were able to troubleshoot the issue and restart the unit back to normal working service.

**3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:**

The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that

could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible. Oxy cannot take any corrective actions to eliminate the cause and potential reoccurrence of compressor malfunctions as notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice. Oxy continually strives to maintain and operate its facility equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. The only actions that Oxy can take and handle that is within its control, is to continue with its compression equipment preventative maintenance program for this facility's compression equipment.

**District I**

1625 N. French Dr., Hobbs, NM 88240  
Phone:(575) 393-6161 Fax:(575) 393-0720

**District II**

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**District III**

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**District IV**

1220 S. St Francis Dr., Santa Fe, NM 87505  
Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico**  
**Energy, Minerals and Natural Resources**  
**Oil Conservation Division**  
**1220 S. St Francis Dr.**  
**Santa Fe, NM 87505**

QUESTIONS

Action 37004

**QUESTIONS**

Operator: OCCIDENTAL PERMIAN LTD P.O. Box 4294 Houston, TX 772104294	OGRID: 157984
	Action Number: 37004
	Action Type: [C-129] Venting and/or Flaring (C-129)

**QUESTIONS****Determination of Reporting Requirements**

Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide additional guidance.

Was or is this venting or flaring caused by an emergency or malfunction	Yes
Did or will this venting or flaring last eight hours or more cumulatively within any 24-hour period from a single event	No
Is this considered a submission for a notification of a major venting or flaring	Yes, major venting or flaring of natural gas.
<b>The operator shall file a form C-141 instead of a form C-129 for a release that includes liquid during venting or flaring that is or may be a major or minor release under 19.13.29.7 NMAC.</b>	
Was there or will there be at least 50 MCF of natural gas vented or flared during this event	Yes
Did this venting or flaring result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No

**Unregistered Facility Site**

Please provide the facility details, if the venting or flaring occurred or is occurring at a facility that does not have an Facility ID (##) yet.

Facility or Site Name	Not answered.
Facility Type	Not answered.

**Equipment Involved**

Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	Emergency Flare>Compressor Malfunction>LP 4500 Compressor down, faulty transmitter

**Representative Compositional Analysis of Vented or Flared Natural Gas**

Please provide the mole percent for the percentage questions in this group.

Methane (CH4) percentage	1
Nitrogen (N2) percentage, if greater than one percent	0
Hydrogen Sulfide (H2S) PPM, rounded up	1
Carbon Dioxide (CO2) percentage, if greater than one percent	92
Oxygen (O2) percentage, if greater than one percent	0
<b>If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.</b>	
Methane (CH4) percentage quality requirement	Not answered.
Nitrogen (N2) percentage quality requirement	Not answered.
Hydrogen Sulfide (H2S) PPM quality requirement	Not answered.
Carbon Dioxide (CO2) percentage quality requirement	Not answered.
Oxygen (O2) percentage quality requirement	Not answered.

**Date(s) and Time(s)**

Date venting or flaring was discovered or commenced	06/09/2021
Time venting or flaring was discovered or commenced	06:36 PM
Is the venting or flaring event complete	Yes
Date venting or flaring was terminated	06/09/2021
Time venting or flaring was terminated	09:14 PM
Total duration of venting or flaring in hours, if venting or flaring has terminated	2
Longest duration of cumulative hours within any 24-hour period during this event	2

**Measured or Estimated Volume of Vented or Flared Natural Gas**

Natural Gas Vented (Mcf) Details	Not answered.
Natural Gas Flared (Mcf) Details	Cause: Other   Other (Specify)   Natural Gas Flared   Spilled: 678 Mcf   Recovered: 0 Mcf   Lost: 678 Mcf ]
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	Flare Meter
Is this a gas only submission (i.e. only Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

**Venting or Flaring Resulting from Downstream Activity**

Was or is this venting or flaring a result of downstream activity	No
Date notified of downstream activity requiring this venting or flaring	Not answered.
Time notified of downstream activity requiring this venting or flaring	Not answered.

**Steps and Actions to Prevent Waste**

For this event, the operator could not have reasonably anticipated the current event and it was beyond the operator's control.	True
Please explain reason for why this event was beyond your operator's control	See Justification Form>The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible.
Steps taken to limit the duration and magnitude of venting or flaring	See Justification Form>It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible. In this case, the steps taken to limit duration and magnitude of flaring was for Oxy production techs to quickly respond to the compressor alarm, diagnose the issue, and make the necessary calls to seek additional assistance. By working together, Oxy technicians were able to troubleshoot the issue and restart the unit back to normal working service.
Corrective actions taken to eliminate the cause and reoccurrence of venting or flaring	See Justification Form>The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. It is OXY's policy to route all stranded sales gas to a flare during an unforeseen and unavoidable emergency or malfunction, in order to minimize emissions as much as possible.

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CONDITIONS

Action 37004

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Operator: OCCIDENTAL PERMIAN LTD P.O. Box 4294 Houston, TX 772104294	OGRID: 157984
	Action Number: 37004
	Action Type: [C-129] Venting and/or Flaring (C-129)

CONDITIONS

Created By	Condition	Condition Date
system	If the information provided in this report requires an amendment, submit a [C-129] Request to Amend Venting and/or Flaring Incident, utilizing your incident number from this event.	7/19/2021